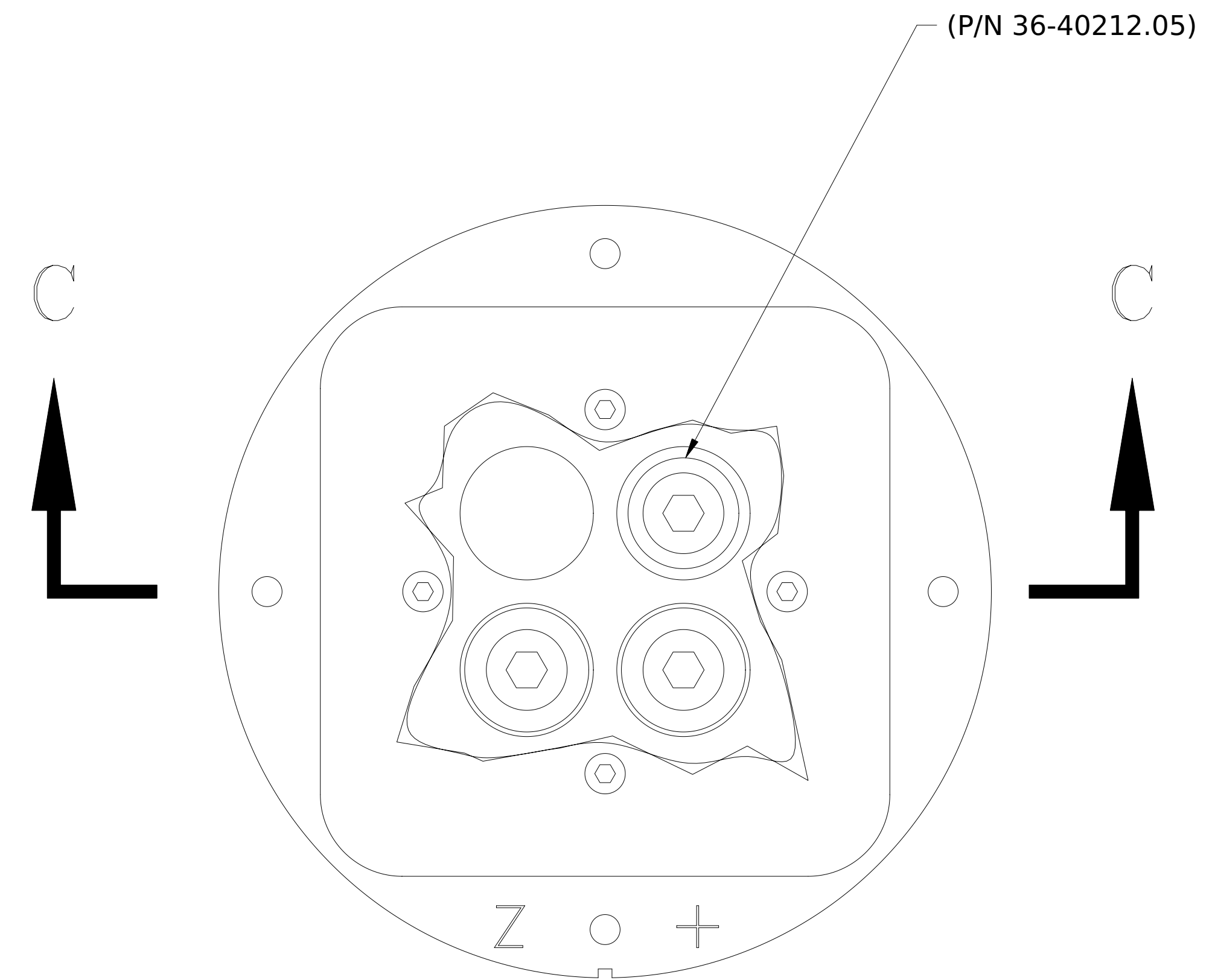
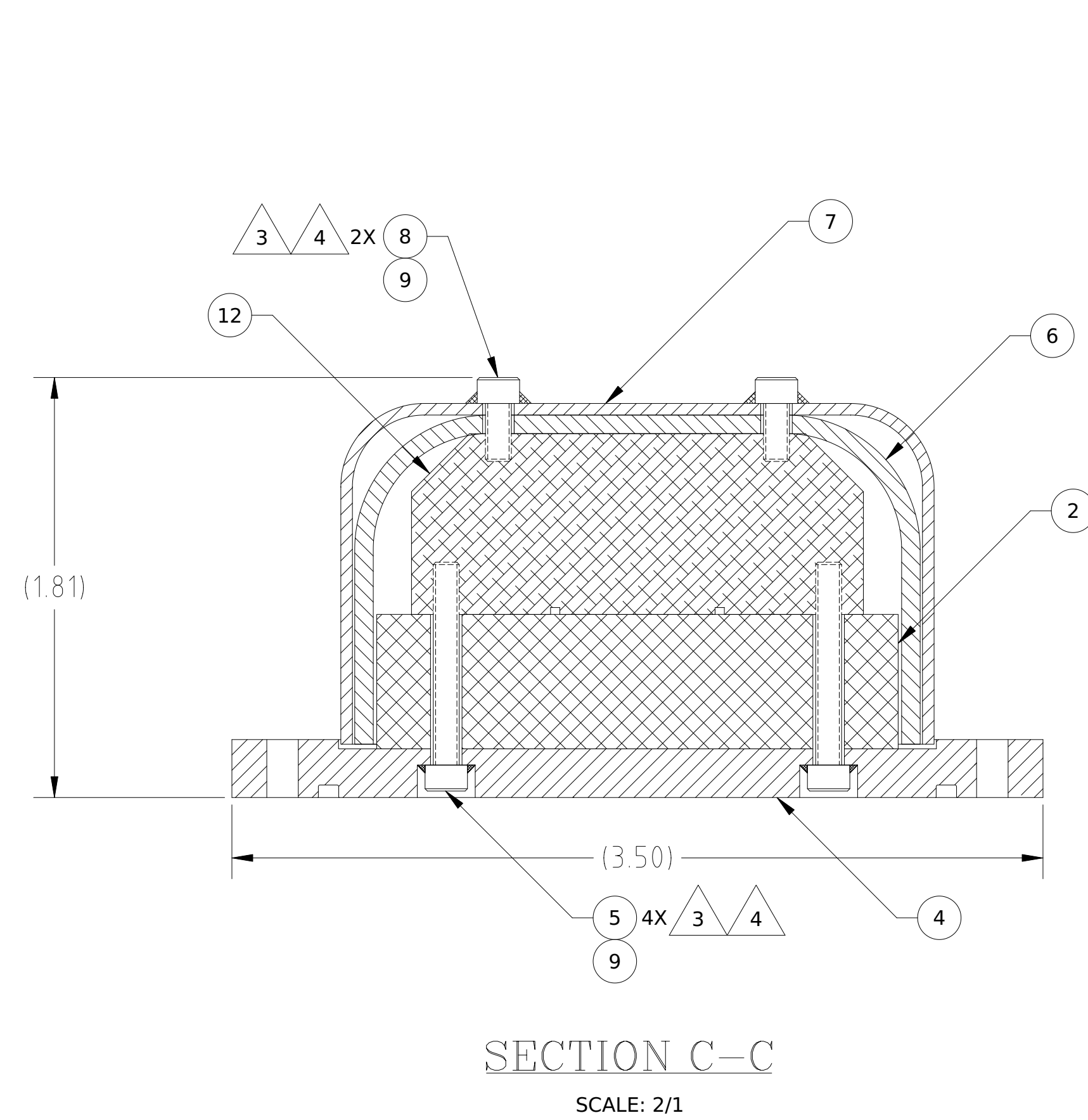


REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
A	36-538	INITIAL RELEASE	RXX	WFM	7/2/96
B	36-944	CHANGE NOTE 2	FJK	WFM	7/2/96
C	36-947	USE Fe55 SOURCE SUB ASSY F/N 12. DELETE F/N 3.			



NOTES:

1. F/N 2 THRU 8 ARE TO BE CLEANED TO LEVEL 100A PER MIL-STD-1246 PRIOR TO ASSEMBLY.
2. ASSEMBLE F/N 2 AND 4 ALIGNING THE .063 X .04 GROOVE.
3. TORQUE TO 5 IN-LBS.
4. SPOT BOND AS SHOWN USING F/N 9.
5. THE ASSEMBLY LESS RADIOACTIVE SOURCES SHALL BE DOUBLE BAGGED AND SENT FOR MSFC-SPEC-1238 CERTIFICATION.

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES ± 1° 3 PLACE DECIMALS ± .005 2 PLACE DECIMALS ± .01		MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139	
		MATERIAL SEE DATA BASE		EXTERNAL CALIBRATION SOURCE ASSEMBLY	
NAME	DATE	SIZE	FSCM NO.	DWG. NO.	REV.
DRAWN J. COOK	9/14/84	D	80230	36-40200	C
CHECKED P.C. Tappan	4/12/96	SCALE	2/1	SHEET	1 OF 1
APPROVED R. Goeke	4/12/96				
RELEASED J. Repec	4/12/96				
APPLICATION	USED ON	WEIGHT			