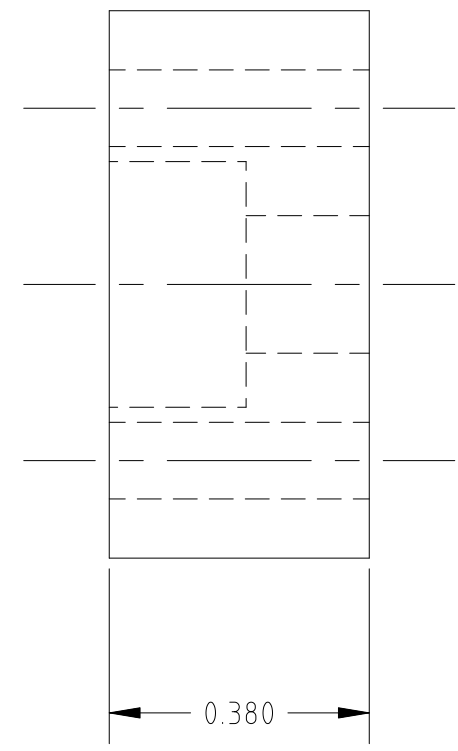


REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
01	36-886	INITIAL RELEASE			



DRILL THRU  $\phi$ .196-.201  
C'BORE  $\phi$ .359 X .200 DP

DRILL AND TAP THRU FOR  
#4-40UNC-2B HELICOIL, 2 $\phi$   
2 PLACES

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES $\pm$ 1° 3 PLACE DECIMALS $\pm$ .005 2 PLACE DECIMALS $\pm$ .01	NAME	DATE	MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139			
			DRAWN F. KASPARIAN	3/28/97				
			MATERIAL	CHECKED		<b>DA ACCELEROMETER MOUNTING BLOCK</b>		
		ALUMINUM 6061-T651	APPROVED					
ACIS		INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982	RELEASED		SIZE	CAGE CODE	DWG. NO.	REV.
NEXT ASSEMBLY	USED ON		WEIGHT		B	80230	36-60236	01
APPLICATION					SCALE	SHEET		
					4/1	1 OF 1		