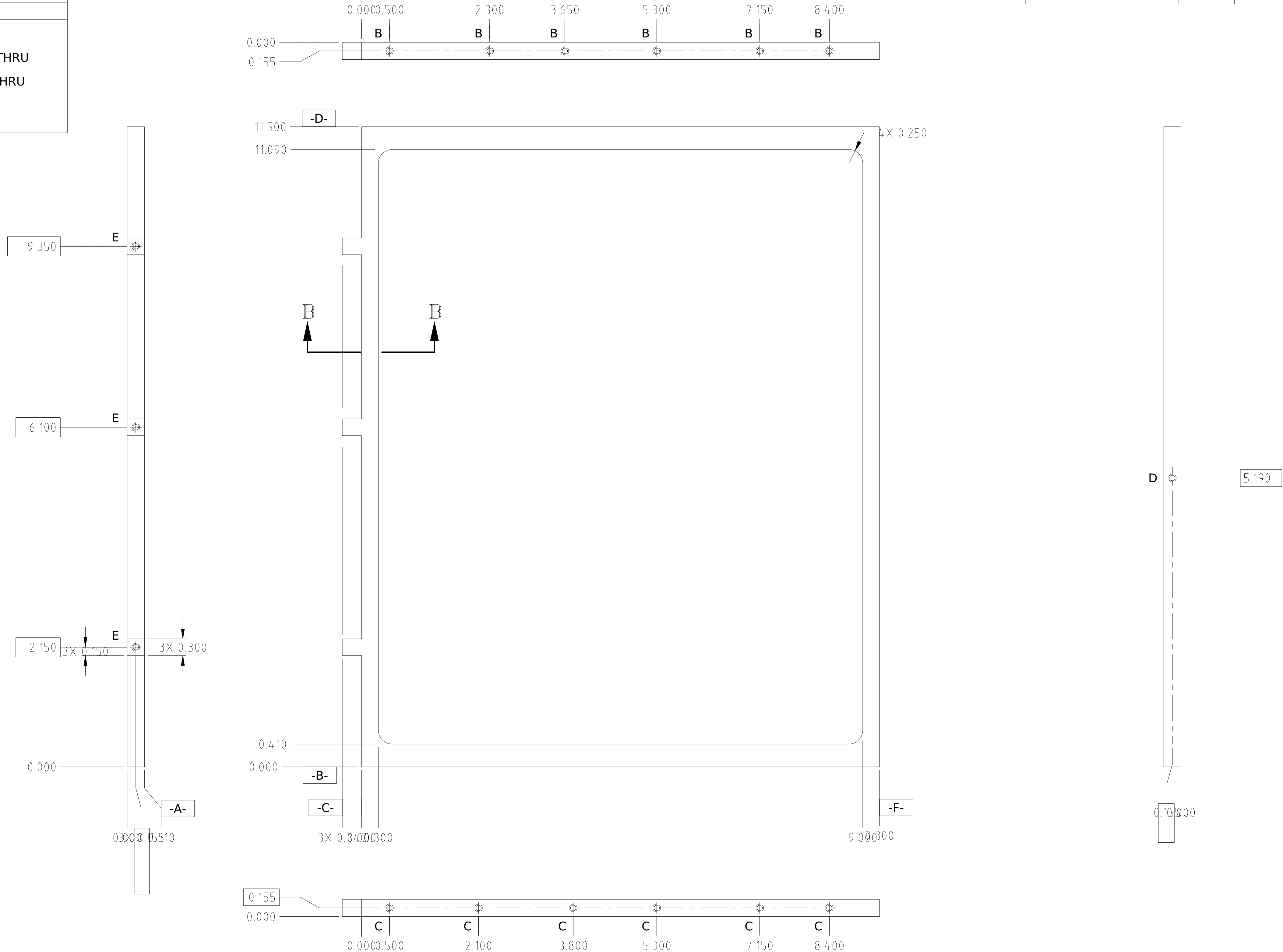
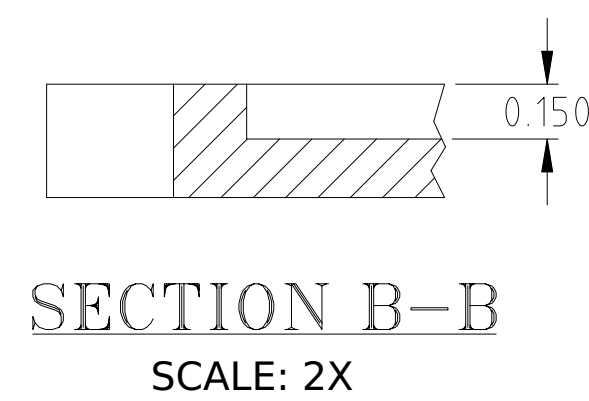


HOLE CHART			
HOLE	QTY	TOLERANCE	DESCRIPTION
B	6	$\varnothing 0.010$ (M) D A C	$\varnothing 0.111^{+0.003}_{-0.002}$ TAP DRILL THRU TAP #6-32 UNC-2B THRU
C	6	$\varnothing 0.010$ (M) B A C	
D	1	$\varnothing 0.010$ (M) F A B	
E	3	$\varnothing 0.010$ (M) C A B	

REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
01	36-885	INITIAL RELEASE			



NOTES:
1. FINISH: CHEMICAL FILM IAW MIL-C-5541, CLASS 3.



INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982		NAME F. Kasparian	DATE 27 Mar 97	MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE ANGLES ± 1° 3 PLACE DECIMALS ± .005 2 PLACE DECIMALS ± .01		CHECKED		
MATERIAL ALUMINUM PLATE 6061-T651		APPROVED		
NEXT ASSEMBLY		RELEASED		
APPLICATION	USED ON	WEIGHT 1.9 lbs	SCALE 1:1	DEW. NO. 36-60230
		SIZE D	CAGE CODE 80230	REV. NO. 01
				SHEET 1 OF 1