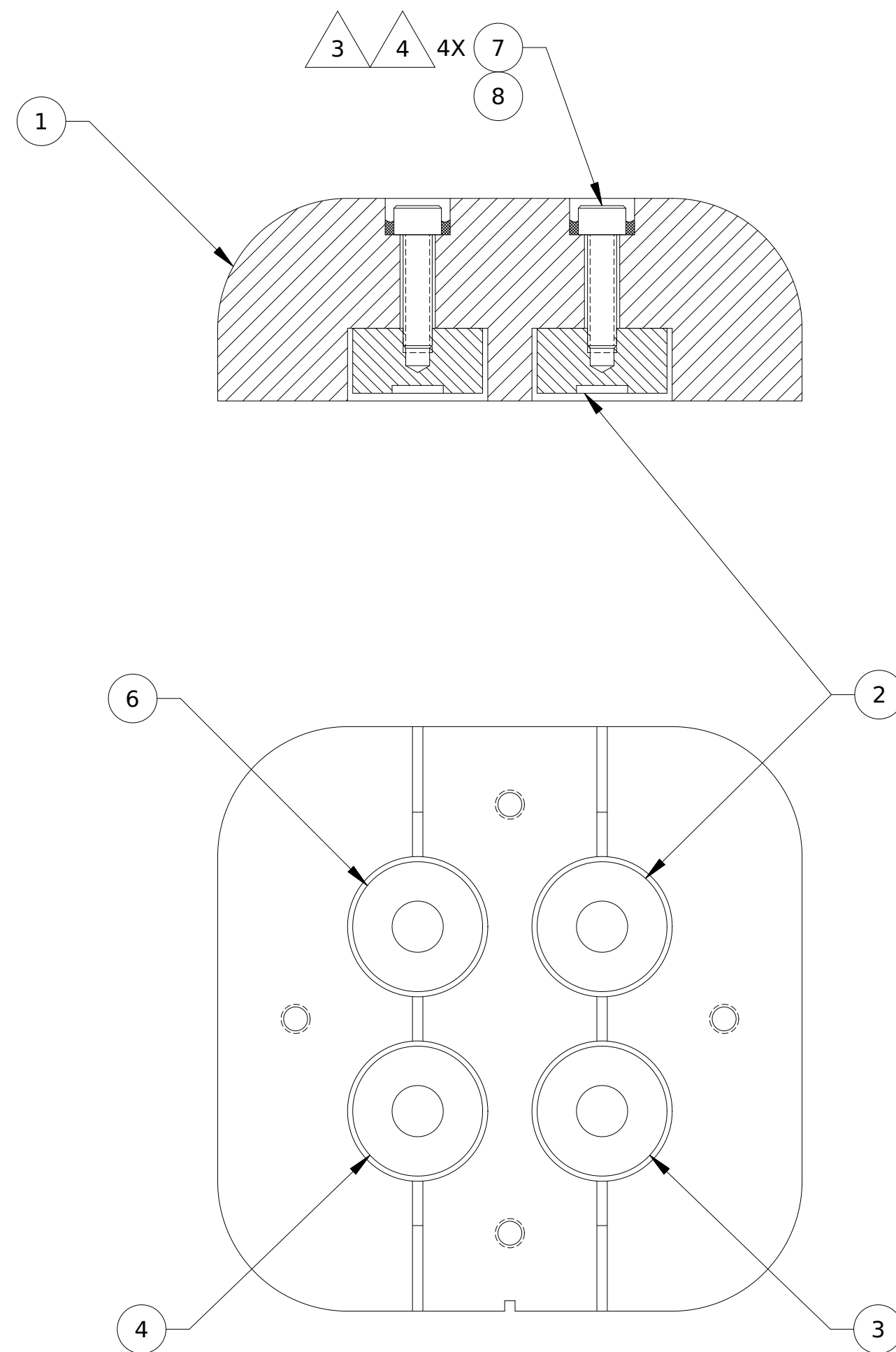


REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
A	36-538	INITIAL RELEASE			



NOTES:

- F/N 1 & 7 ARE TO BE CLEANED TO A LEVEL 100A PER MIL-STD-1246 PRIOR TO ASSEMBLY.
- F/N 2,3,4, & 6 TO BE CLEANED TO LEVEL 100A BY MSFC.

3. TORQUE TO 5 IN LBS.

4. SPOT BOND AS SHOWN USING F/N 8.

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES $\pm 1^\circ$ 3 PLACE DECIMALS $\pm .005$ 2 PLACE DECIMALS $\pm .01$	NAME	DATE	MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139			
			DRAWN J. COOK	1/6/95	EXTERNAL CALIBRATION SOURCE SUBASSEMBLY			
		MATERIAL	CHECKED					SIZE
36-40200	ACIS	SEE DATABASE	APPROVED		C	80230	36-40201	A
NEXT ASSEMBLY	USED ON	INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982	RELEASED		SCALE: 2/1		SHEET	1 OF 1
APPLICATION			WEIGHT					