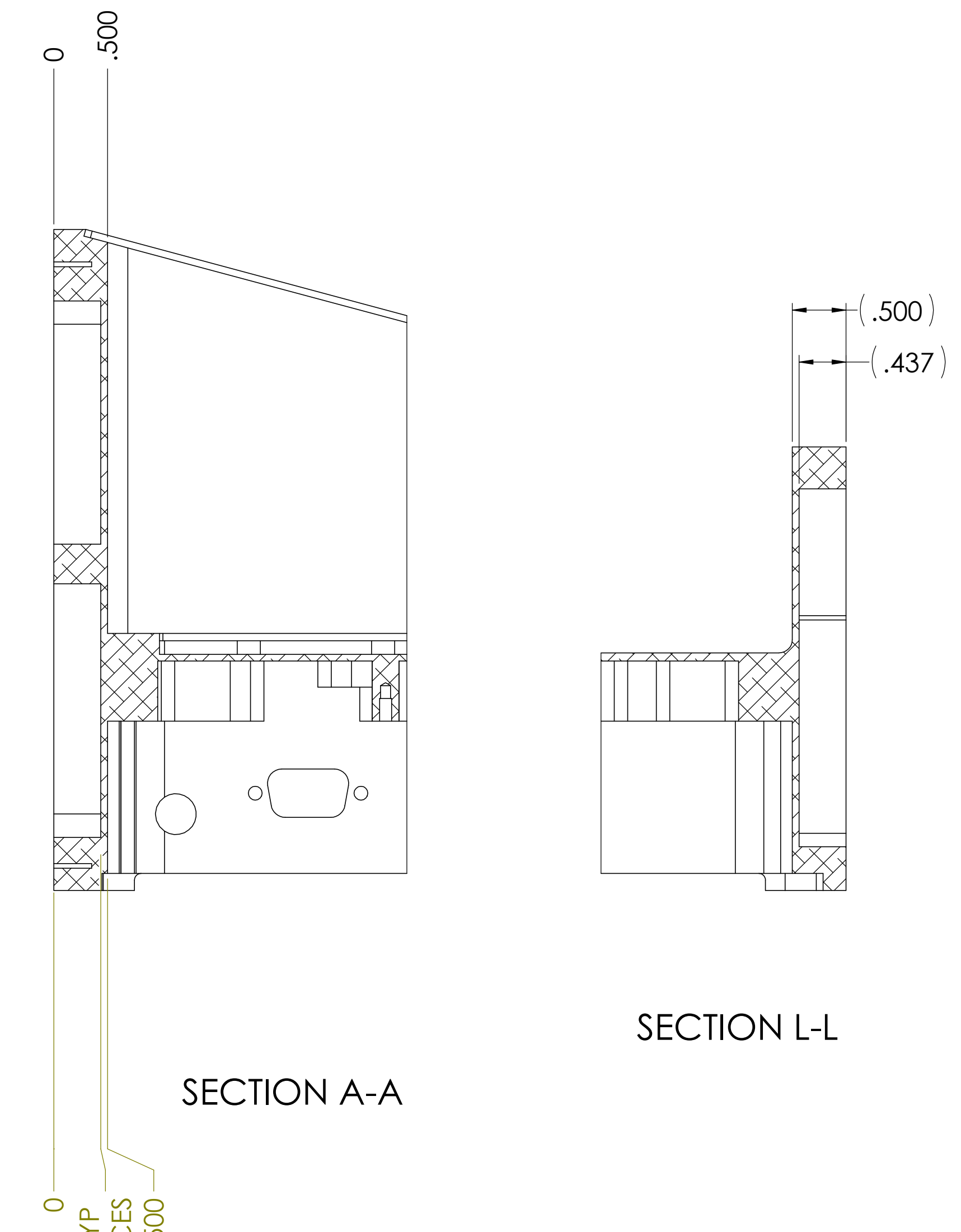
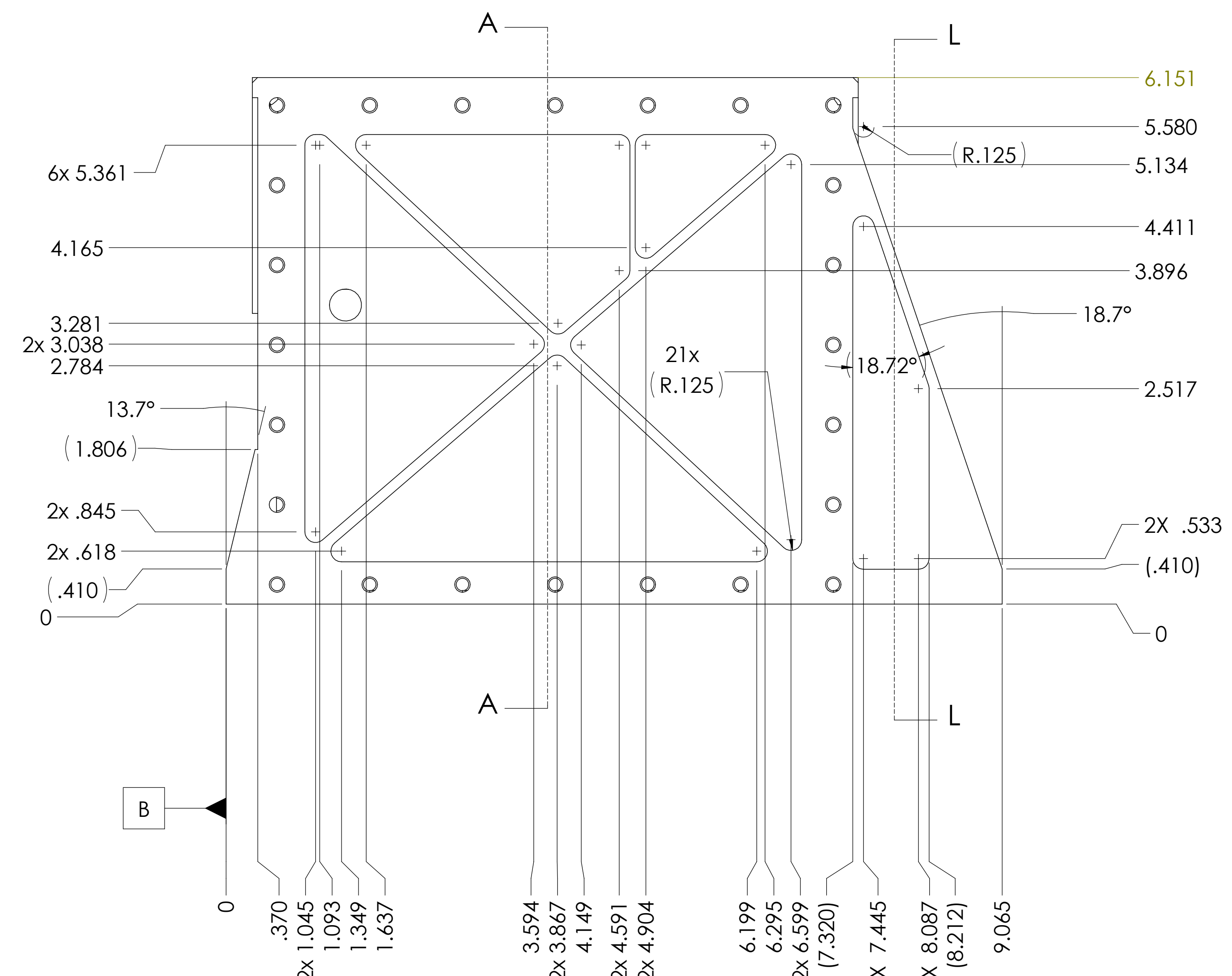
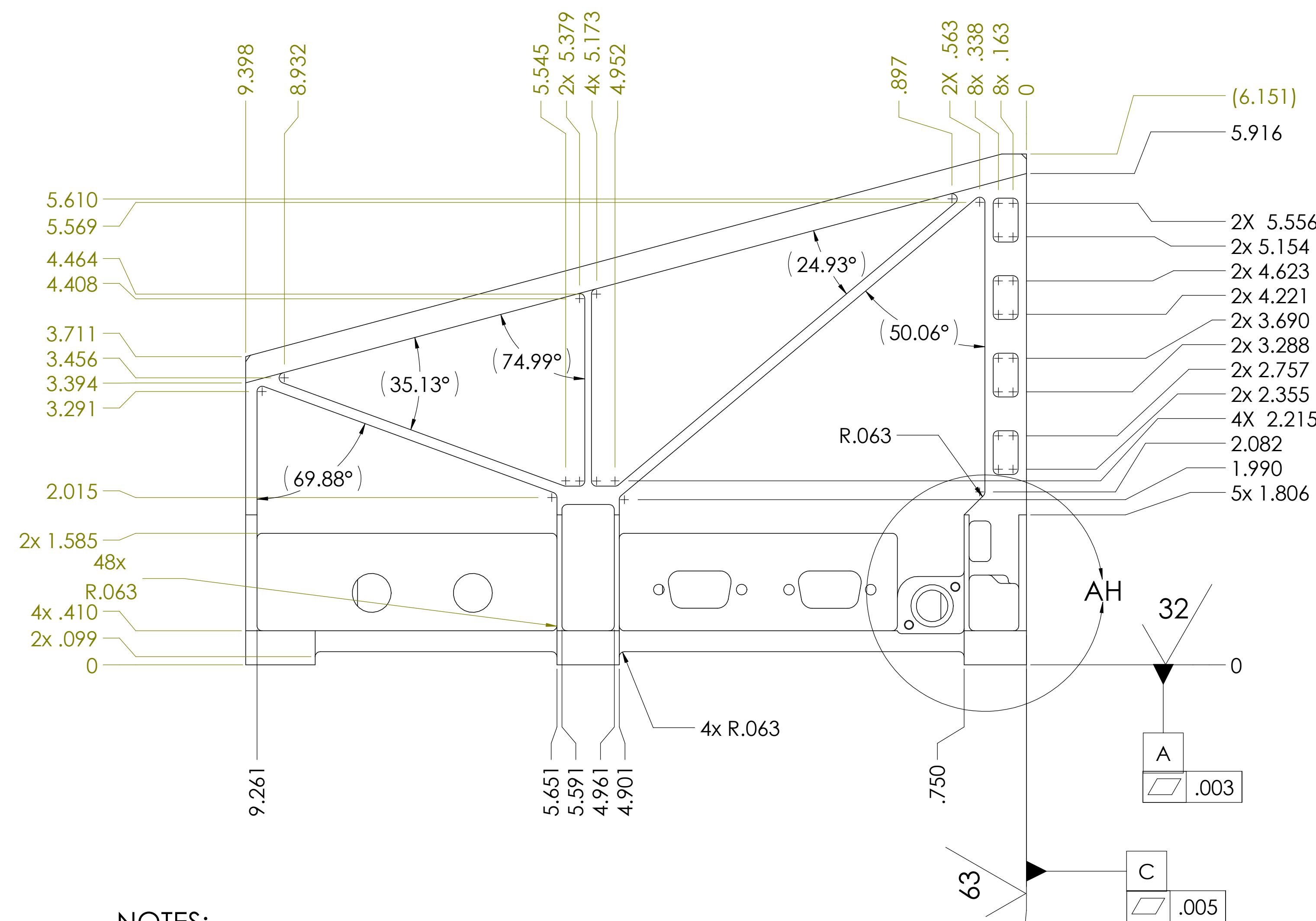
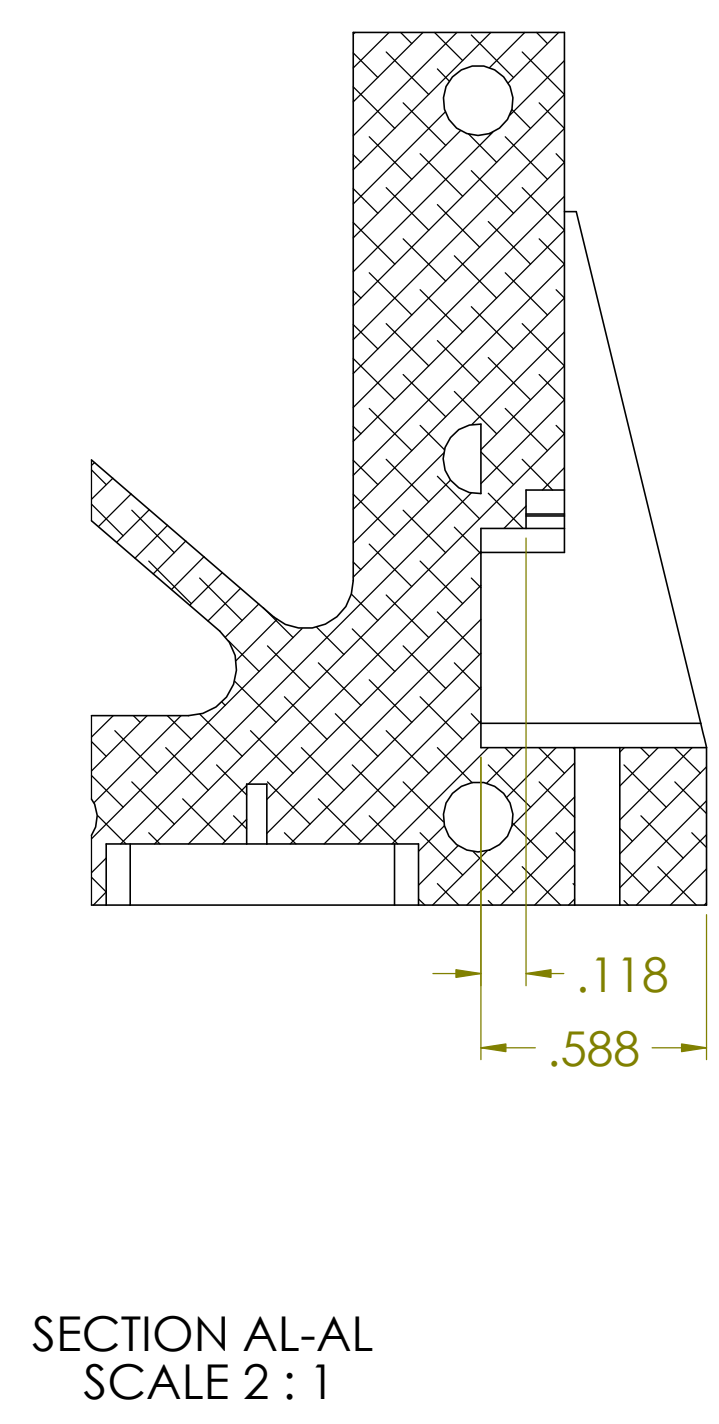
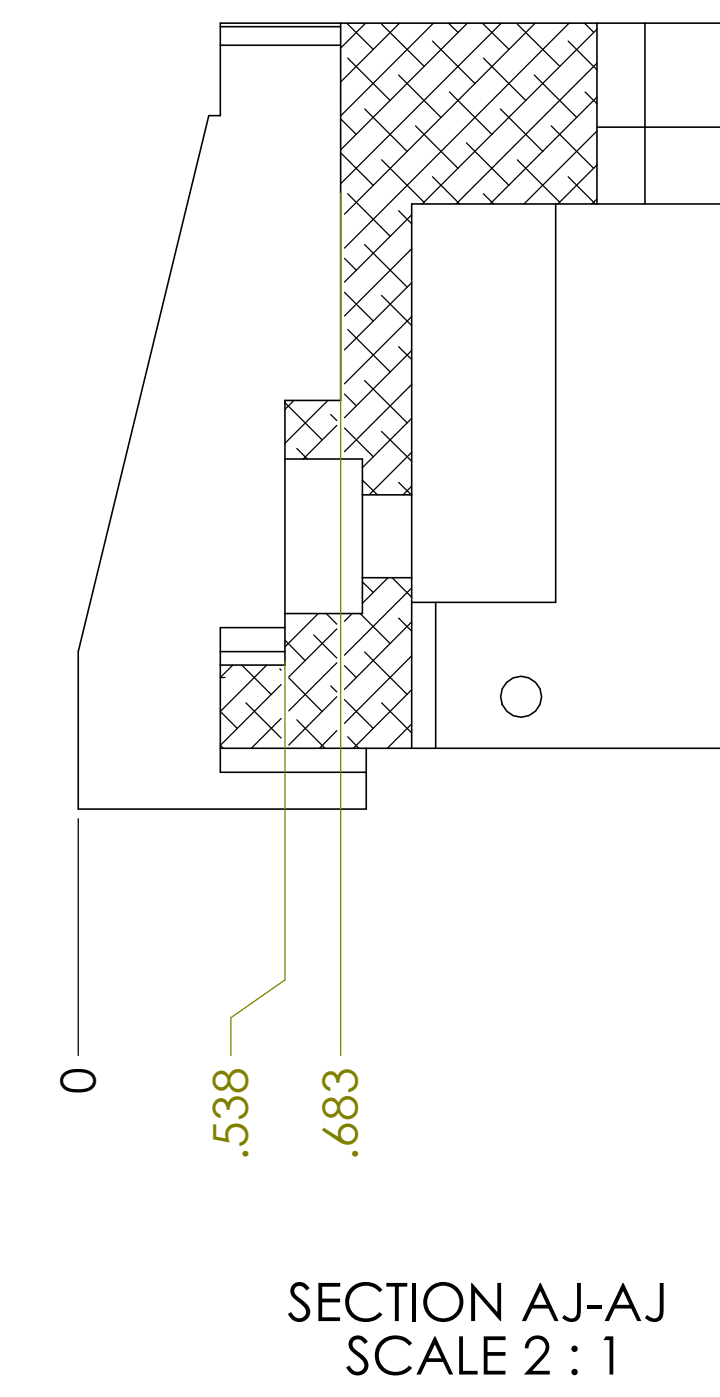
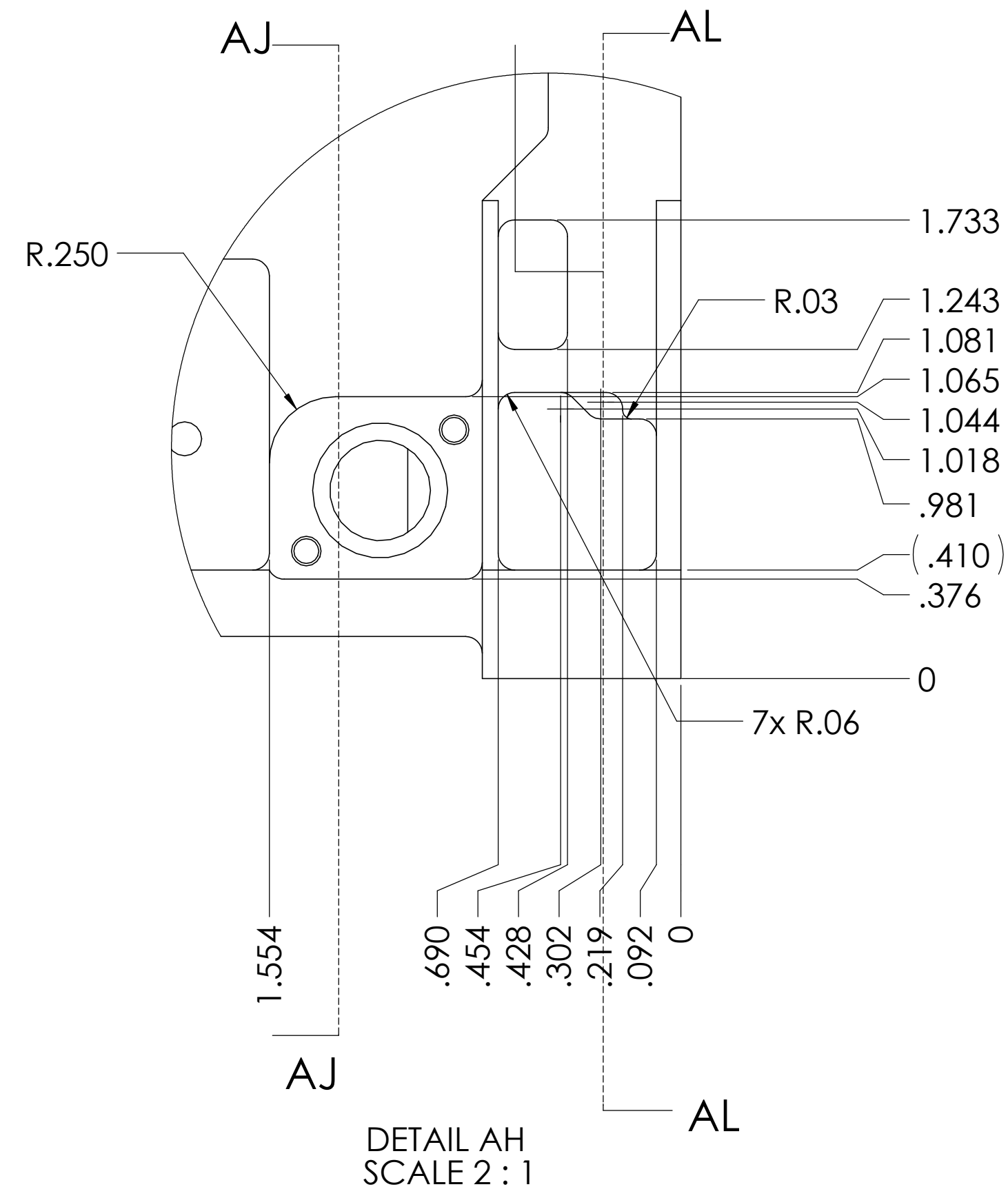
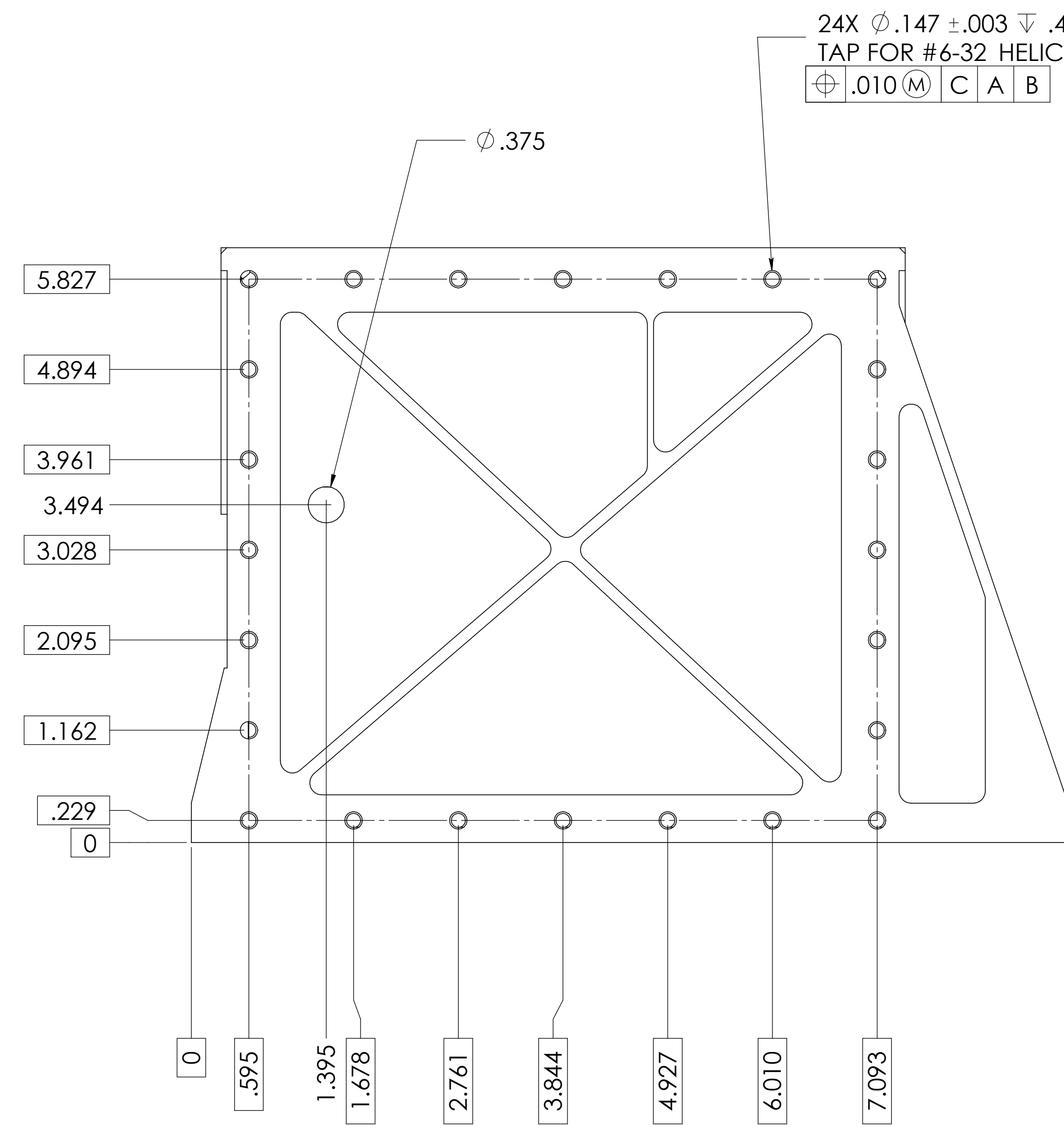


