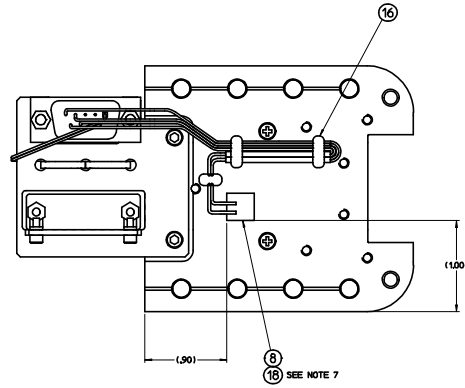
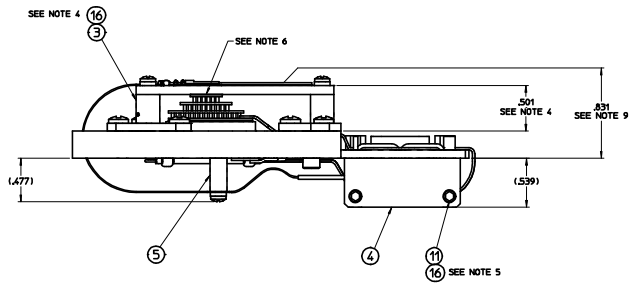
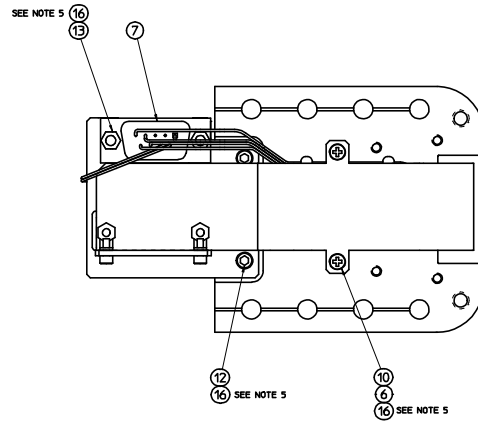
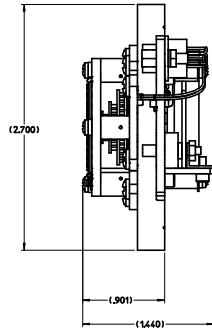
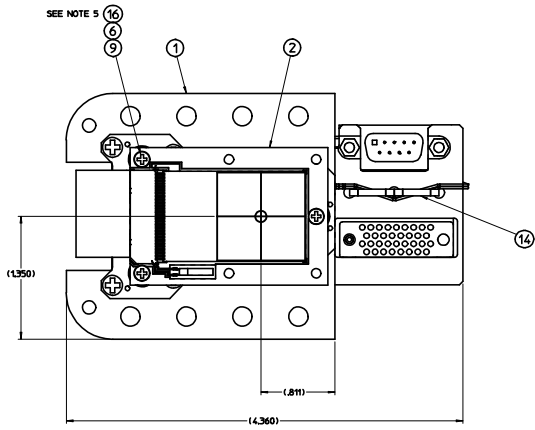
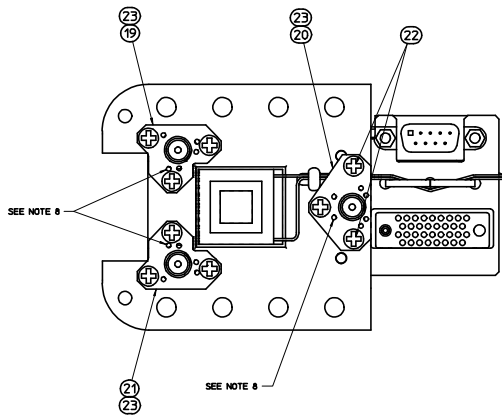


REV	DATE	BY	CHKD	APP'D	DESCRIPTION
A					ADD COLLARS 1, 2 AND 3. ADD REF DIM FOR DETECTOR HEIGHT PER DCH HYDRG. ERA



REAR VIEW REPEATED FOR CLARITY
FLEXPRINT REMOVED



FRONT VIEW REPEATED FOR CLARITY
DETECTOR ASSY REMOVED

9. DIMENSION APPLIES TO MAGING AREA SURFACE.
8. FILL COLLAR CAVITY THRU INJECTION HOLES WITH ITEM 16 PER PSAE-2-201.
7. BOND ITEM 8 TO ITEM 1 USING ITEM 18 PER PSAE-2-201.
6. BOND ITEM 2 TO ITEM 1 USING ITEMS 16 AND 17 PER PSAE-2-201.
5. STAKE HARDWARE WITH ITEM 16 AS SHOWN.
4. MILL STANDOFF ITEM 39 BASE PER PSAE-2-201.
3. CLEAN PER LL SPEC PS-3-21 PRIOR TO VACUUM BAKE.
2. VACUUM BAKE COMPONENTS PER LL SPEC PS-3-22 PRIOR TO ASSY.
1. MARK PER LL SPEC PS 7-1 CLASS V, (BAG AND TAG).

NOTES

ASSOCIATIVITY		MATERIAL		SEE PARTS LIST		USED ON		DATE		EVA 0299	
FILE NAME	458995	PROJECT	ASTRO-E2	DATE	10/15/95	PROJECT	ASTRO-E2	DATE	10/15/95	PROJECT	ASTRO-E2
PROJECT	LL	PROJECT	ASTRO-E2	DATE	10/15/95	PROJECT	ASTRO-E2	DATE	10/15/95	PROJECT	ASTRO-E2
USED PARTS	N/A	PROJECT	ASTRO-E2	DATE	10/15/95	PROJECT	ASTRO-E2	DATE	10/15/95	PROJECT	ASTRO-E2
USED LAYERS	N/A	PROJECT	ASTRO-E2	DATE	10/15/95	PROJECT	ASTRO-E2	DATE	10/15/95	PROJECT	ASTRO-E2
ENVIRONMENT USED	NONHOTO	PROJECT	ASTRO-E2	DATE	10/15/95	PROJECT	ASTRO-E2	DATE	10/15/95	PROJECT	ASTRO-E2

S-458995