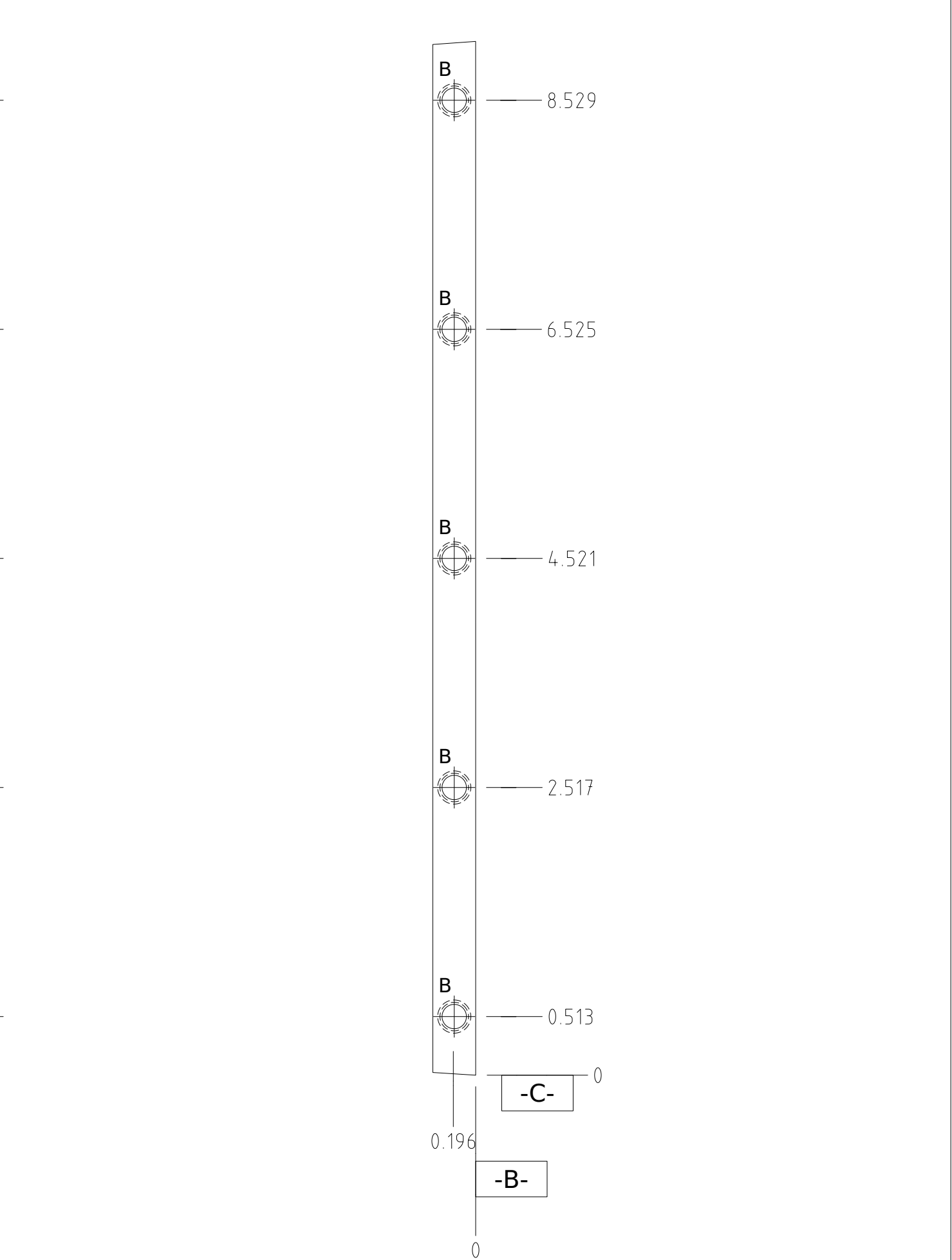
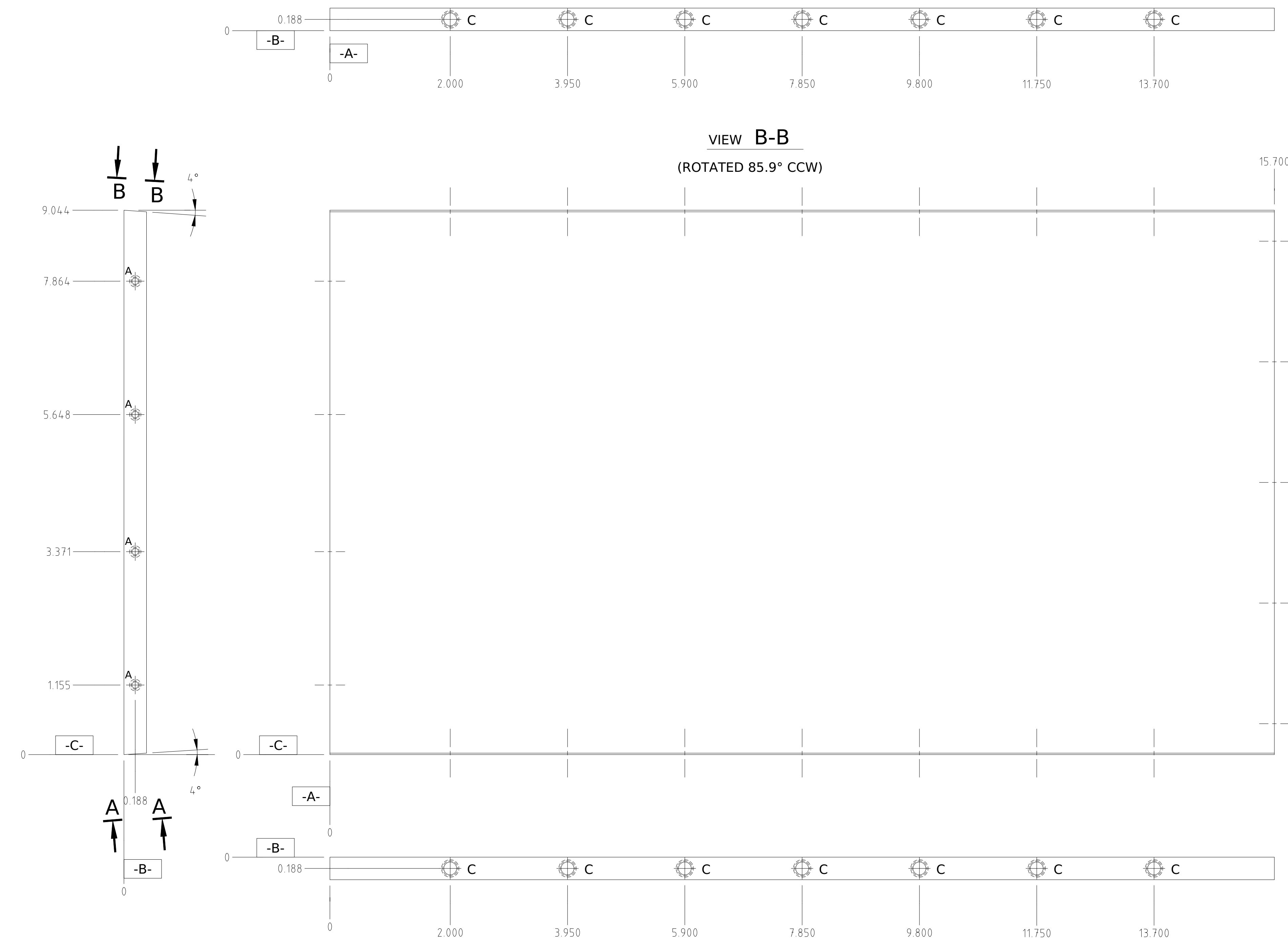


