



PROCESS:

- 1) MACHINE PART APPROX .1" OVERSIZE ALL DIRECTIONS
- 2) RETURN TO REQUESTOR FOR MATERIAL CONDITIONING
- 3) FINISH MACHINING AFTER CONDITIONING

MACHINING NOTES:

- 1) DO NOT USE LUBRICANTS
- 2) USE ISOPROPYL ONLY TO CLEAN

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| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: | | THE AEROSPACE CORPORATION | |
| .XX ±.03 | .XXX ±.010 | ANGLES ±0°30' | |
| DRAWN A. LIN | DATE 6/22/06 | LARGE TEP | |
| MATERIAL A-150 TEP | | | |
| FINISH - | | SIZE B | DWG. NO. CTR06-LRGTEP-MD-1 |
| USED ON CRgTER | | SCALE 1:1 | DO NOT SCALE DRAWING |
| | | REV. SHEET 1 OF 1 | |