



CRaTER Pre-Ship Review
(I-PSR)

Installation Procedures/Orbiter Level Test Procedures

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Cosmic RAY Telescope for the Effects of Radiation



Post-delivery processing flow at GSFC

- GSFC ready to receive CRaTER in GSFC Building 7 on 1/6
 - Store in room 188 that evening, move to adjacent “Big Top” clean tent next day
- CRaTER unpacks flight unit and EGSE at Big Top week of 1/14
 - Flight Instrument inside Big Top at north end
 - CRaTER EGSE outside Big Top
- CRaTER team performs Long Form Functional with Co60 source
 - Source provided by GSFC Code 690, safety provisions in place
- GSFC Mechanical Systems performs incoming inspection
 - Mass, dimensional check against Mechanical Interface Drawing
- GSFC 540 Performs (unpowered) bakeout certification with TQCM in B-7 chamber
 - Particulate contamination verification (lift/rinse) in conjunction with bakeout cert
- CRaTER ready for Orbiter integration
 - Currently scheduled for 2/06/2008



GSFC Facilities and Procedures ready

- Processing facility ready:
 - B-7 Big Top Tent, FTD-STD-209 level 10,000
 - ESD workstation in place w/wriststraps
 - Adequate power for EGSE
 - Purge capability meets CRaTER requirements
 - Project mechanical and contamination control technicians ready to support
- Test Procedure status:
 - CRaTER will rerun their standard Long-Form Functional test used at MIT with their GSE
- Integration Procedure status:
 - LRO/CRaTER Electrical Integration Procedure (451-PROC-001144)
 - Written and used at FlatSat to integrate CRaTER Instrument Simulator
 - Update for Flight Instrument integration in progress
 - LRO/CRaTER Mechanical Integration performed on Work Order Authorization (WOA)
- GSFC WOA status - all in process
 - Unpack / Post-Ship Functional Proc - in process with LRO Payload
 - Bakeout certification WOA - in process with LRO Contamination Control
 - Mechanical Integration WOA - in process with LRO Mechanical Systems



LRO I&T/systems deem CRaTER ready to integrate from ground I&T standpoint

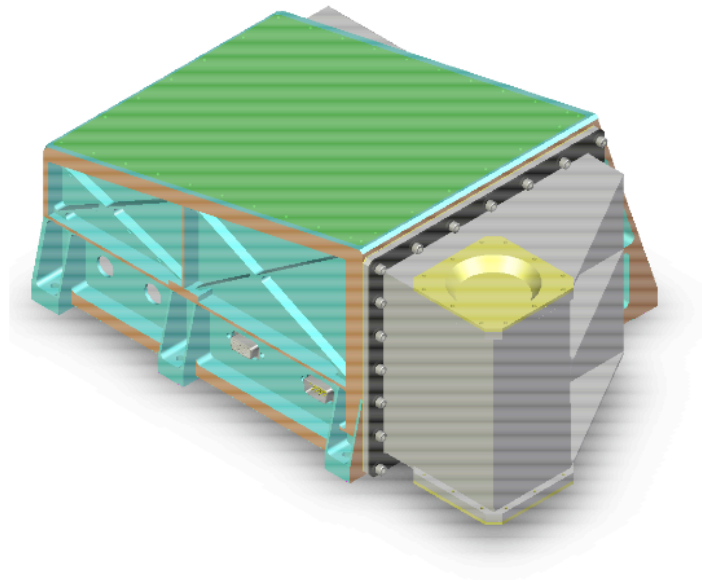
- CRaTER ITOS/STOL scripts used at Orbiter level ready for use:
 - Long Form Functional, Short-Form Functional, Aliveness
 - “Condensed Functional” under discussion by LRO Mission Systems
 - Original CRaTER test procedures converted to ITOS scripts by CRaTER Mission Ops lead Rich Sanidad
 - LRO ITOS/STOL scripts run at LRO FlatSat using CRaTER Instrument Simulator
- LRO C&DH database updated
- Use of GSFC-supplied radioactive Co60 source at Orbiter level has been baselined
 - Source strength: 3E-6 Curies per John Keller
 - At GSFC, will use source only during CRaTER Post-Ship Functional and Orbiter Comprehensive Performance Test
 - Source not planned at Cape



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