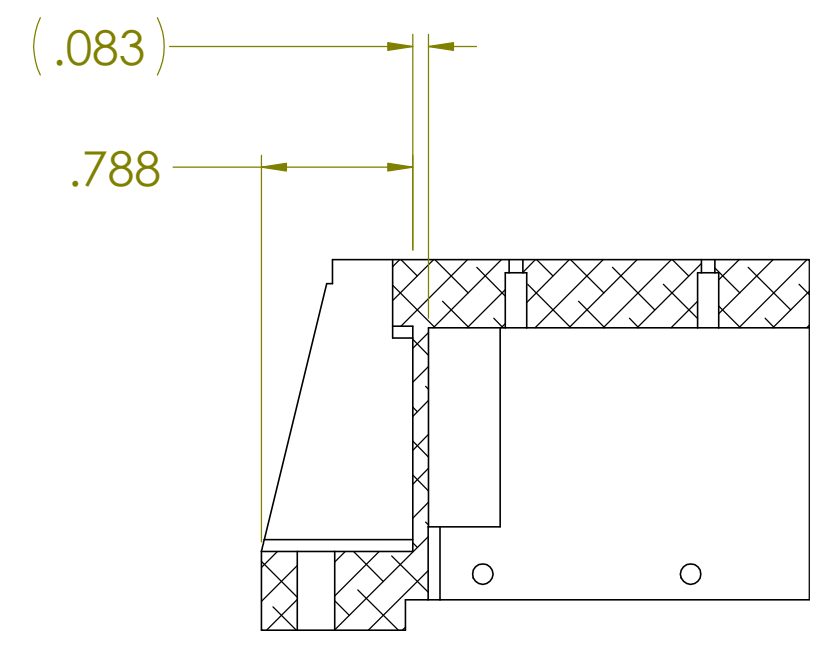
REVISIONS				
ECO	REV.	DESCRIPTION	DATE	APPROVED
10-102	A	RELEASE FOR FLIGHT FAB REVIEW		



