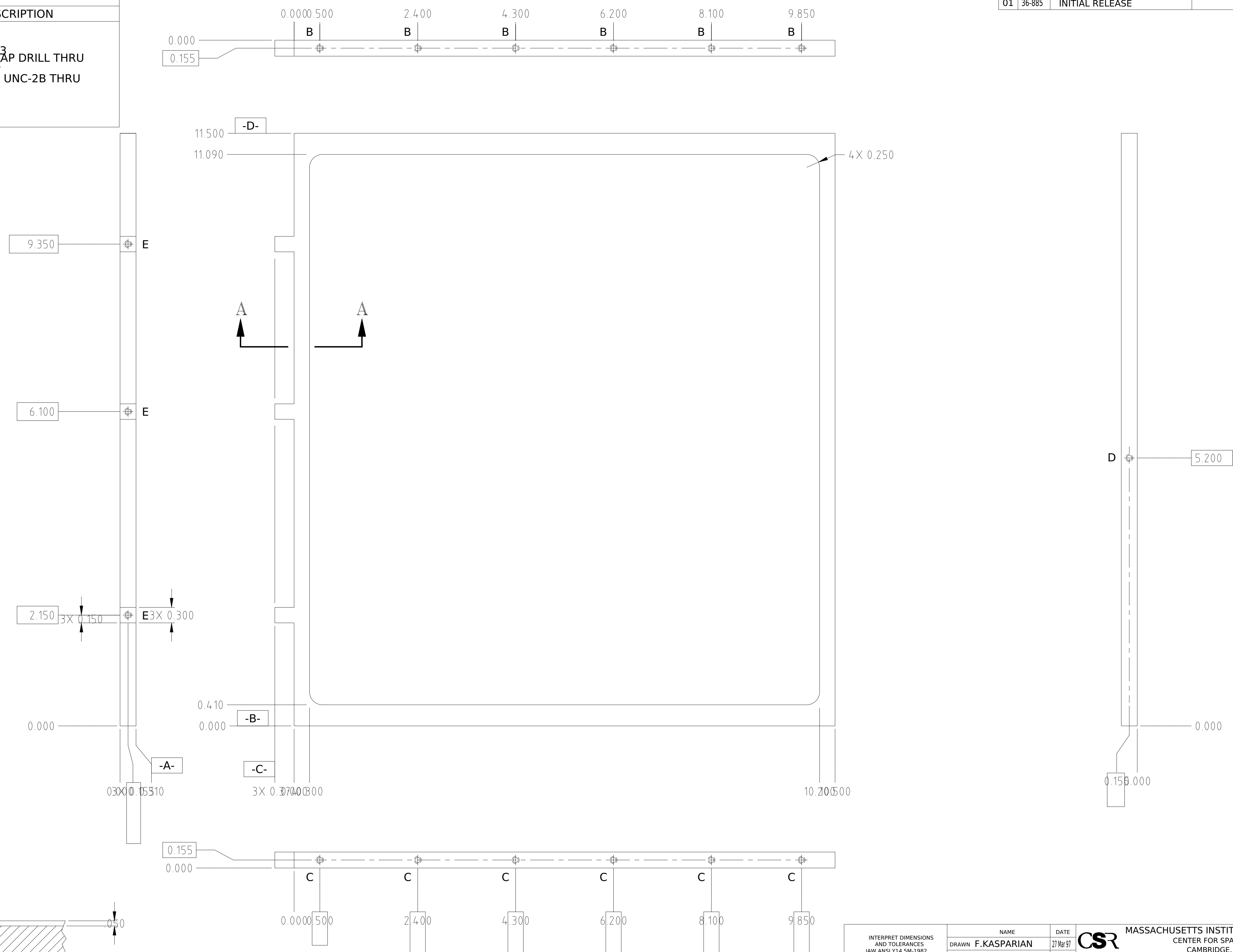
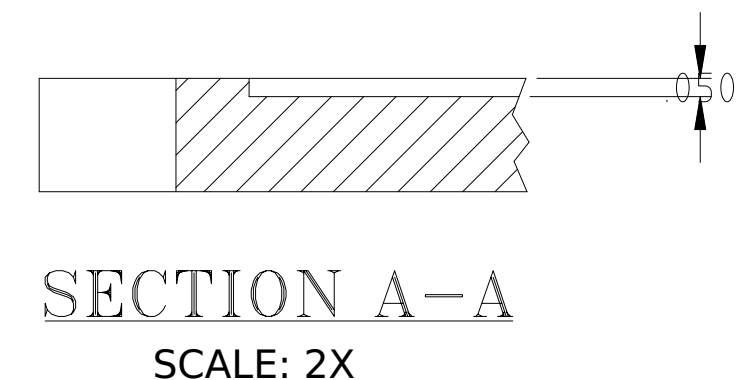


REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
01	36-885	INITIAL RELEASE			

HOLE CHART			
HOLE	QTY	TOLERANCE	DESCRIPTION
B	6	$\pm 0.010$ (M) D A C	$\varnothing.111^{+.003}_{-.002}$ TAP DRILL THRU TAP #6-32 UNC-2B THRU
C	6	$\pm 0.010$ (M) B A C	
D	1	$\pm 0.010$ (M) F A B	
E	3	$\pm 0.010$ (M) C A B	



NOTES:  
 1. FINISH: CHEMICAL FILM IAW MIL-C-5541, CLASS 3.



INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982		NAME: F.KASPARIAN DATE: 27 Mar 97		<b>CSR</b> MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES $\pm 1^\circ$ 3 PLACE DECIMALS $\pm .005$ 2 PLACE DECIMALS $\pm .01$		CHECKED: _____ APPROVED: _____ RELEASED: _____		<b>DPA - BEP          SIMULATOR</b>	
MATERIAL: <b>ALUMINUM PLATE          6061-T651</b>		SIZE: D CAGE CODE: 80230 WEIGHT: 3.1 LBS		DWG. NO.: <b>36-60233</b> REV.: <b>01</b>	
NEXT ASSEMBLY: _____ USED ON: _____ APPLICATION: _____		SCALE: 1:1		SHEET 1 OF 1	