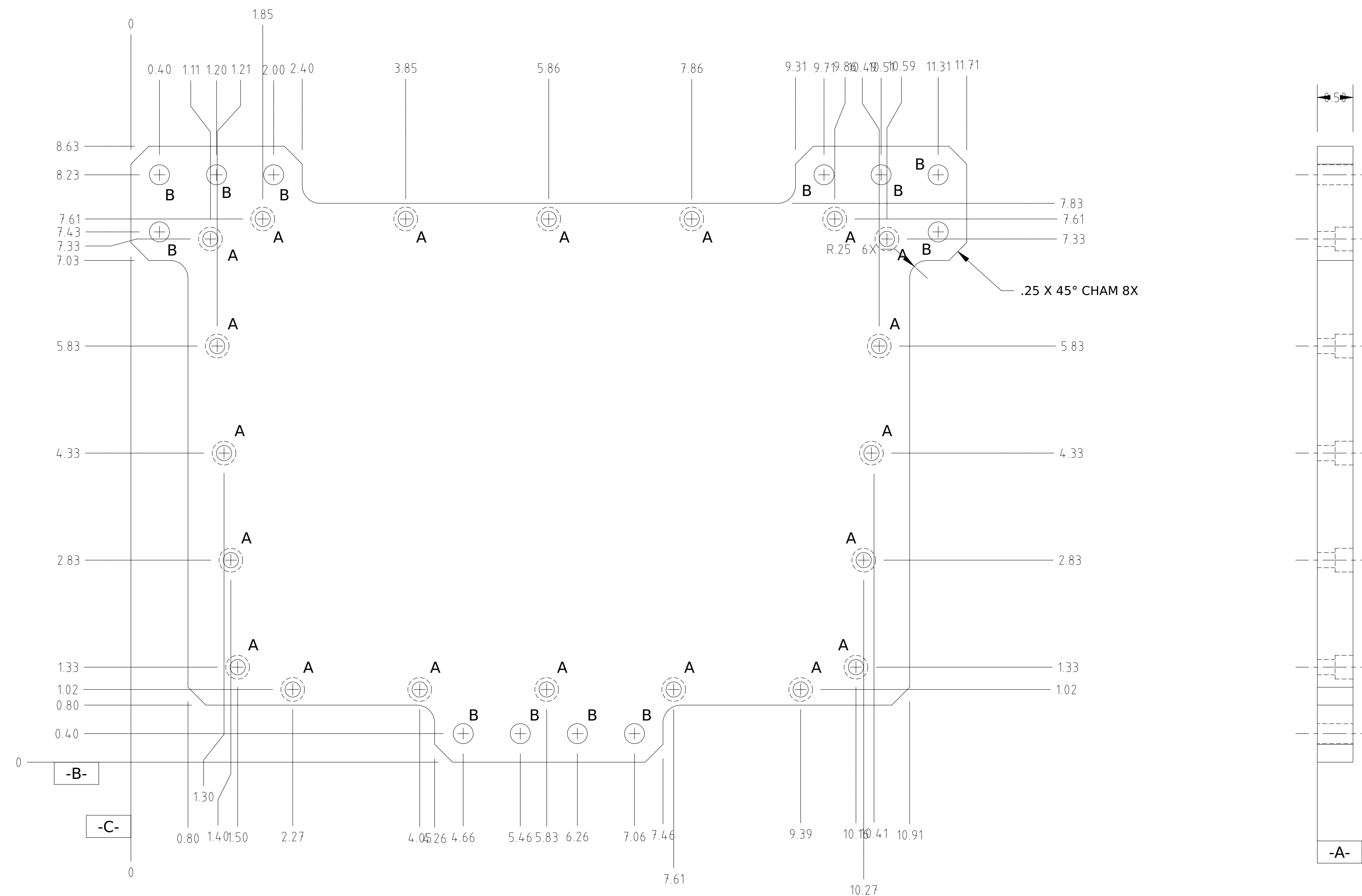


REVISIONS					
REV.	ECO NO.	DISCRIPTION	CHECKED	APPROVED	DATE
01	36-723	INITIAL RELEASE			



**NOTES:**

1. MATERIAL: ALUMINUM PLATE, 6061-T651 PER QQ-A-250/11
2. DEBURR AND BREAK SHARP EDGES.
3. CONVERSION COAT PER MIL-C-5541, CLASS 3.

HOLE CHART		
HOLE	DESCRIPTION	QTY
A	$\varnothing.200-.205$ THRU, $\varnothing.406-.411$ X $.250$ $\nabla$ COUNTERBORE FROM FARSIDE $\varnothing.010$ (M) A B C	20
B	$\varnothing.270-.277$ $\varnothing.010$ (M) A B C	12

36-60211.10	ACIS	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES $\pm 1^\circ$ 3 PLACE DECIMALS $\pm .005$ 2 PLACE DECIMALS $\pm .01$
NEXT ASSEMBLY	USED ON	INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982
APPLICATION		SEE NOTE 1

NAME	DATE	MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139		
DRAWN	H.C. WEST	8/1/96		
CHECKED				
APPROVED				
RELEASED				
		<b>DA MOCKUP SHAKE PLATE -X</b>		
SIZE	FSCM NO.	DWG. NO.	REV.	
D	80230	36-60211.1001	01	
SCALE	1/1	SHEET	1 OF 1	