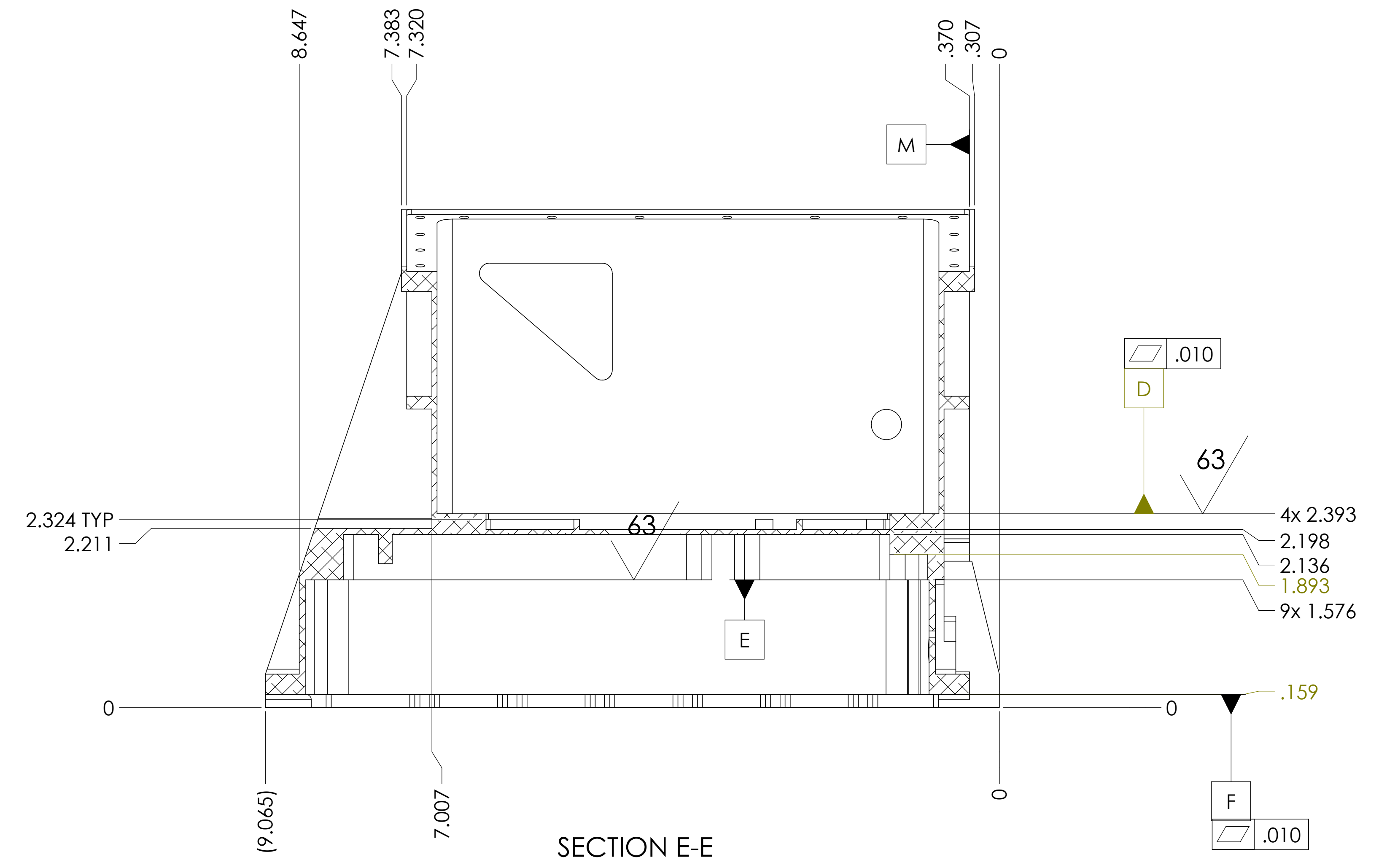
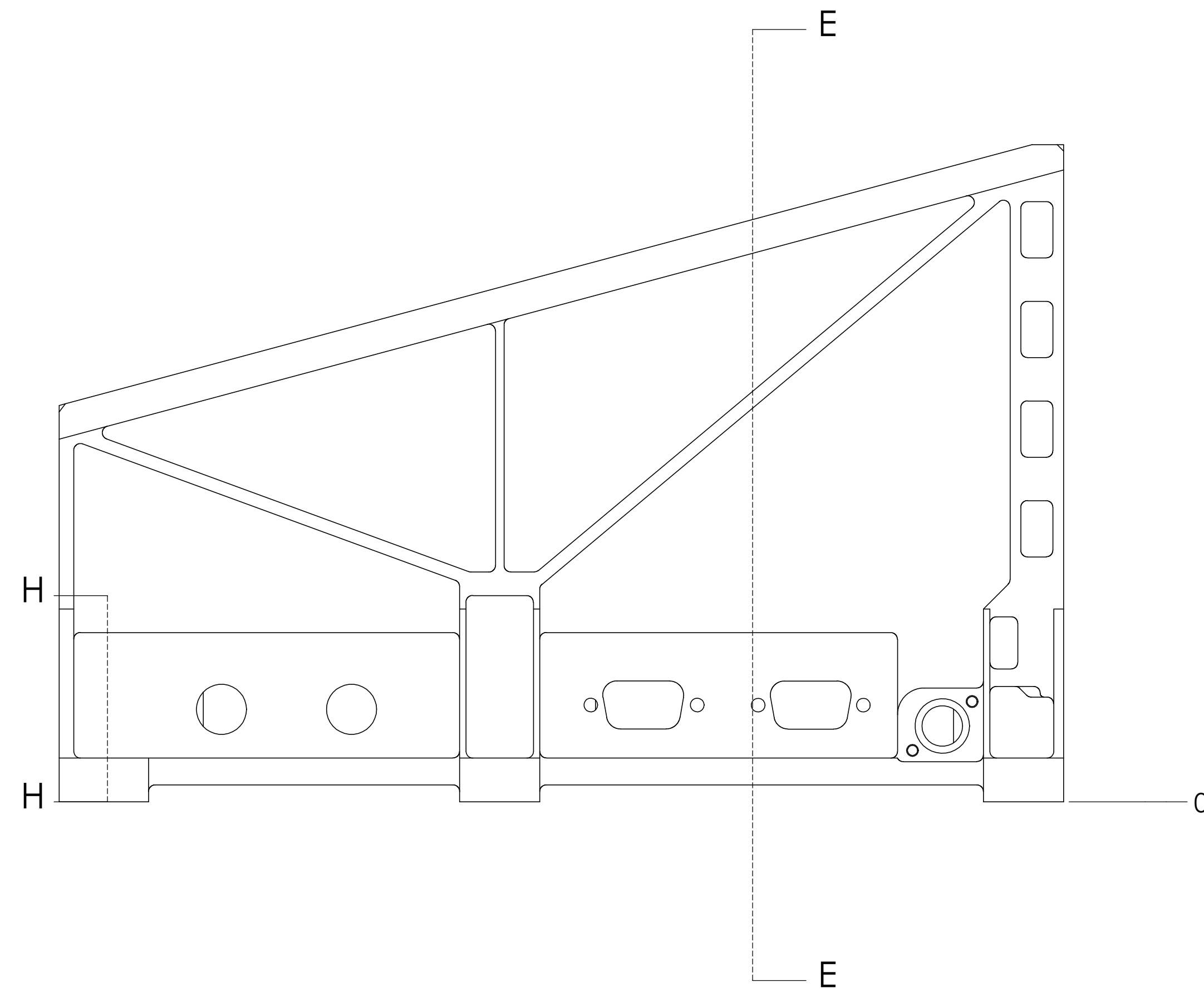
- NOTES:
- MATERIAL: ALUMINUM ALLOY 6061-T651 PER QQ-A-250/11, TO BE SUPPLIED BY MIT.
 - FINISH: CHEM FILM ALL OVER PER MIL-C-5541, CLASS 3. INSERTS TO BE INSTALLED AFTER PLATING.
 - REMOVE ALL BURRS AND BREAK SHARP EDGES R .005-.020.
 - SURFACE FINISH FOR SURFACES NOT OTHERWISE SPECIFIED :
 - SURFACE FINISH LIMITS APPLY TO BOTH BEFORE AND AFTER FINISH.
 - DIMENSIONAL LIMITS APPLY AFTER PLATING.
 - ENGRAVE IN .12 HIGH CHARACTERS GOTHIC CHARACTERS. .010-.015" DEEP, APPROXIMATELY WHERE SHOWN, "MIT/BU, CRATER, P/N 32-10000, S/N ____". SERIAL NUMBER TO BE SUPPLIED ON PURCHASE ORDER
 - OPTIONAL RADII UP TO .13 IS ACCEPTABLE.

