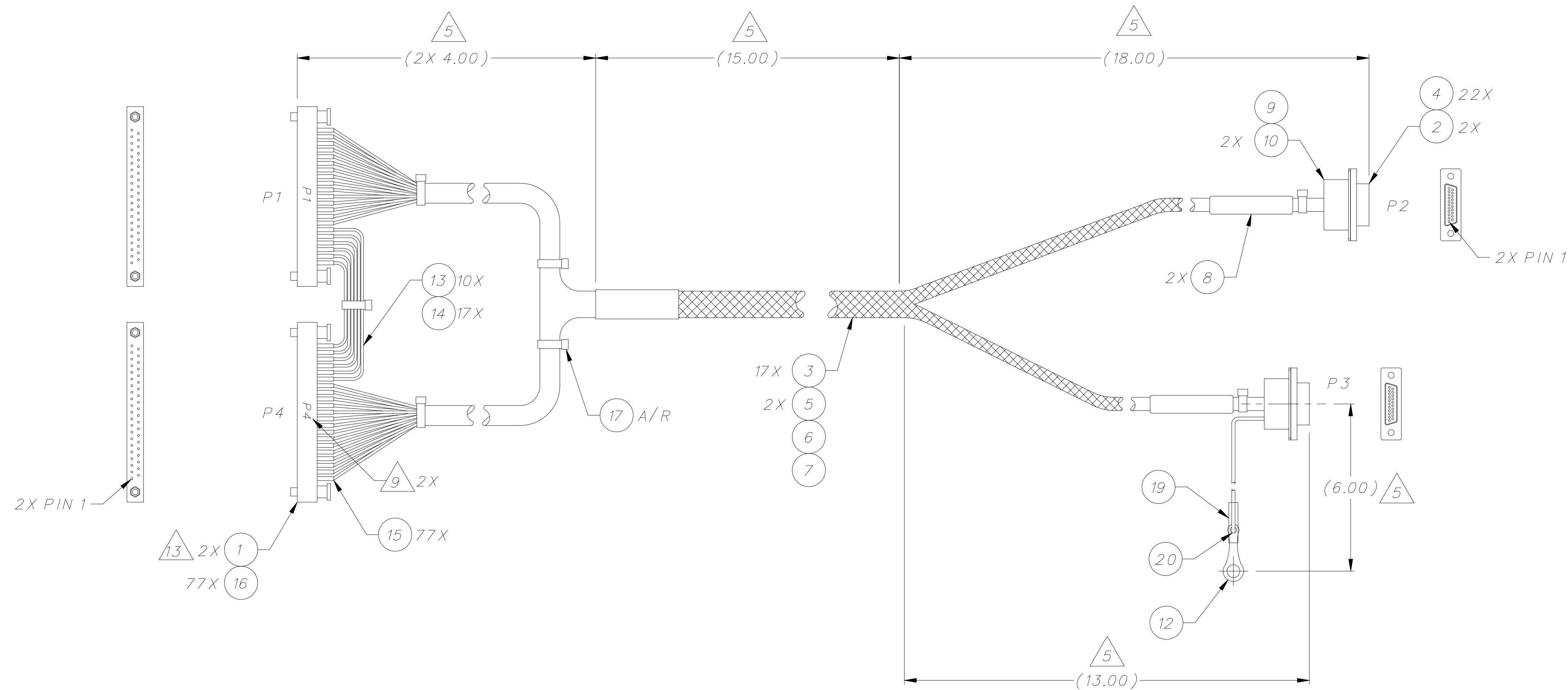


REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
A	36-780	INITIAL RELEASE	FJK	RFG	16Oct196
B	36-829	UPDATE SOLDER LUG			



NOTES:

1. REFER TO MIT DRAWING 36-03020.01 FOR SCHEMATIC CONNECTION AND WIRE ASSIGNMENTS.
2. HANDLE ITEM WITH POWDER FREE, CONTAMINATION FREE GLOVES.
3. CLEAN ITEM IAW MIT DRAWING 36-02027.
4. FABRICATE HARNESS IAW NASA SPEC NHB5300.4(3G)
5. LENGTH TO BE DETERMINED DURING INSTALLATION AT NEXT HIGHER ASSEMBLY.
6. DO NOT INSTALL CONTACTS IN UNUSED POSITIONS.
7. PERFORM CONTACT RETENTION TEST ON ALL CONTACTS PER MSFC-STD-781. RECORD RESULTS IN A.W.O.
8. ELECTRICAL TESTS (CONTINUITY, DISCONTINUITY, IR, DWV) ARE TO BE PERFORMED IAW NHB5300.4(3G) RECORD RESULTS IN A.W.O.
9. LABEL AS SHOWN USING F/N 15.
10. BAG AND TAG WITH MIT DRAWING NUMBER AND LATEST REVISION.

NOTES (CONTINUED):

11. CLEAN AND VACUUM BAKE F/N 1, 2, 6, 7 AND 17 IAW MIT SPECIFICATION 36-02027 PRIOR TO ASSEMBLY.
12. VACUUM BAKE ASSEMBLY AT 100C FOR 120 HOURS MINIMUM.
13. INSTALL PROTECTIVE COVER, F/N 18, ON P1 AND P4. REMOVE PRIOR TO INSTALLATION AT NEXT HIGHER ASSEMBLY.

NAME	DATE	MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139			
DRAWN M. LYONS	26SEP96	<b>CABLE ASSEMBLY, HEATER CONTROL, W6</b>			
CHECKED F. Kasparian	16Oct196				
APPROVED R. F. Goeke	16Oct196				
RELEASED D. Gage	16Oct196				
MATERIAL		SIZE	CAGE CODE	DWG. NO.	REV.
36-30400 ACIS		D	80230	36-30404	B
NEXT ASSEMBLY USED ON		WEIGHT		SCALE NONE	
APPLICATION		INTERPRET DIMENSIONS AND TOLERANCES IAW ANS1 Y14.5M-1992		SHEET 1 OF 1	