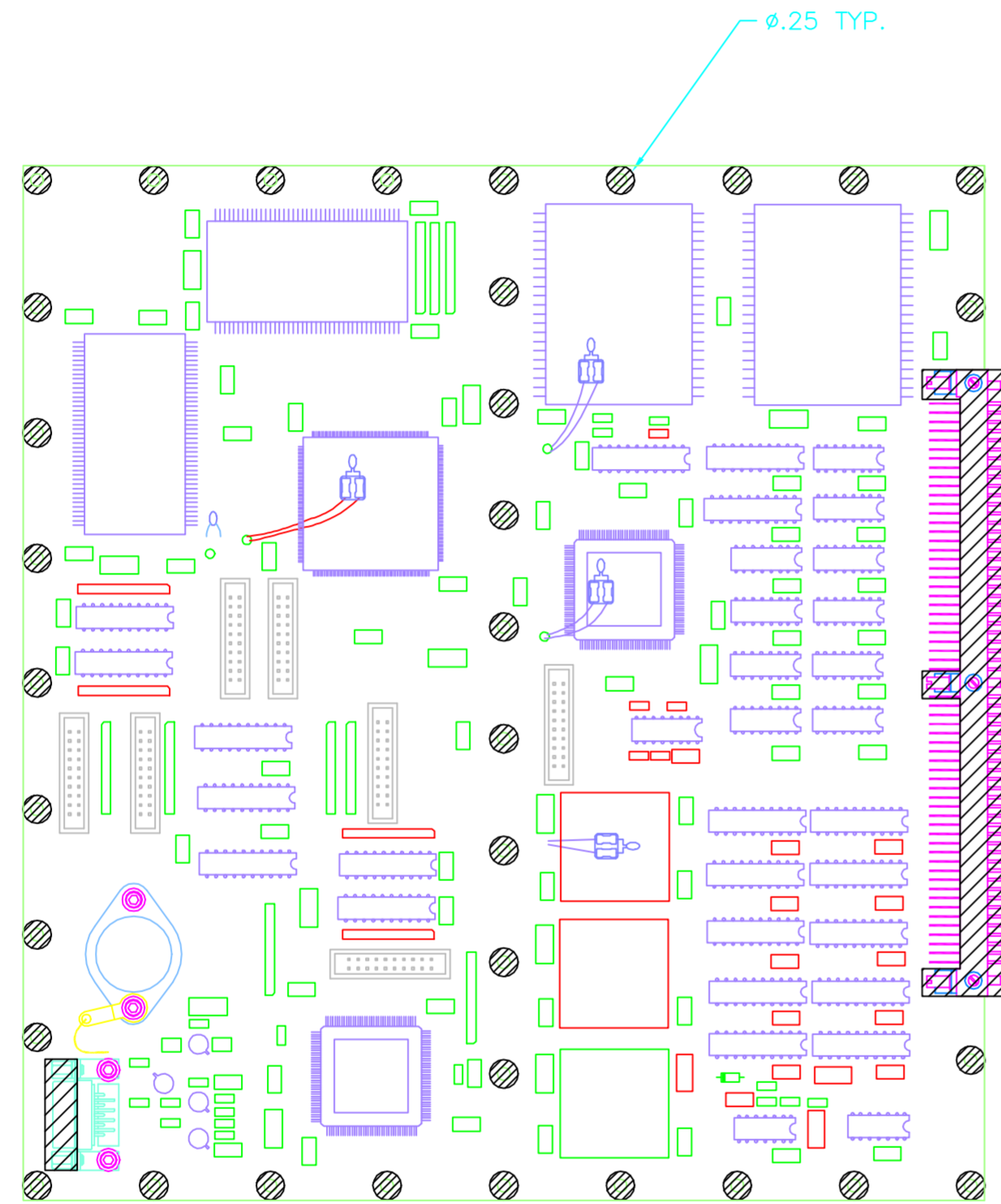
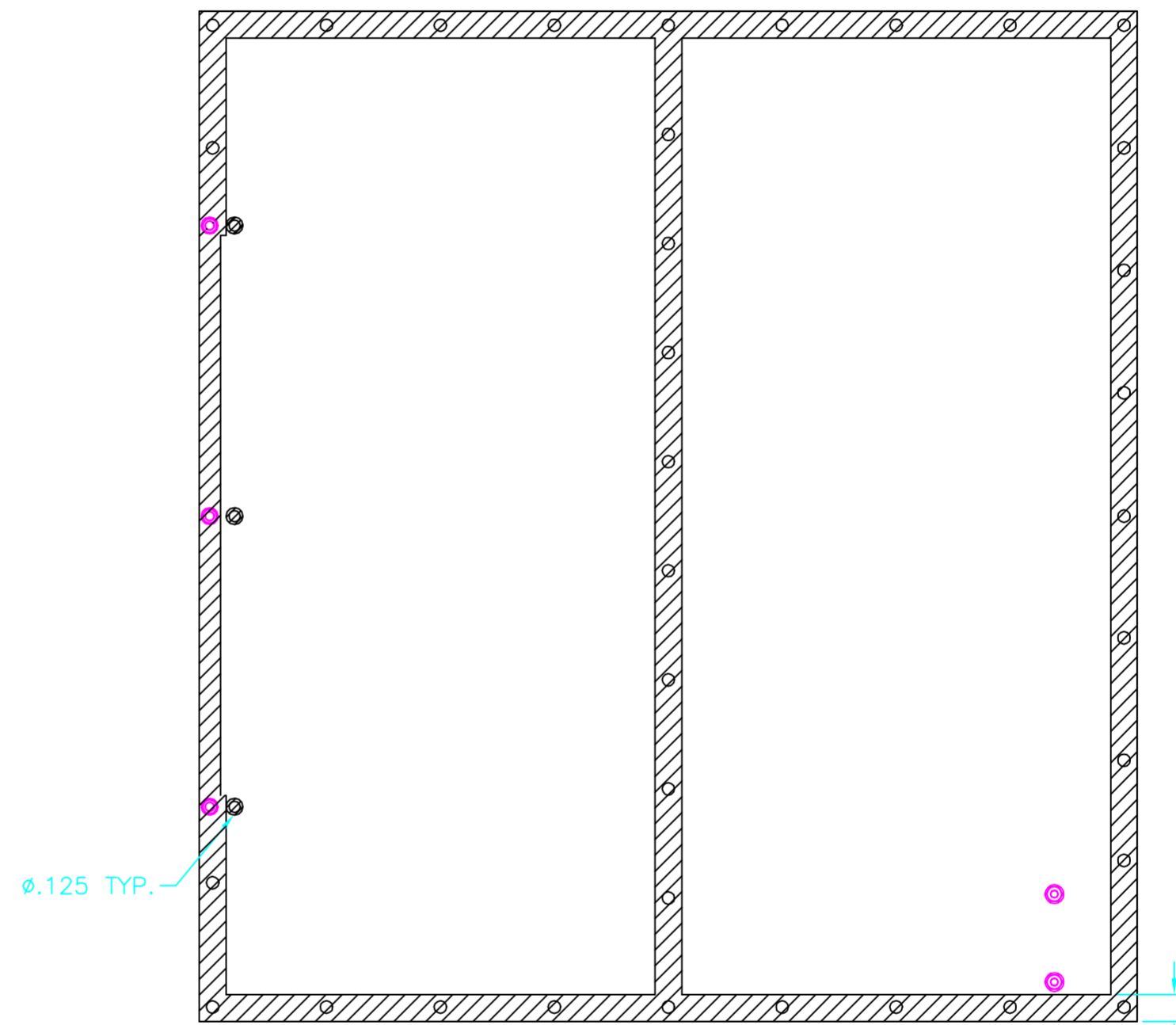