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	MIT/B.U.
DIMENSIONS ARE IN INCHES	DRAWN			
FRACTIONAL	CHECKED			
DECIMALS TO 1	INSP			
TWO PLACE DECIMAL	APP			
THREE PLACE DECIMAL	APP			
FOUR PLACE DECIMAL	APP			
INTERFEROMETRIC	APP			
TO DIMENSIONS	APP			
UNLESS OTHERWISE SPECIFIED:	DATE			
ALUM. 6061-T651				
CHEM FILM MIL-C-5541 CL3				

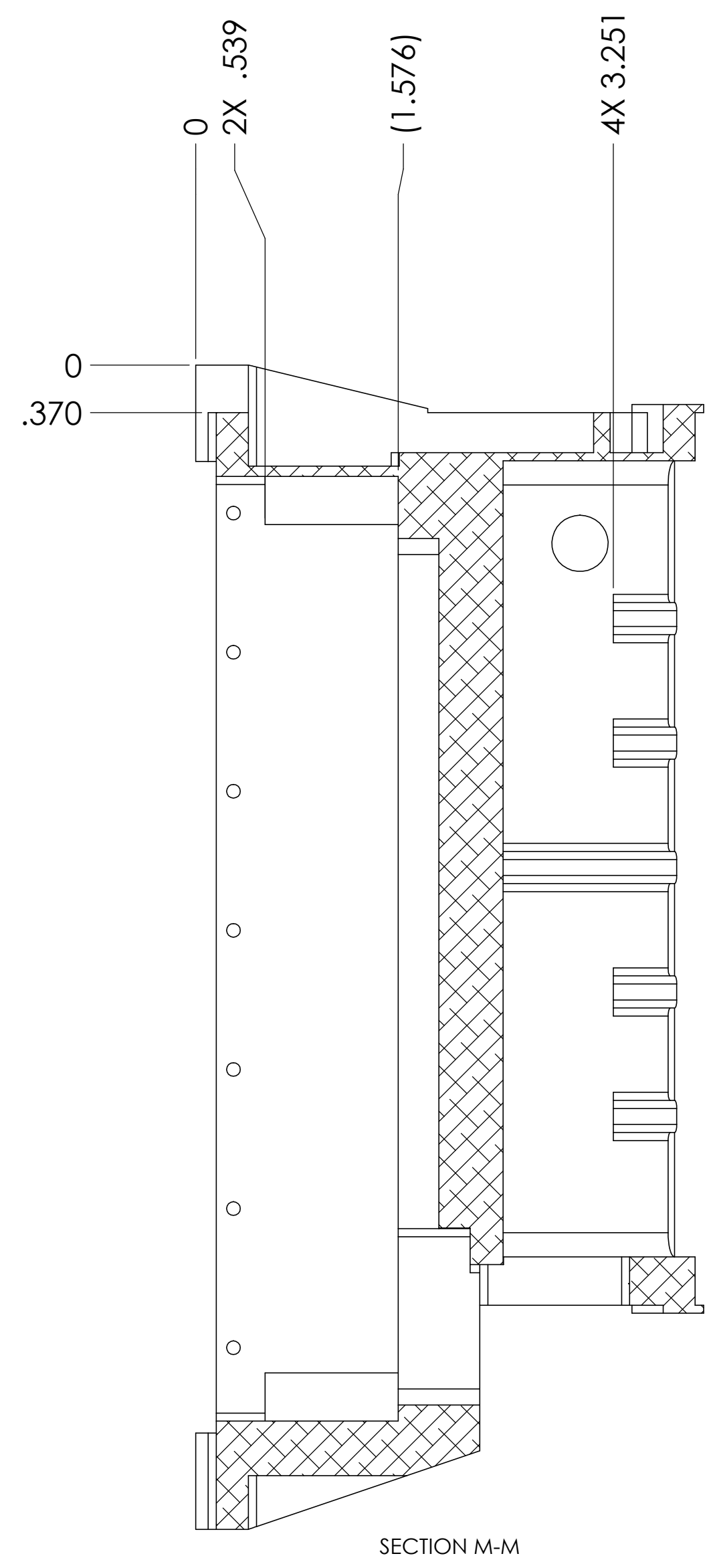
MIT/B.U.
ELECTRONICS BOX HOUSING, FLIGHT
SIZE DWG. NO. 32-10203 REV A
SCALE: 1:1 SHEET 1 OF 4



