



- 1 Use F/n's 13 and 15 when electrical isolation is necessary.
- 2 Use either the 5/16" tapped hole or use the 5/16" thru hole with hardware shown.
- 3 Remove F/N 4 prior to installation into shipping case.
- 4 MOUNT CRATER ON THIS SIDE USING F/N'S 9 AND 12.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	80101.01	SHIPPING PLATE	1
2	80101.04	Angle Bracket	2
3	80101.03	Handle	2
4	80101.02	Mounting Plate Testing	1
5	80101.05	Dog Mount	4
6	HX-SHCS 0.25-20x0.5x0.5-N	1/4-20 X .5" SHCS	4
7	HX-SHCS 0.164-32x0.5x0.5-N	#8-32 X .5 SHCS	25
8	HX-SHCS 0.3125-24x1x1-N	5/16-24 x 1"L SHCS	1
9	HX-SHCS 0.19-32x0.875x0.875-N	#10-32 X .87 SHCS	6
10	FW 0.3125	5/16" Flat Washer	2
11	HHNUT 0.3125-24-D-N	Nut, 5/16-24	1
12	FW 0.19	#10 Flat Washer	6
13	bushing	Nylon Bushing	4

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES			
TOLERANCES:			
FRACTIONAL ±			
ANGULAR MATCH ±	BEND ±		
TWO PLACE DECIMAL ±			
THREE PLACE DECIMAL ±			
INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL			
FINISH			
APPLICATION	DO NOT SCALE DRAWING		

DRAWN			
CHECKED			
ENG APPR.			
MFG APPR.			
G.A.			
COMMENTS:			

TITLE: SHIPPING/TEST ASSEMBLY FIXTURE		
SIZE	DWG. NO.	REV
C	32-80101	01
SCALE: 1:10 WEIGHT:	SHEET 1 OF 1	