



PROCESS:

- 1) MACHINE PART APPROX .1" OVERSIZE ALL DIRECTIONS
- 2) RETURN TO REQUESTOR FOR MATERIAL CONDITIONING
- 3) FINISH MACHINING AFTER CONDITIONING

MACHINING NOTES:

- 1) DO NOT USE LUBRICANTS
- 2) USE ISOPROPYL ONLY TO CLEAN

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:		THE AEROSPACE CORPORATION	
.XX ±.03	.XXX ±.010	ANGLES ±0°30'	SMALL TEP
DRAWN A. LIN	DATE 6/22/06		
MATERIAL A-150 TEP		SIZE B	DWG. NO. CTR06-SMTEP-MD-1
FINISH -		USED ON CRgTER	REV.
SCALE 1:1		DO NOT SCALE DRAWING	SHEET 1 OF 1