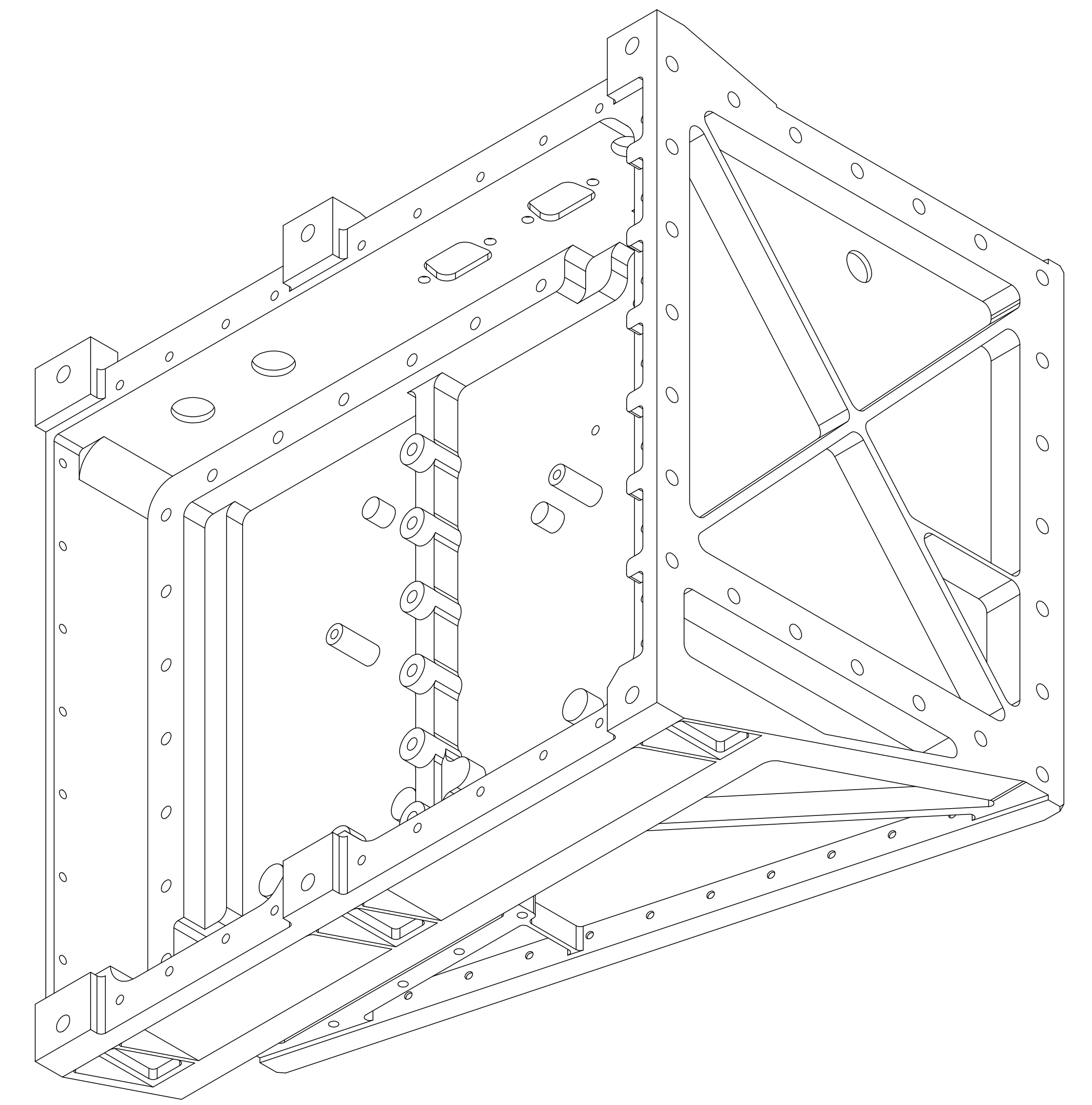
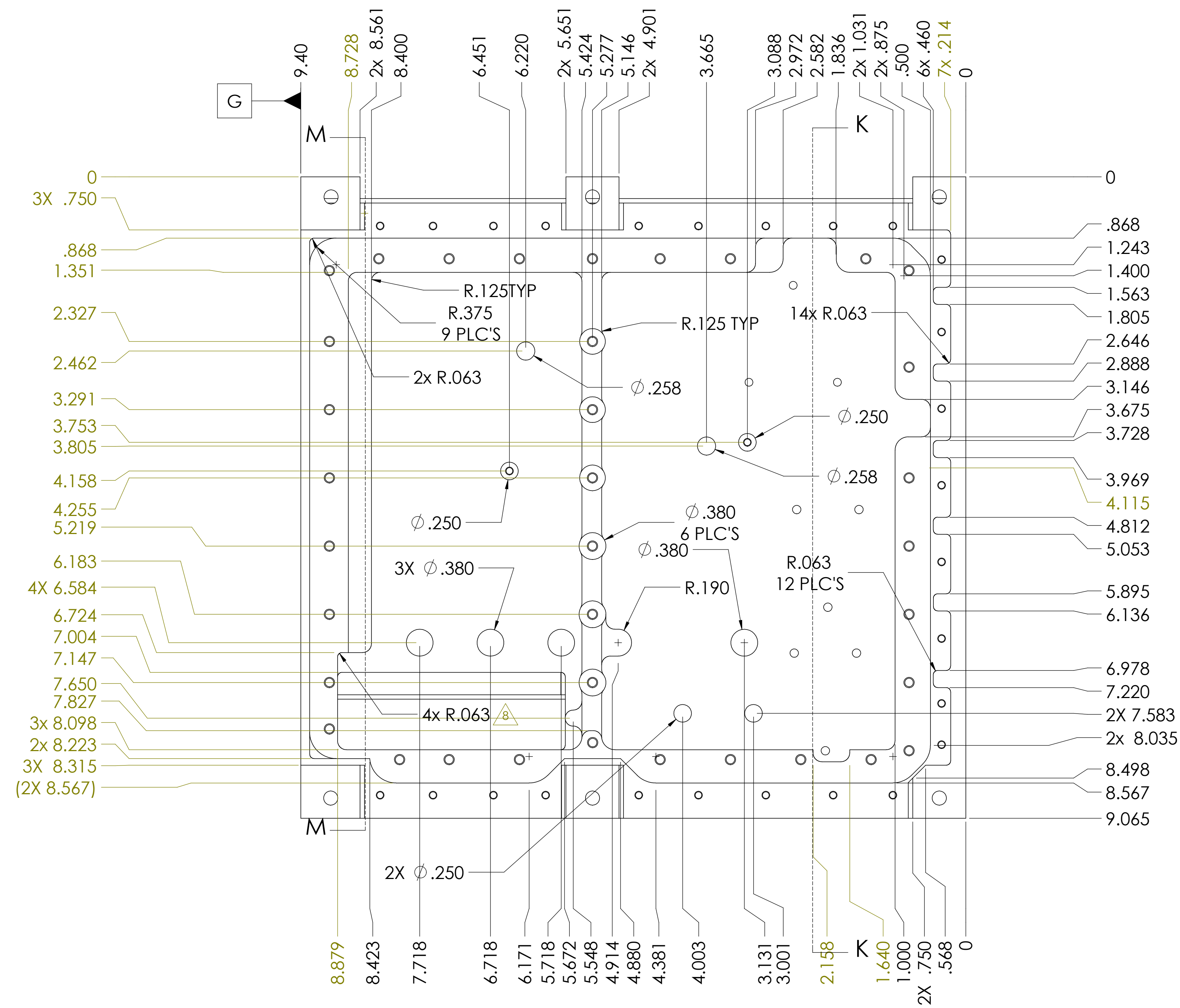
SECTION H-H

