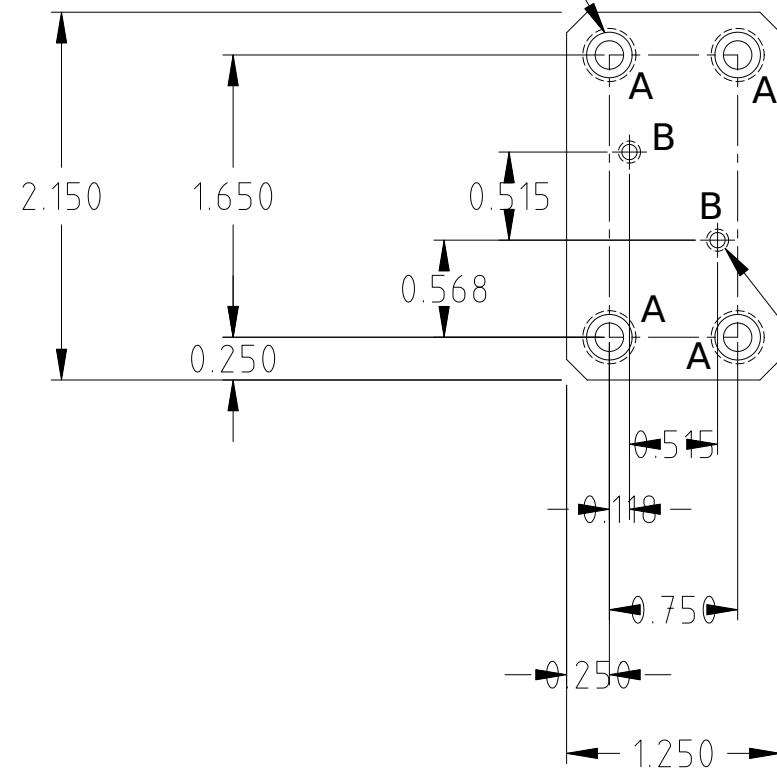
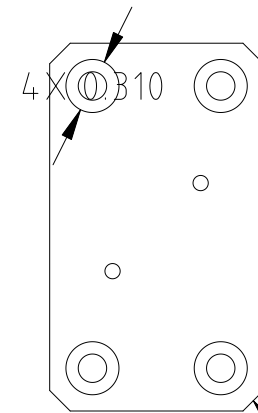


REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
01	36-838	INITIAL RELEASE			

DRILL THRU ϕ .159-.164
C'BORE ϕ .226 X .150 DP
4X MARKED A



DRILL THRU AND TAP
FOR #4-40 STI
2X MARKED B



4X 45° X .12

NOTES:

1. CLEAN IAW 36-02017 PRIOR TO INSTALLING INSERTS.

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES \pm 1° 3 PLACE DECIMALS \pm .005 2 PLACE DECIMALS \pm .01	NAME	DATE	MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139			
			DRAWN F. KASPARIAN	1/8/97				
			MATERIAL ALUMINUM 6061-T6	CHECKED		DEA ACCELEROMETER MOUNTING BLOCK		
		INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982	APPROVED		SIZE			
NEXT ASSEMBLY	USED ON		RELEASED		B	80230	36-60226	01
APPLICATION			WEIGHT		SCALE	SHEET		
					1/1	1 OF 1		