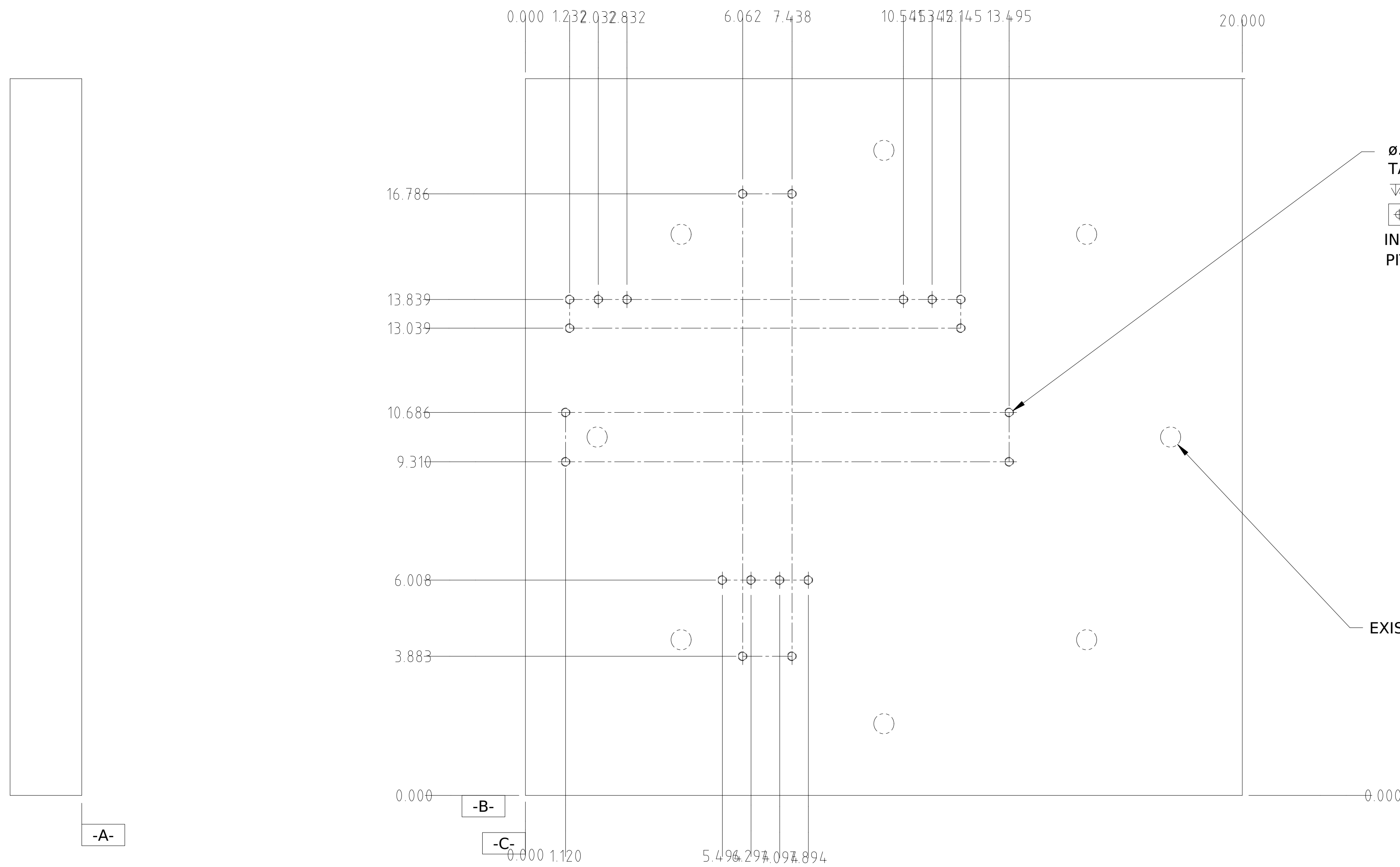


REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
01	36-840	INITIAL RELEASE			




$\varnothing.259-.264$ X THRU, $120\pm 5^\circ$ X $\varnothing.23-.26$
 TAP $.250-20\text{UNC}-2\text{B}$ HELICOIL STI THREAD
 $\nabla.550$ MIN FULL THREAD DEPTH.
 $\varnothing.010$ (M) A B C
 INSTALL INSERTS $.75-1.50$
 PITCH BELOW THE SURFACE. REMOVE THE TANG.

EXISTING BOLT HOLE PATTERN

-A-

-B-

-C-

INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982		NAME DRAWN F. KASPARIAN	DATE 1/10/96	 MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE ANGLES $\pm 1^\circ$ 3 PLACE DECIMALS $\pm .005$ 2 PLACE DECIMALS $\pm .01$		CHECKED	APPROVED	
MATERIAL		RELEASED		THERMAL TEST FIXTURE
SIZE	CAGE CODE	DWG. NO.	REV.	
D	80230	36-60229	01	
APPLICATION		WEIGHT	SCALE 1/2	SHEET 1 OF 1