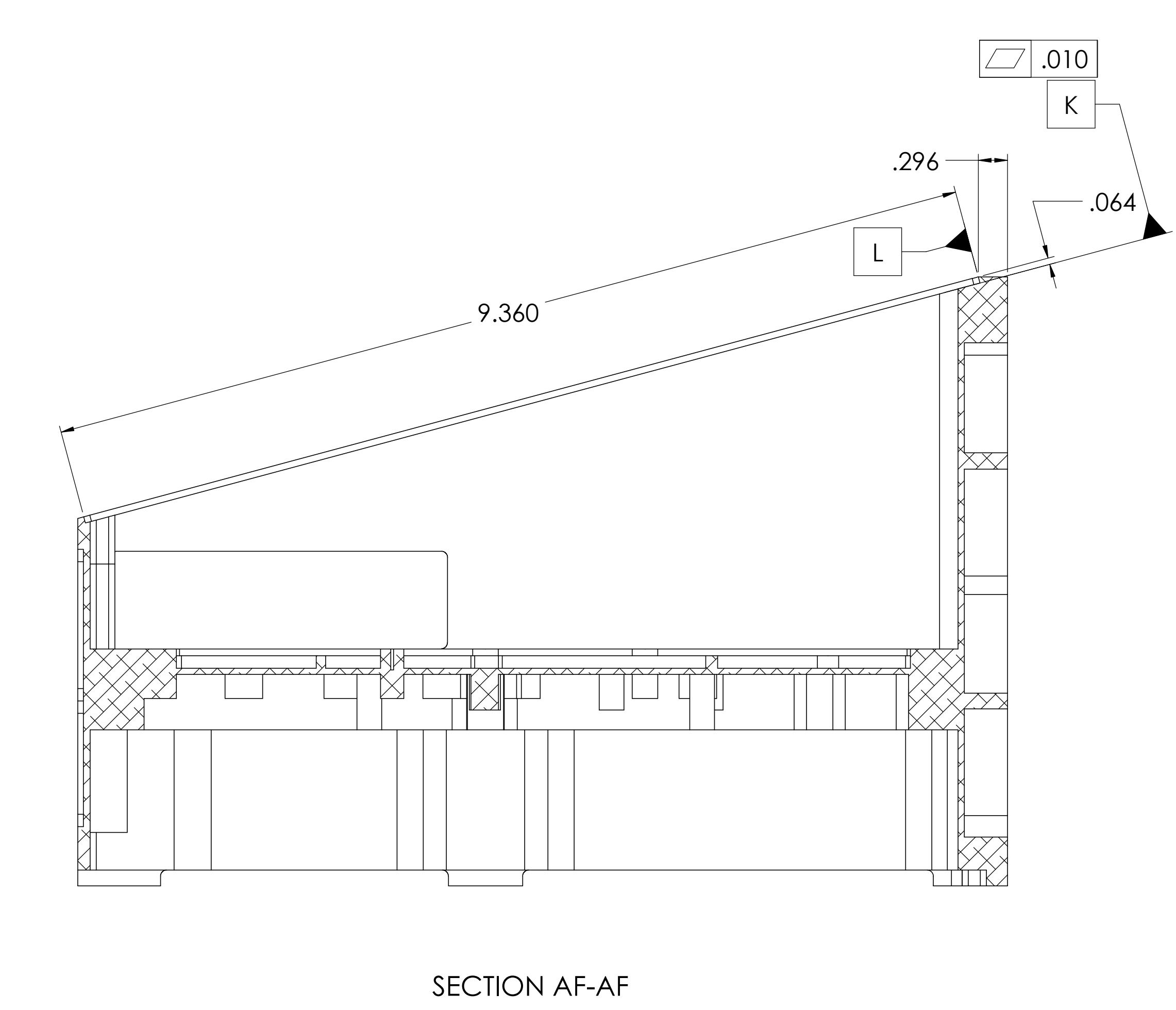
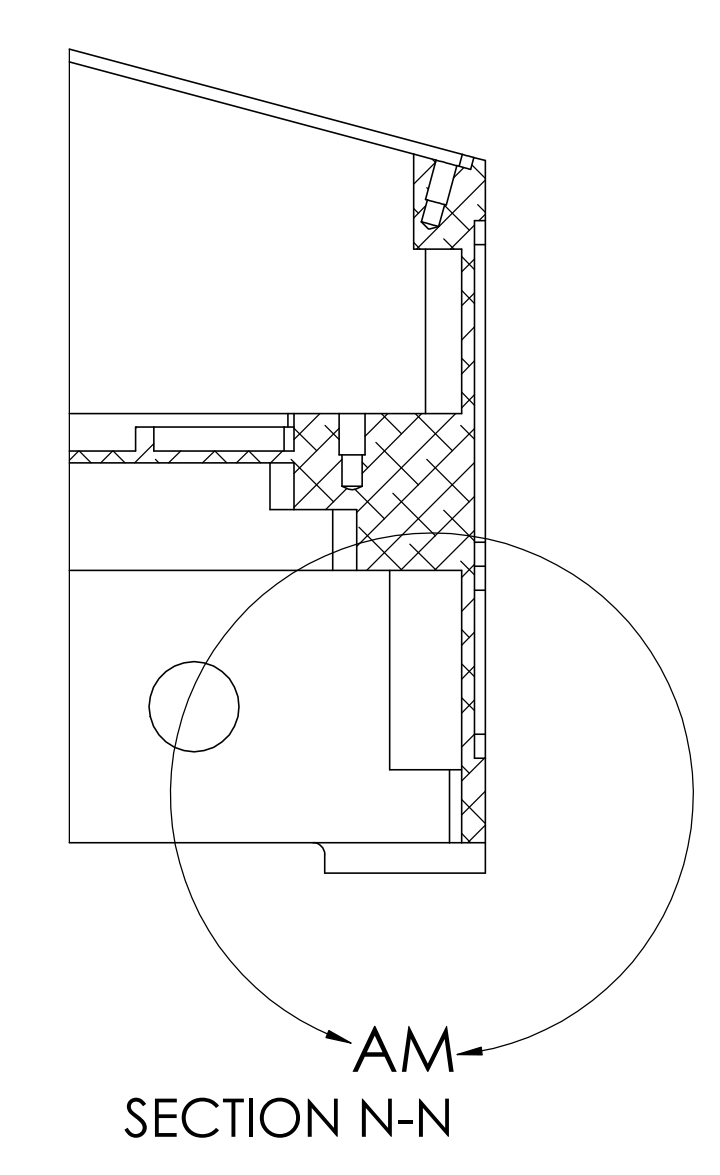
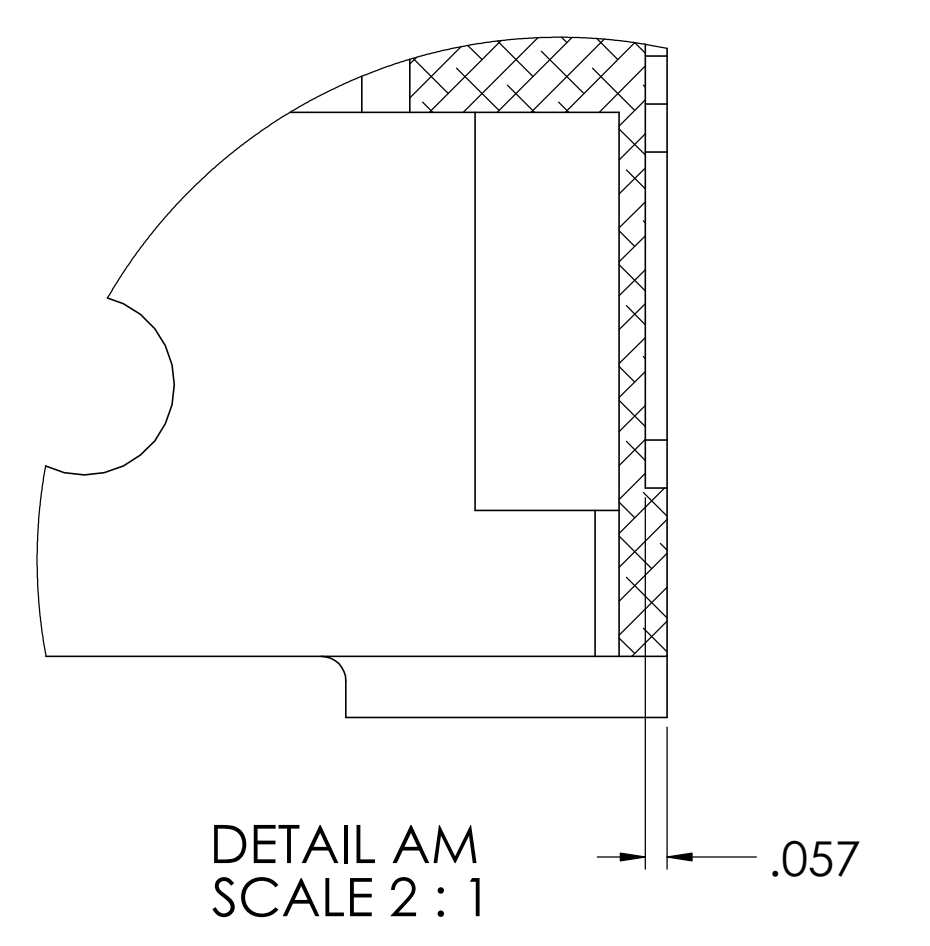
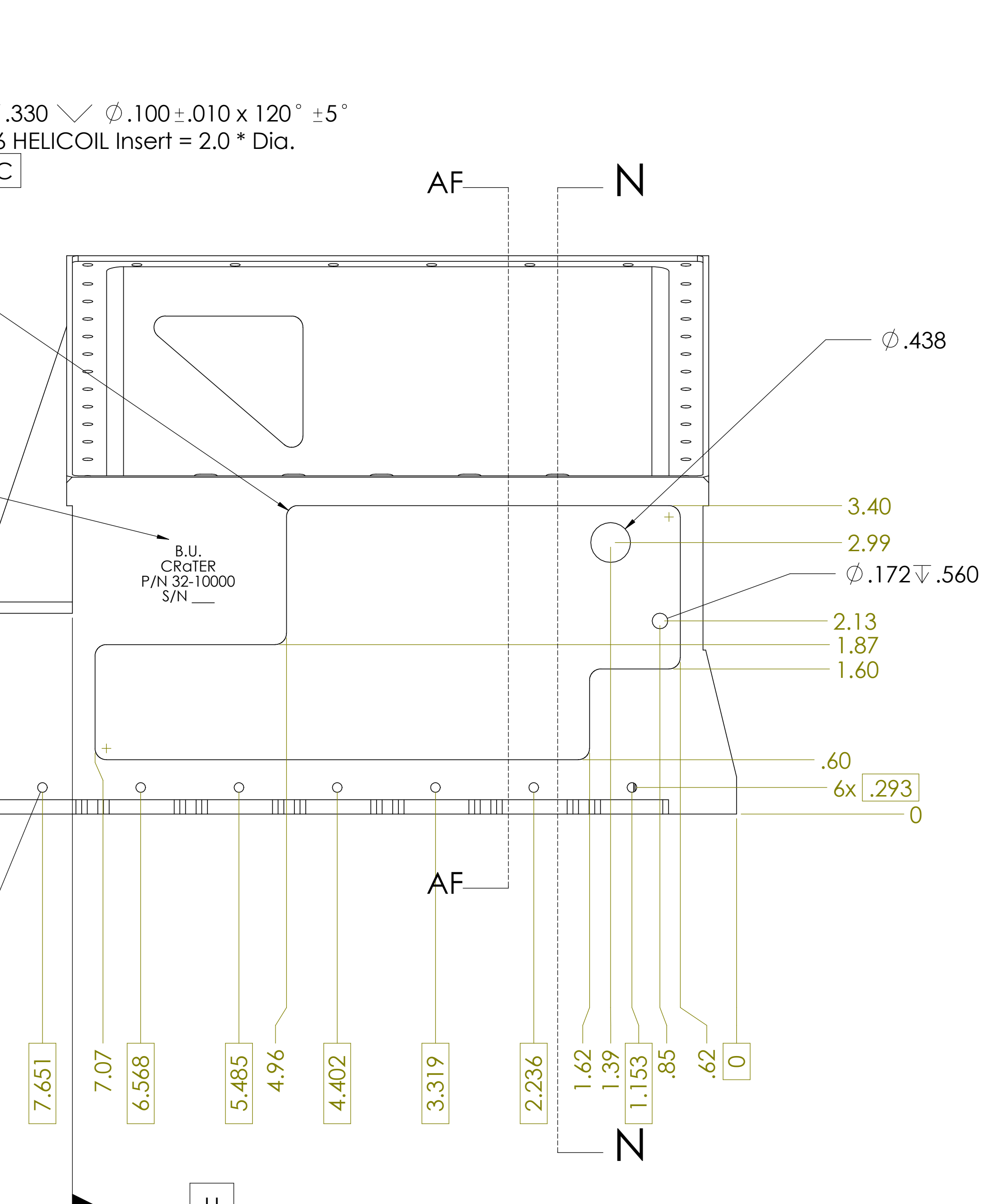
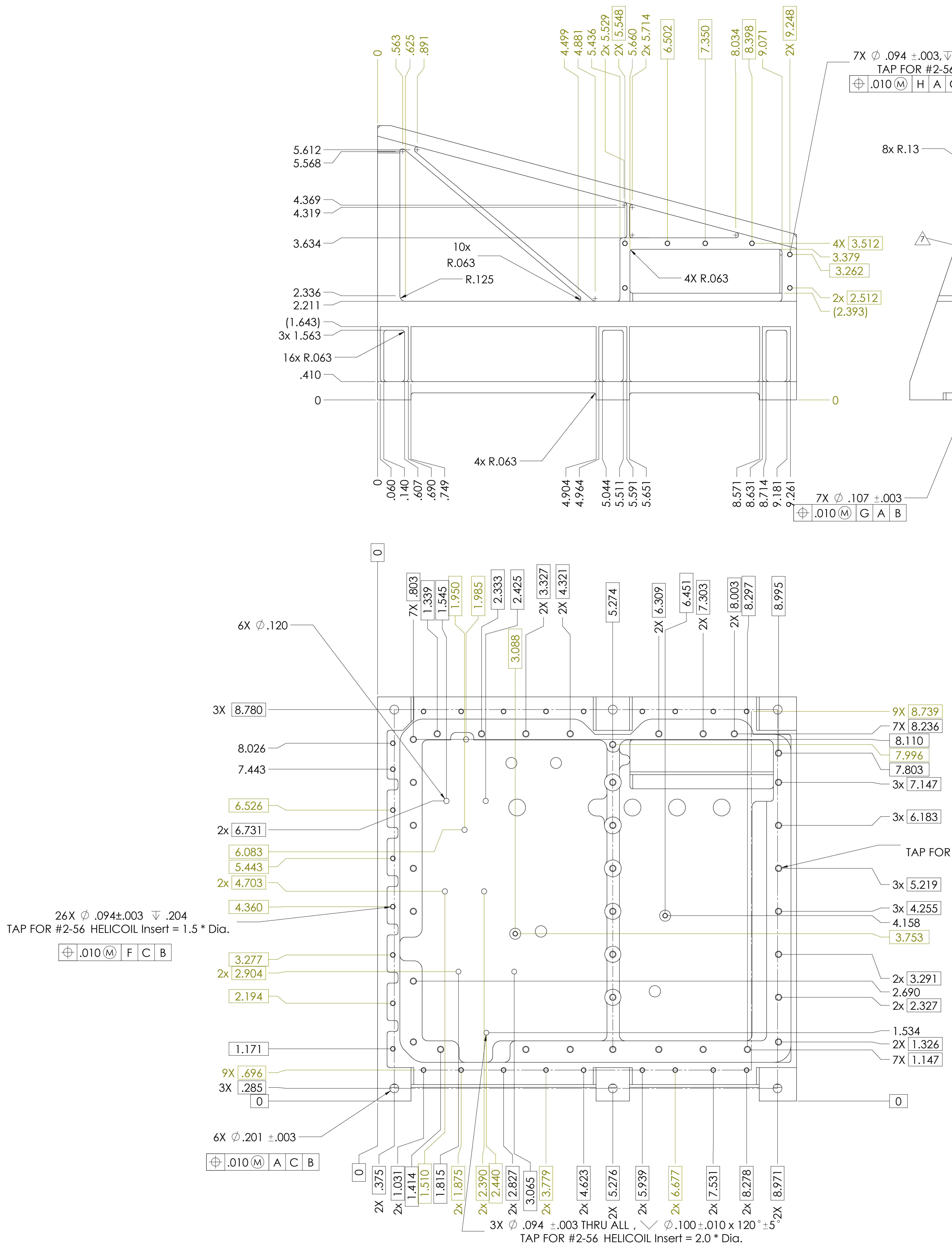


