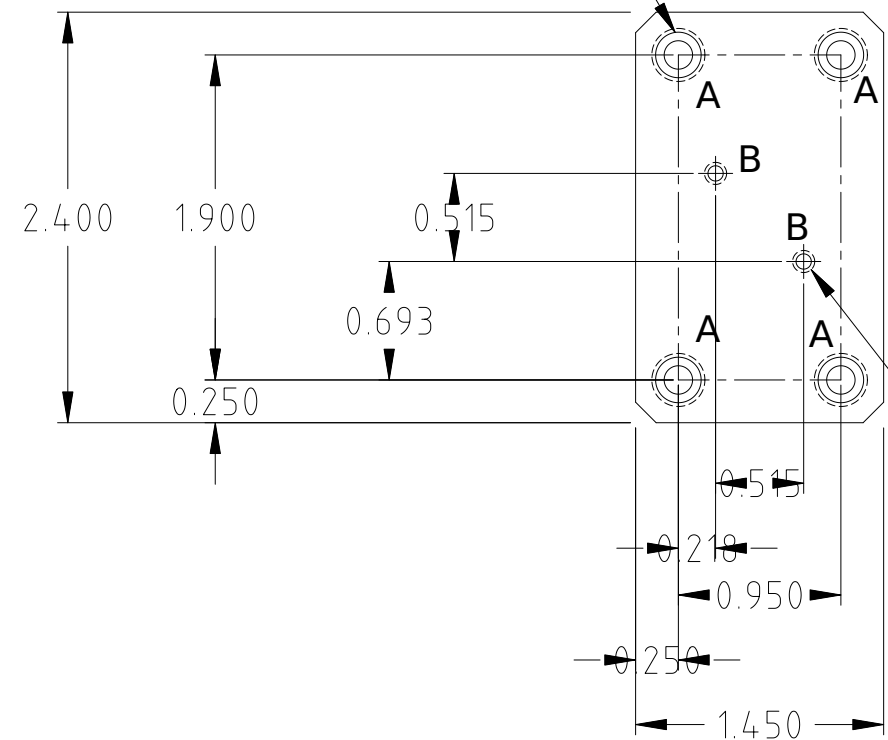


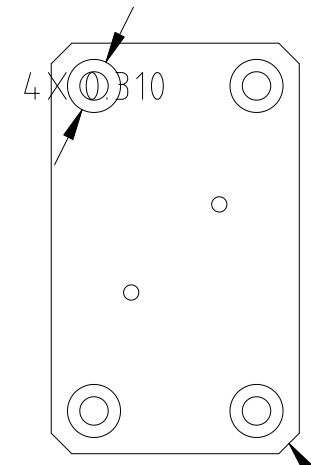
REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
01	36-838	INITIAL RELEASE			

DRILL THRU ϕ .159-.164
C'BORE ϕ .226 X .150 DP
4X MARKED A



.001


DRILL THRU AND TAP
FOR #4-40 STI
2X MARKED B



4X 45° X .12

NOTES:

- CLEAN IAW 36-02017 PRIOR TO INSTALLING INSERTS.

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES \pm 1° 3 PLACE DECIMALS \pm .005 2 PLACE DECIMALS \pm .01	NAME	DATE	 MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139
			DRAWN F. KASPARIAN	1/8/97	
			CHECKED		
			APPROVED		
		MATERIAL	RELEASED		DPA ACCELEROMETER MOUNTING BLOCK
		ALUMINUM 6061-T6			
NEXT ASSEMBLY	USED ON	INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982	WEIGHT		
APPLICATION					SIZE B CAGE CODE 80230 DWG. NO. 36-60227 REV. 01 SCALE 1/1 SHEET 1 OF 1