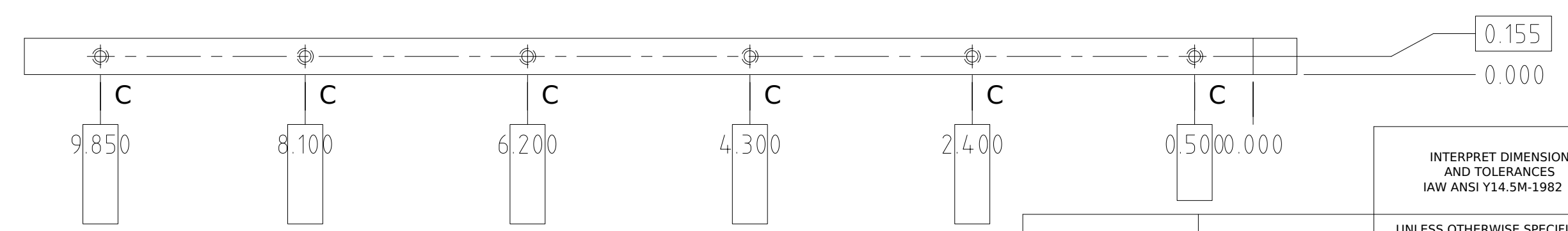
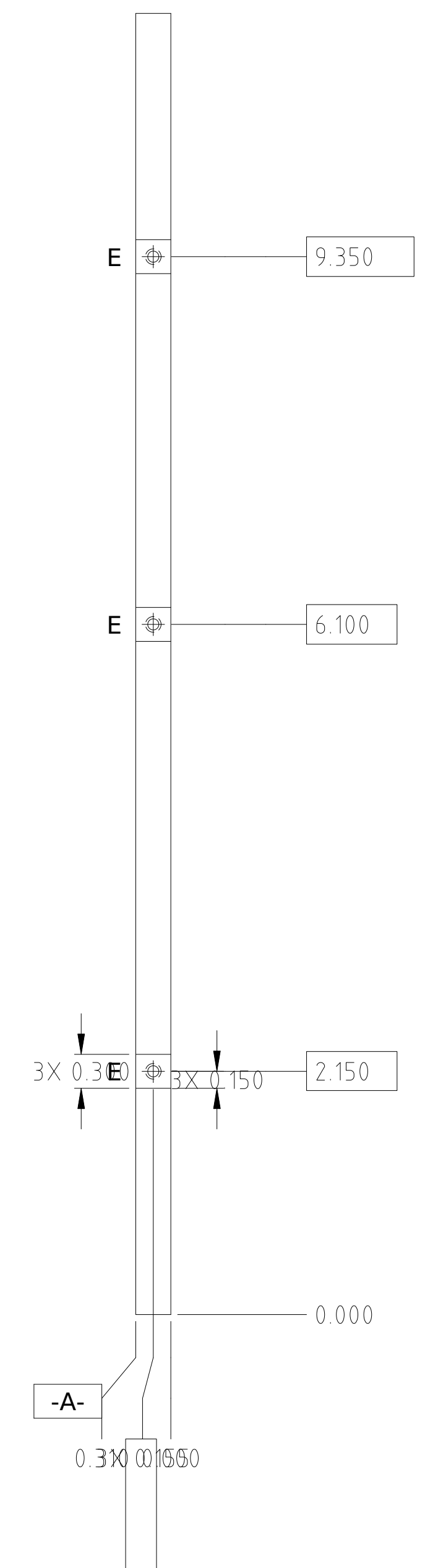
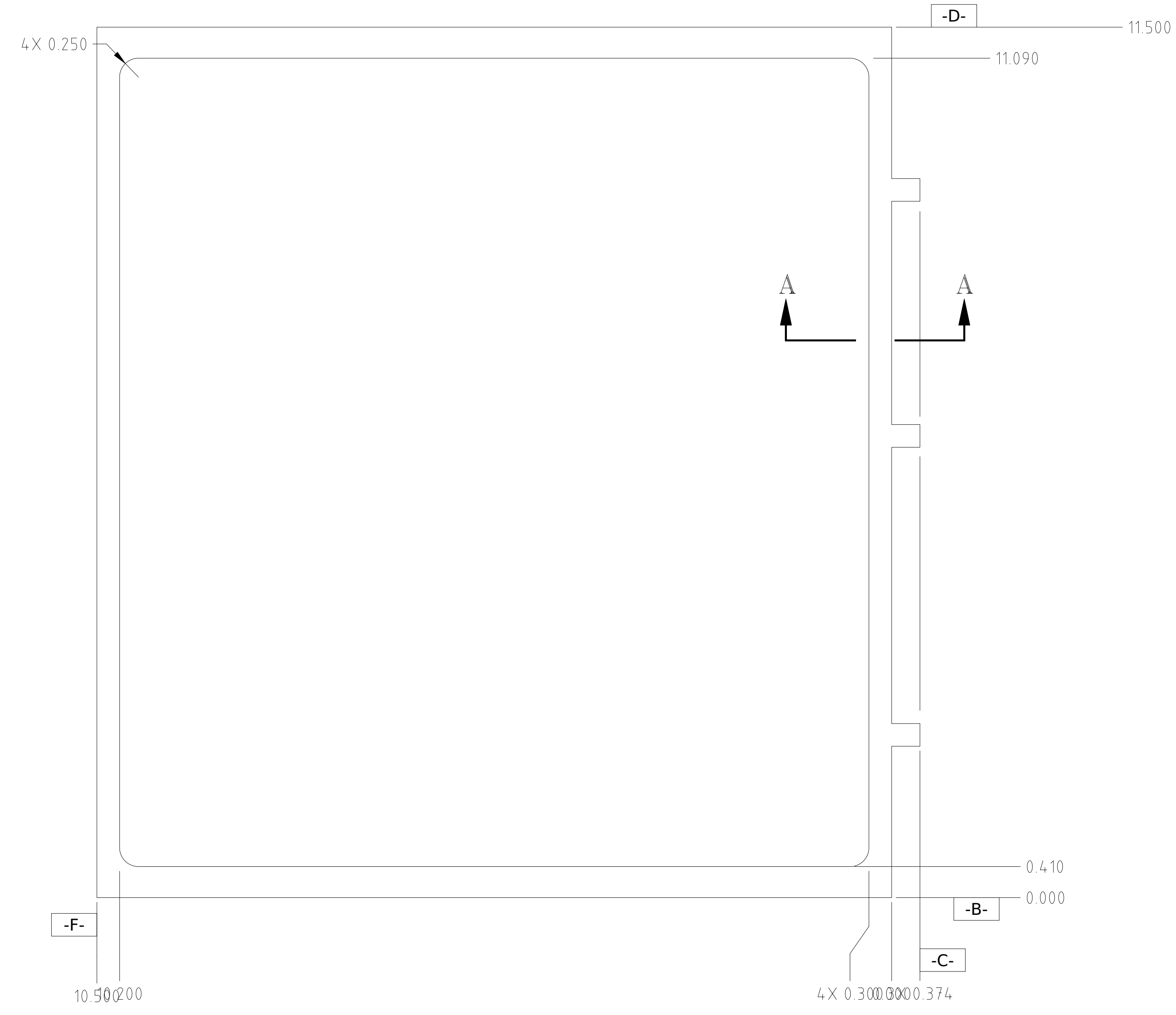
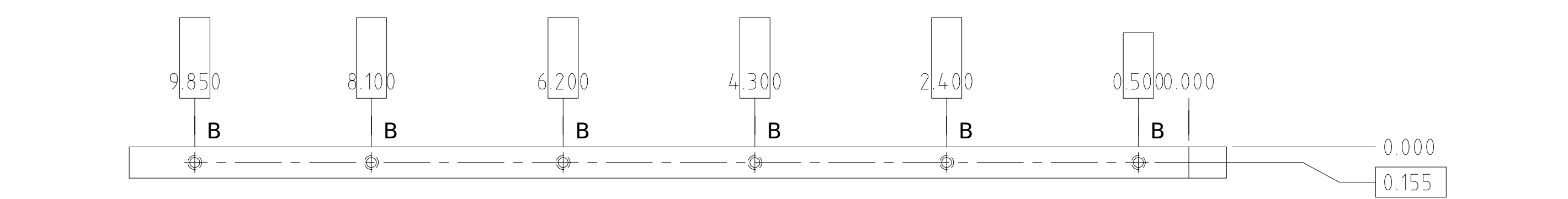
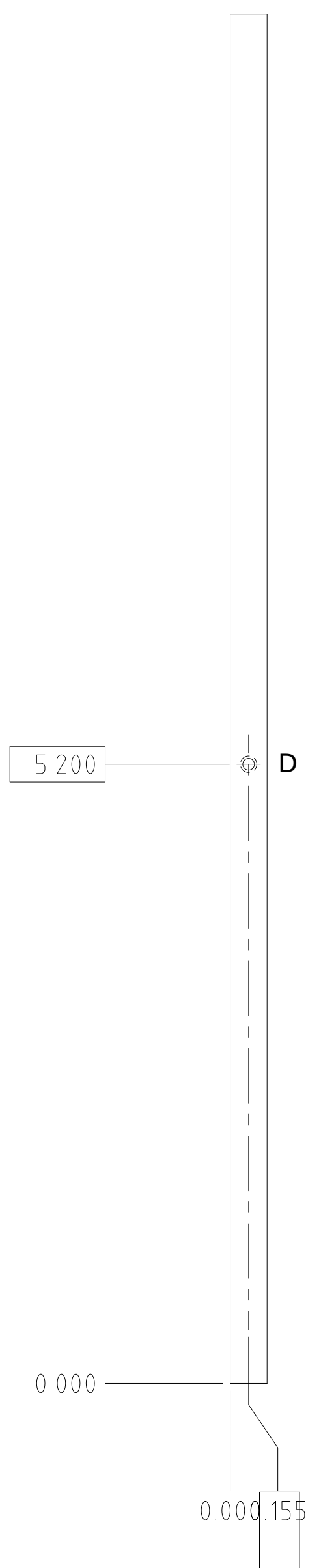
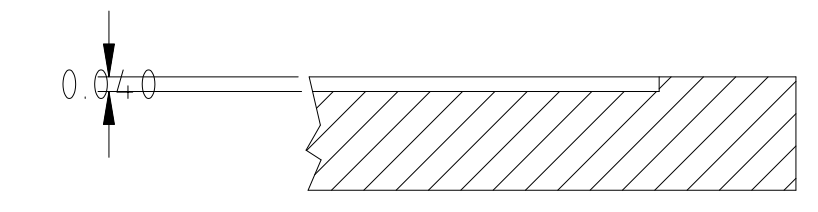


HOLE CHART			
HOLE	QTY	TOLERANCE	DESCRIPTION
B	6	$\varnothing.010$ (M) D A C	$\varnothing.111^{+.003}_{-.002}$ TAP DRILL THRU TAP #6-32 UNC-2B THRU
C	6	$\varnothing.010$ (M) B A C	
D	1	$\varnothing.010$ (M) F A B	
E	3	$\varnothing.010$ (M) C A B	

REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
01	36-885	INITIAL RELEASE			



NOTES:
1. FINISH: CHEMICAL FILM IAW MIL-C-5541, CLASS 3.



SECTION A-A
SCALE: 2X

INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE ANGLES: ± 1° 3 PLACE DECIMALS ± .005 2 PLACE DECIMALS ± .01		NAME F.KASPARIAN	DATE 27 Mar 97	CSR MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139
MATERIAL ALUMINUM PLATE 6061-T651	DRAWN F.KASPARIAN	CHECKED 	APPROVED 	
NEXT ASSEMBLY 	USED ON 	RELEASED 	WEIGHT 3.25 lbs	SIZE D 80230
APPLICATION 				DWG. NO. 36-60234
			SCALE 1:1	REV. 01