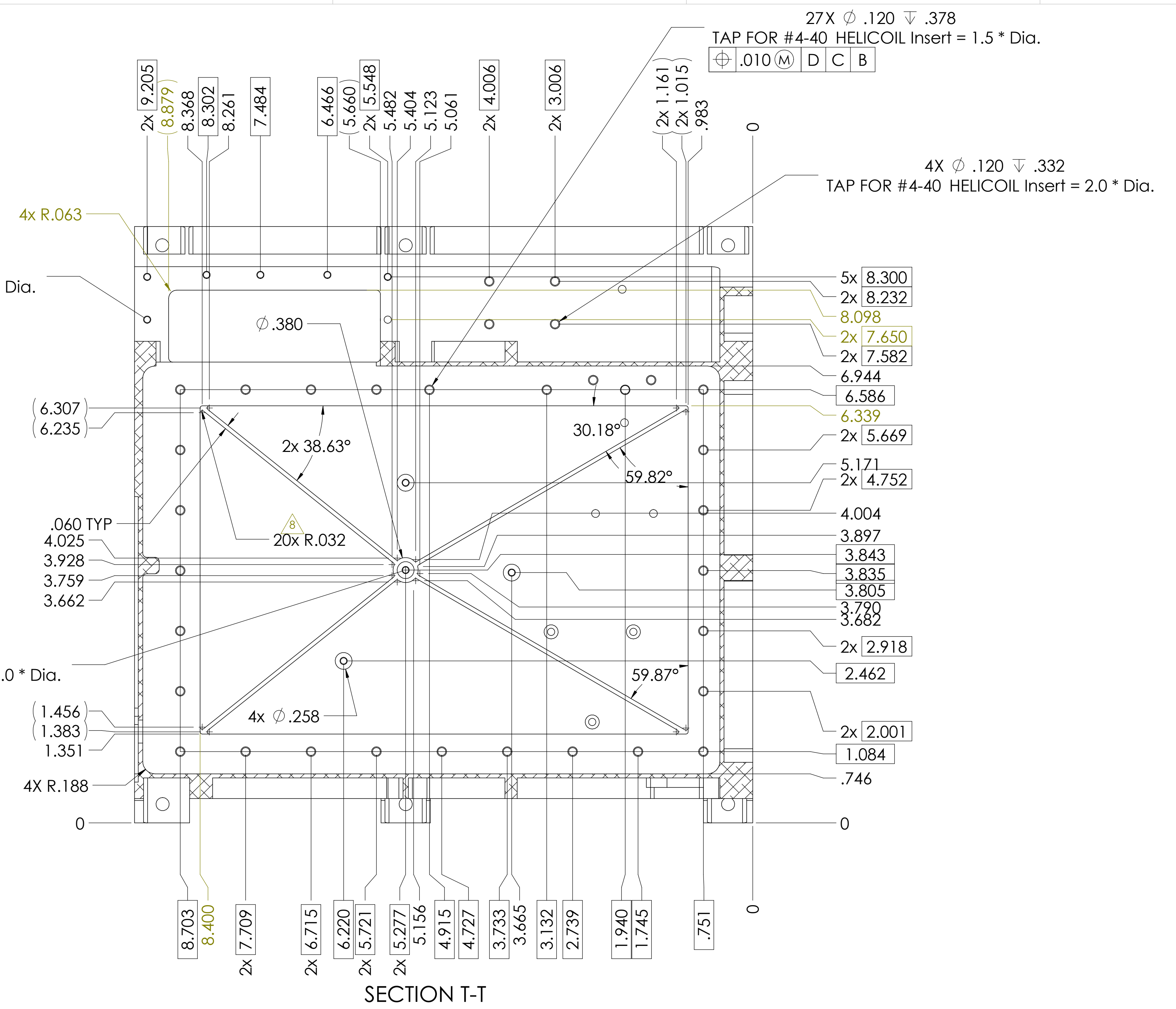
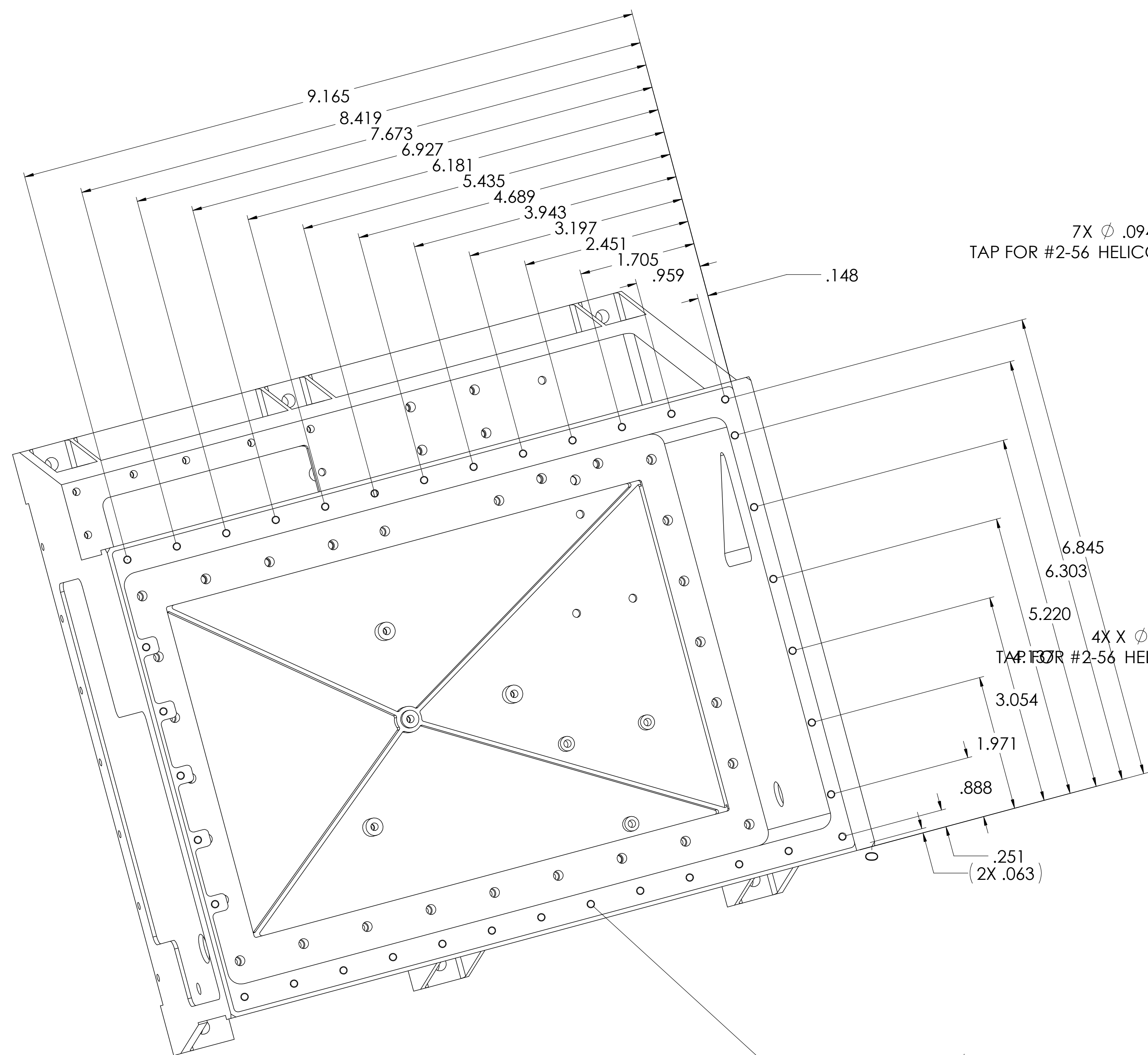
SECTION E-E



