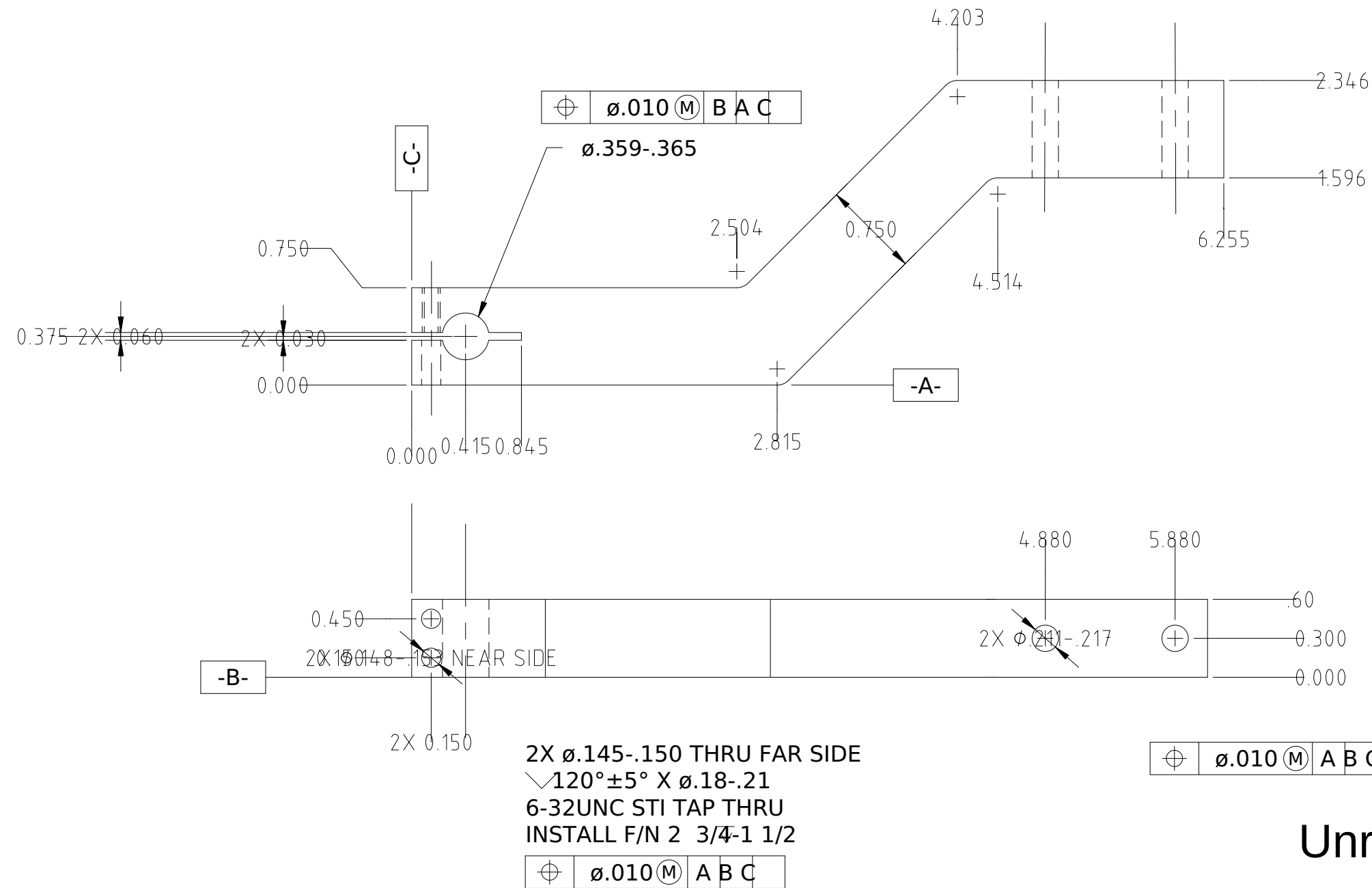


REVISIONS					
REV.	ECO NO.	DISCRIPTION	CHECKED	APPROVED	DATE
01	36-709	INITIAL RELEASE		PCT	7/29/96
02	36-811	THICKNESS WAS .25 MATL WAS AI		FJK	11/8/96



2X $\varnothing 0.145-.150$ THRU FAR SIDE
 $\sphericalangle 120^\circ \pm 5^\circ$ X $\varnothing 0.18-.21$
 6-32UNC STI TAP THRU
 INSTALL F/N 2 3/4-1 1/2

Unreleased, latest revision

- NOTES:
 1. MACHINED SURFACES 125 MAX.
 2. BREAK SHARP EDGES R.010.

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES $\pm 1^\circ$ 3 PLACE DECIMALS $\pm .005$ 2 PLACE DECIMALS $\pm .01$	NAME	DATE	MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139			
			DRAWN	P. Tappan	7/96	CHILLER COLD STRAP		
		CHECKED			SIZE			
		MATERIAL	APPROVED		B	80230	36-60225.03	02
NEXT ASSEMBLY		USED ON	RELEASED		SCALE	FULL	SHEET 1 OF 1	
APPLICATION		COPPER-C11000 ELECTROLYTIC TOUGH PITCH	WEIGHT					