REV		ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
01	36-723		INITIAL RELEASE			



HOLE	DESCRIPTION	QTY
C	Ø.199-.204 X .662, 120±5° X Ø.23-.26 TAP 10(.190)-32UNC-3B HELICOIL STI THREAD .410 MIN FULL THREAD DEPTH. INSTALL FN3. ⊕ Ø.010 M A B A	14

- NOTES:**
- MATERIAL: .38 THK ALUMINUM PLATE, 6061-T651 PER QQ-A-250/11
 - DEBURR AND BREAK SHARP EDGES.
 - CONVERSION COAT PER MIL-C-5541, CLASS 3.
- ⚠ AFTER FINISH AND CLEANING, INSTALL INSERTS .75-1.50 PITCH BELOW THE SURFACE.

HOLE	DESCRIPTION	QTY
A	Ø.145-.150 X .600, 120±5° X Ø.18-.21 TAP 6(.138)-32UNC-3B HELICOIL STI THREAD .330 MIN FULL THREAD DEPTH. INSTALL FN2. ⊕ Ø.010 M A B C	5
B	Ø.199-.204 X .662, 120±5° X Ø.23-.26 TAP 10(.190)-32UNC-3B HELICOIL STI THREAD .410 MIN FULL THREAD DEPTH. INSTALL FN3. ⊕ Ø.010 M A B C	5

36-60211.10	ACIS	SEE NOTE 1
NEXT ASSEMBLY	USED ON	INTERPRET DIMENSIONS AND TOLERANCES (AS APPLICABLE)

NAME DRAWN: H.C. WEST	DATE 8/1/96	MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139
CHECKED	APPROVED	DA MOCKUP SHAKE PLATE -Z
RELEASED	WEIGHT	
SCALE 1/1	SIZE D	FSCM NO. 80230 DWG. NO. 36-60211.1002 REV. 01 SHEET 1 OF 1