SECTION M-M



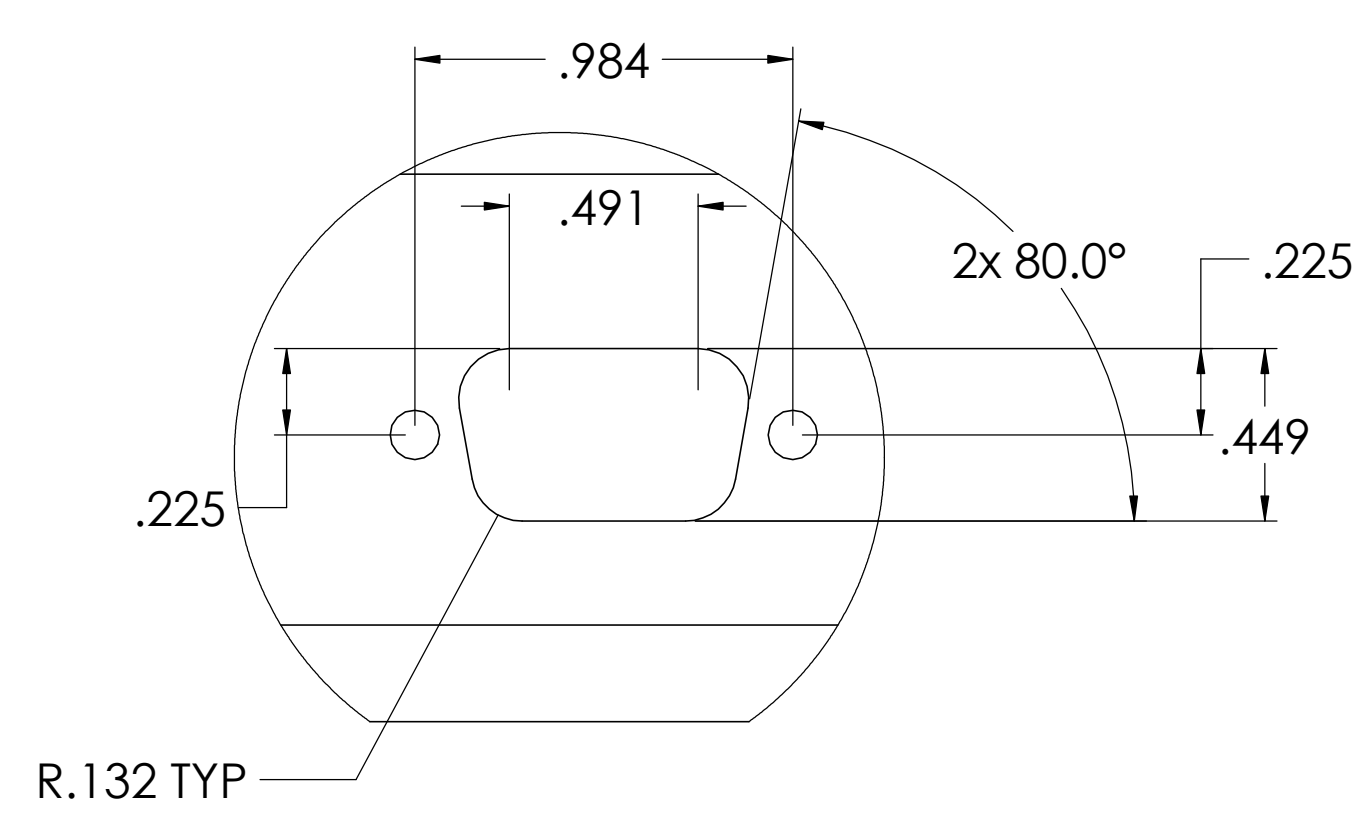




VIEW AB-AB

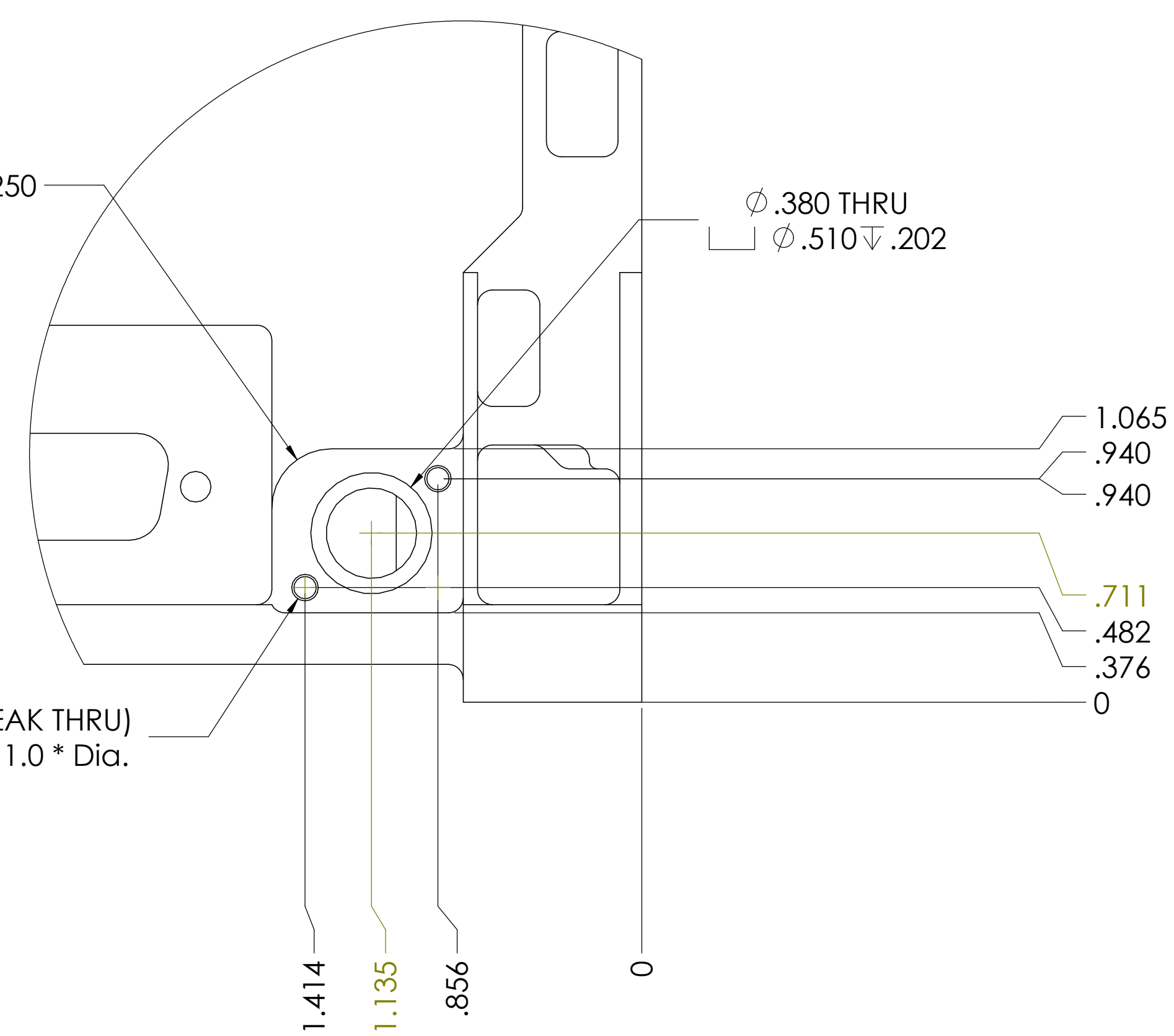
37X $\phi .094 \nabla .330$
TAP FOR #2-56 HELICOIL Insert = 2.0 * Dia.

$\oplus .010$ (M) (K) (L) (M)



DETAIL AA
SCALE 2 : 1

2X $\phi .094 \nabla .157$ (DO NOT BREAK THRU)
TAP FOR #2-56 HELICOIL Insert = 1.0 * Dia.



DETAIL AG
SCALE 2 : 1

