



REVISIONS					
REV.	ECO NO.	DISCRIPTION	CHECKED	APPROVED	DATE

4X ϕ .118/.123 THRU
 \sphericalangle 120°±5° X ϕ .14 - .17
 STI TAP THRU
 INSTALL 2TNC-04C-0224

8X ϕ .214-.217 THRU

8X 1.50

3.062

4.500

5.00

3.000

2.250

1.500

.25

1.00

.25

1.500

2.250

3.000

4.500

5.00

	ACIS
NEXT ASSEMBLY	USED ON
	APPLICATION

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES
 TOLERANCE: ANGLES ± 1°
 3 PLACE DECIMALS ± .005
 2 PLACE DECIMALS ± .01

MATERIAL
 AZ31B
 MAGNESIUM

NAME	DATE
DRAWN P.C. Tappan	6/97
CHECKED	
APPROVED	
RELEASED	
WEIGHT	

MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139			
EXTERNAL CALIBRATION SOURCE UPPER SHAKE FIXTURE			
SIZE	FSCM NO.	DWG. NO.	REV.
B	80230	36-60405	01
SCALE FULL		SHEET 1 OF 1	