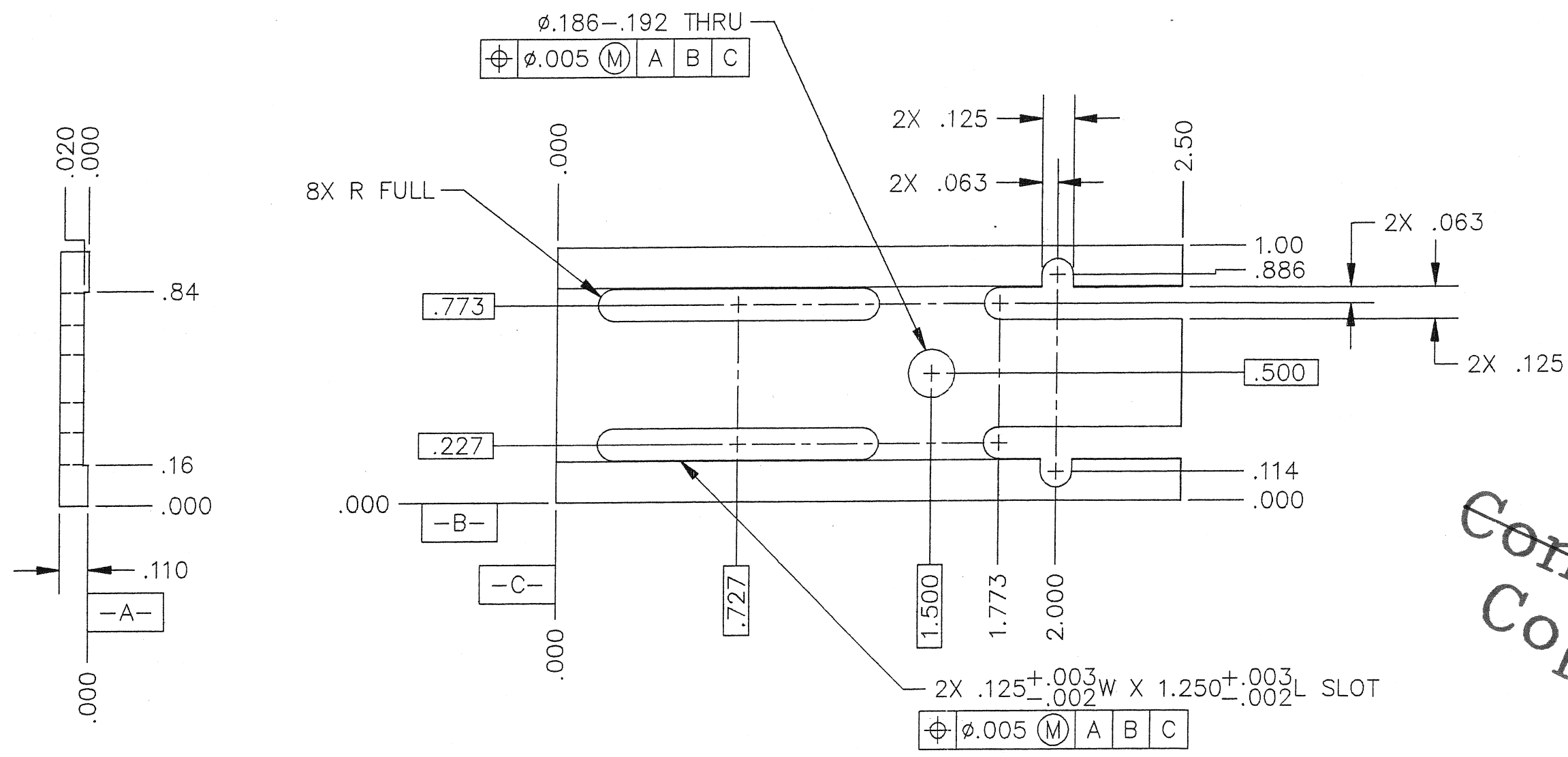


REVISIONS					
REV.	ECO NO.	DISCRIPTION	CHECKED	APPROVED	DATE
01	36-139	INITIAL RELEASE	PCT	RFG	9/15/94
02	36-173	PER ECO #36-173	PCT	RFG	4/3/95
03	36-192	PER ECO #36-192	PCT	<i>RFG</i>	4/24/95



~~Controlled Copy 1~~

NOTES:

1. MACHINED SURFACES 125/ MAX. EXCEPT AS NOTED.
2. BREAK SHARP EDGES .01 RADIUS.
3. CONVERSION COAT PER MIL-C-5541, CLASS 3.

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES ± 1° 3 PLACE DECIMALS ± .005 2 PLACE DECIMALS ± .01	NAME	DATE	MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139				
			DRAWN	J. COOK	8/31/94	PLATE GUIDE			
		CHECKED	P. C. TAPPAN	9/15/94	SIZE				
		MATERIAL	APPROVED	R. F. GOEKE	9/15/94	B	80230	36-60205.01	03
36-60205	ACIS	ALUMINUM 6061-T6	RELEASED	D. GAGE	9/15/94	SCALE 2/1		SHEET 1 OF 1	
NEXT ASSEMBLY	USED ON	PER	WEIGHT						
APPLICATION		QQ-A-250/11							