REVISIONS					
REV.	EDD NO.	DESCRIPTION	CHECKED	APPROVED	DATE
A	36-624	INITIAL FLIGHT RELEASE	FJK	RFG	5/20/96
B	36-650	MASKING ϕ WAS .31			



COMPONENT SIDE



SOLDER SIDE

.30 TYP. ALL AROUND

NOTES:

1. CONFORMAL COAT IAW MIT SPECIFICATION 36-02026 USING F/N 9.
2. MASK AS INDICATED.
3. INSTALL PROTECTIVE COVER, F/N 31, OVER J1 DURING ALL NON-TESTING OPERATIONS.
4. CLEAN TEMPORARY HARDWARE IAW MIT PROCEDURE 36-02027 PRIOR TO ASSEMBLY.
5. HANDLE WITH CONTAMINATION, POWDER FREE GLOVES DURING ALL OPERATIONS.

INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982		NAME	DATE	MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES \pm 1° 3 PLACE DECIMALS \pm .005 2 PLACE DECIMALS \pm .01		DRAWN	7/19/96	
MATERIAL		CHECKED	20/07/96	
SEE DATABASE		APPROVED	20/07/96	
36-30302	ACIS	RELEASED	20/07/96	FRONT END PROCESSOR MASKING
NEXT ASSEMBLY	USED ON	WEIGHT	SCALE	
APPLICATION			1:1	SIZE CAGE CODE DWG. NO. REV. D 80230 36-30302.99 B SHEET 1 OF 1