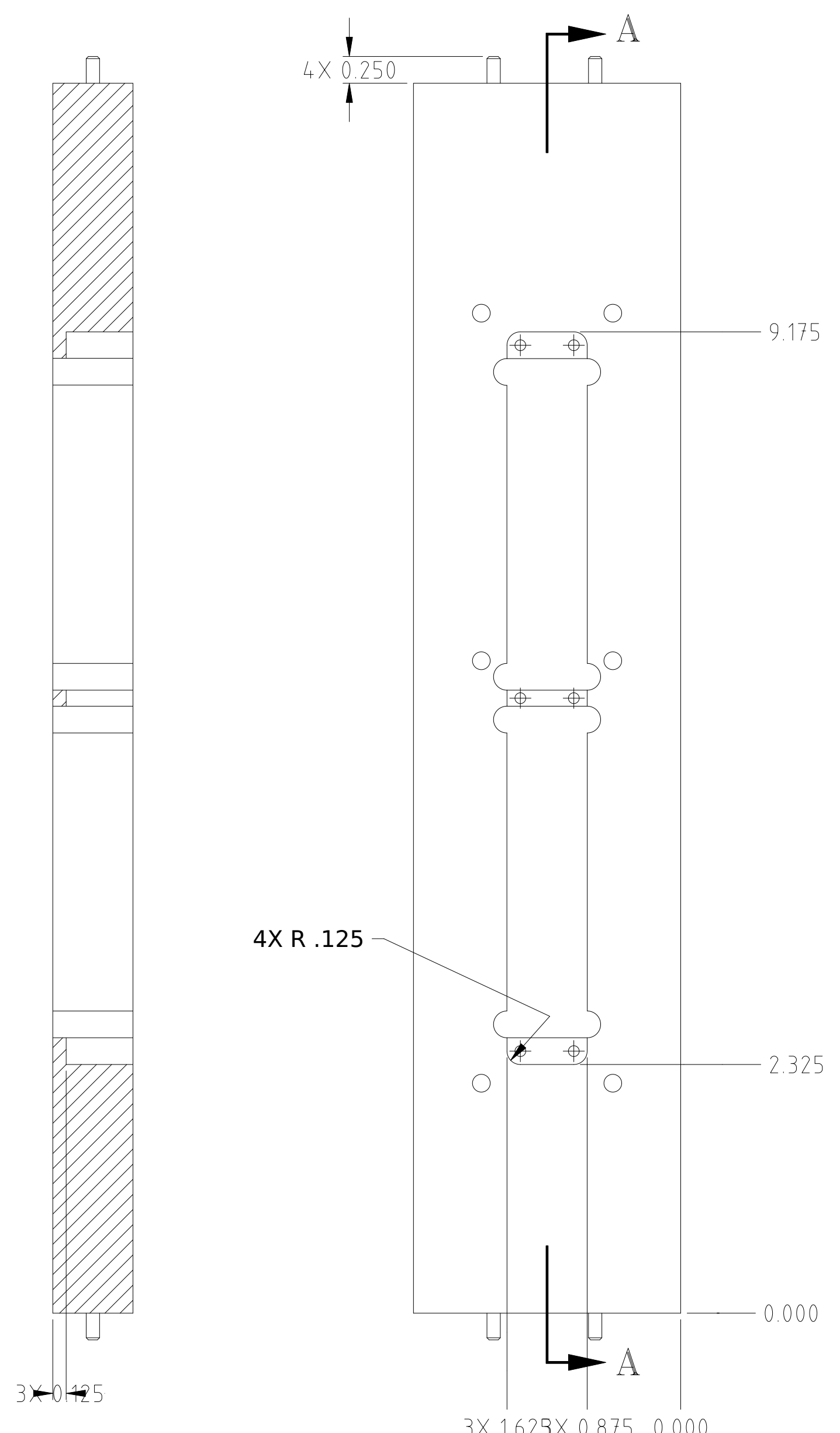
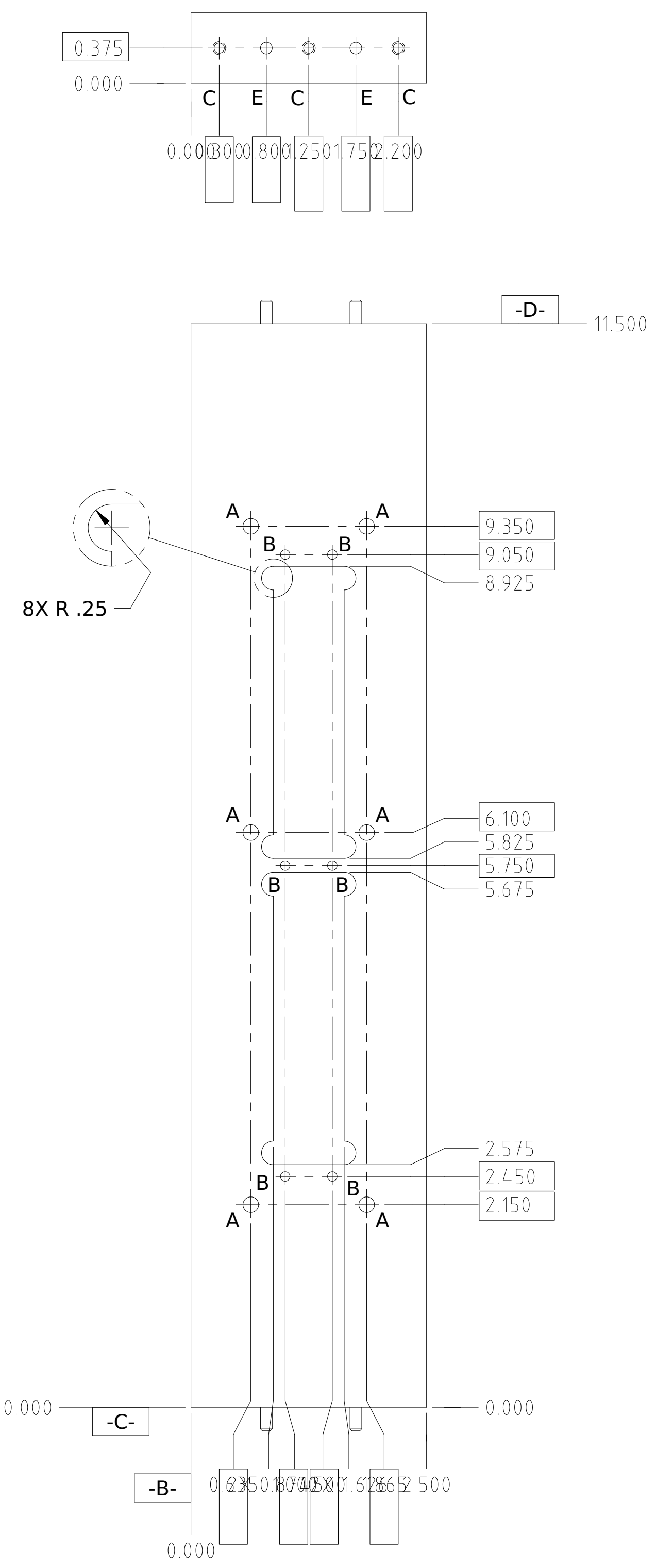


REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
01	36-486	PRELIMINARY RELEASE			

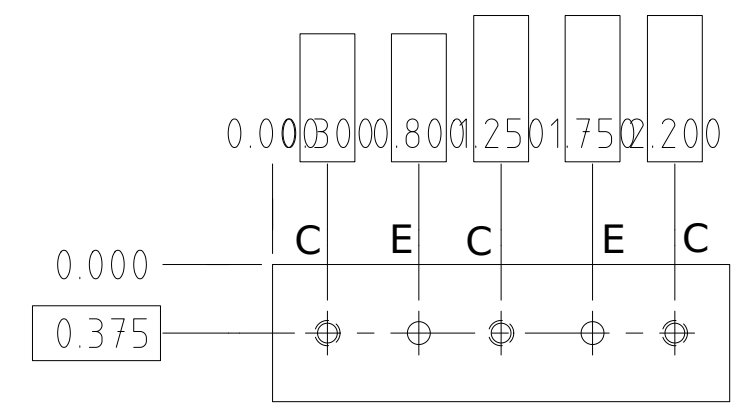


SECTION A-A



HOLE	TOLERANCE	QTY	DESCRIPTION
A	± 0.010 (M) A B C	6	$\phi.166 \pm 0.003$ HRU
B	± 0.005 (M) A B C	6	$\phi.101 \pm 0.003$ HRU
C	± 0.010 (M) C A B	3	$\phi.147 \pm 0.003$ MIN, $\phi.195 \pm 0.015 \times 120^\circ \pm 5^\circ$, TAP $\#240$ FOR No. 6-32 UNC HELICAL STI. INSTALL INSERT (FN 2) 3/4 - 1 1/2 PITCH BELOW SURFACE.
D	± 0.010 (M) D A B	3	
E	± 0.005 (M) C A B	2	$\phi.1246 \pm 0.002$.30, PRESS FIT $\phi.125 \times .50L$ DOWEL PIN (FN 1) TO DEPTH SHOWN.
F	± 0.005 (M) D A B	2	

NOTES:
1. REMOVE ALL BURRS AND SHARP EDGES R.010 OR CHAMFER MAX.



NAME		DATE		MASSACHUSETTS INSTITUTE OF TECHNOLOGY			
DRAWN M.LYONS		31JAN96		CENTER FOR SPACE RESEARCH			
CHECKED				CAMBRIDGE, MA 02139			
APPROVED				<p align="center">REAR PLATE, DEA ASSY FIXTURE</p>			
RELEASED							
36-60217	ACIS	MATERIAL	ALUMINUM 6061-T6	SIZE	CAGE CODE	DWG. NO.	REV.
NEXT ASSEMBLY	USED ON	INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982		D	80230	36-60217.01	01
APPLICATION				WEIGHT	SCALE 1:1	SHEET 1 OF 1	