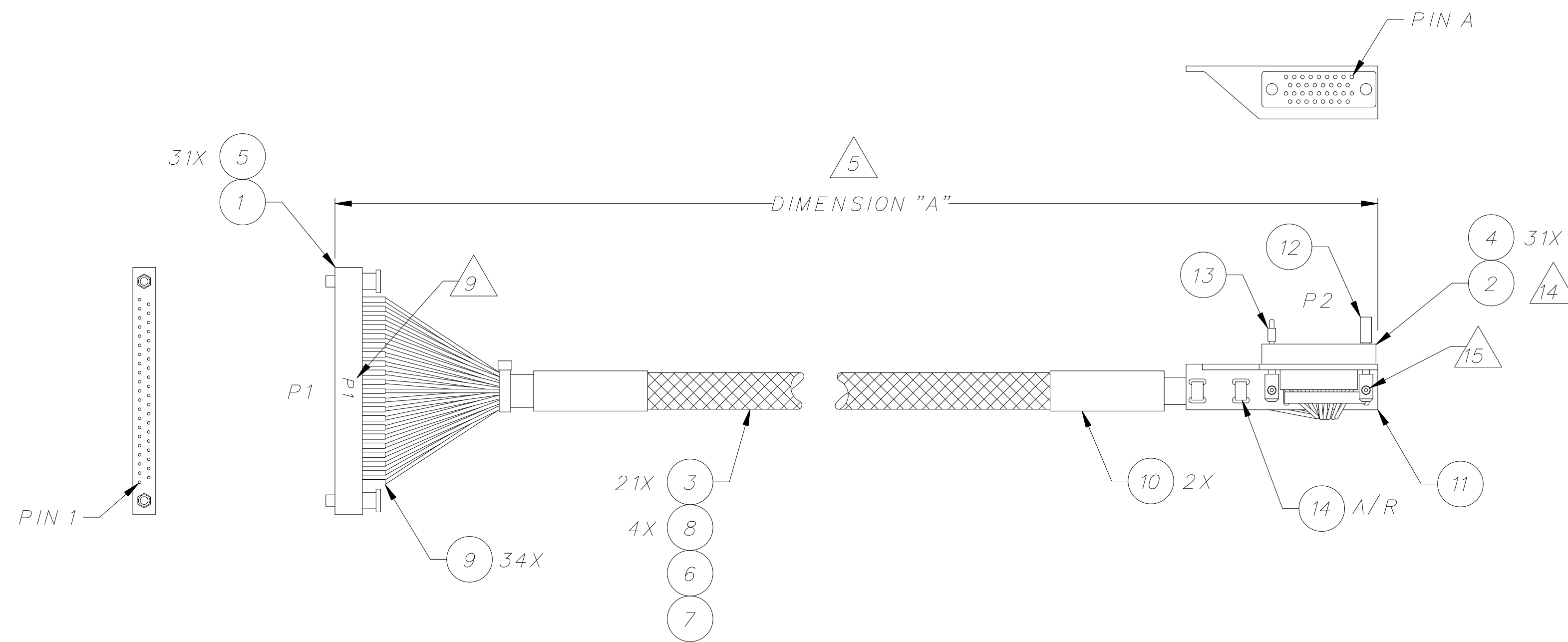


REVISIONS					
REV.	ECONO.	DESCRIPTION	CHECKED	APPROVED	DATE
A	36-780	INITIAL RELEASE	FJK	RFG	16Oct96
B	36-874	ADD NOTE 15			



NOTES:

- REFER TO MIT DRAWING 36-03020.01 FOR SCHEMATIC CONNECTION AND WIRE ASSIGNMENTS.
- HANDLE ITEM WITH POWDER FREE, CONTAMINATION FREE GLOVES.
- CLEAN ITEM IAW MIT DRAWING 36-02027.
- FABRICATE HARNESS IAW NASA SPEC NHB5300.4(3G)
- LENGTH TO BE DETERMINED DURING INSTALLATION AT NEXT HIGHER ASSEMBLY.
- DO NOT INSTALL CONTACTS IN UNUSED POSITIONS.
- PERFORM CONTACT RETENTION TEST ON ALL CONTACTS PER MSFC-STD-781. RECORD RESULTS IN A.W.O.
- ELECTRICAL TESTS (CONTINUITY, DISCONTINUITY, IR, DWV) ARE TO BE PERFORMED IAW NHB5300.4(3G) RECORD RESULTS IN A.W.O.
- LABEL AS SHOWN USING F/N 15.
- BAG AND TAG WITH MIT DRAWING NUMBER AND LATEST REVISION.

NOTES (CONTINUED):

- DISCARD CLAMP SUPPLIED WITH F/N 11. RETAIN JACKPOSTS AND MODIFY IAW F/N 12 AND 13.
- CLEAN AND VACUUM BAKE F/N 1, 2, 6, 7 AND 14 IAW MIT SPECIFICATION 36-02027 PRIOR TO ASSEMBLY.
- VACUUM BAKE ASSEMBLY AT 100C FOR 120 HOURS MINIMUM.
- INSTALL PROTECTIVE COVER, F/N 15, ON P1. REMOVE PRIOR TO INSTALLATION AT NEXT HIGHER ASSEMBLY.
- TORQUE SET SCREW TO 16 IN-OZ. SPOTBOND WITH F/N 16.

TABLE		
PART NUMBER	DESCRIPTION	DIMENSION "A"
36-30405	CABLE ASSY, CCD INTERFACE 10, W7	(24.00)
36-30406	CABLE ASSY, CCD INTERFACE 12, W8	(36.00)
36-30407	CABLE ASSY, CCD INTERFACE 11, W9	(36.00)
36-30408	CABLE ASSY, CCD INTERFACE 13, W10	(24.00)
36-30409	CABLE ASSY, CCD INTERFACE S0, W11	(28.00)
36-30410	CABLE ASSY, CCD INTERFACE S1, W12	(30.00)
36-30411	CABLE ASSY, CCD INTERFACE S2, W13	(32.00)
36-30412	CABLE ASSY, CCD INTERFACE S3, W14	(34.00)
36-30413	CABLE ASSY, CCD INTERFACE S4, W15	(38.00)
36-30414	CABLE ASSY, CCD INTERFACE S5, W16	(36.00)

NAME		DATE	MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139			
DRAWN M. LYONS		25SEP96	CABLE ASSEMBLY, CCD INTERFACE			
CHECKED K. Kasparian		16Oct96				
APPROVED R. Goetze		16Oct96				
RELEASED D. Gage		16Oct96				
MATERIAL		SEE DATABASE	SIZE	CAGE CODE	DWG. NO.	REV.
36-30400 ACIS			D	80230	36-30405	B
NEXT ASSEMBLY USED ON		INTERPRET DIMENSIONS AND TOLERANCES IAW ANS14.5M-1982	WEIGHT	SCALE	NONE	SHEET 1 OF 1