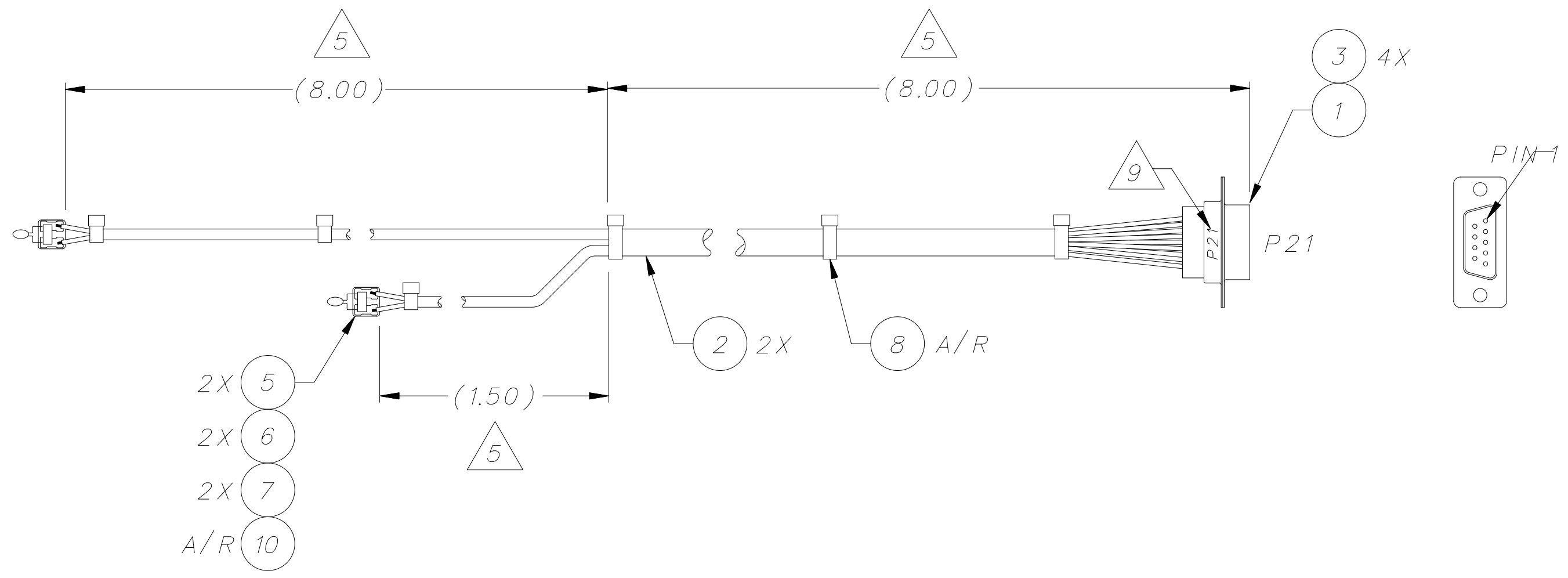


REVISIONS					
REV.	ECONO.	DESCRIPTION	CHECKED	APPROVED	DATE
A	36-756	INITIAL RELEASE	FJK	RFG	9/19/96
B	36-901	AS BUILD CONFIGURATION			



NOTES:

- REFER TO MIT DRAWING 36-03021.01 FOR SCHEMATIC CONNECTION AND WIRE ASSIGNMENTS.
- HANDLE ITEM WITH POWDER FREE, CONTAMINATION FREE GLOVES.
- CLEAN ITEM IAW MIT SPECIFICATION 36-02027.
- FABRICATE HARNESS IAW NASA SPEC NHB5300.4(3G)
- LENGTH TO BE VERIFIED DURING INSTALLATION AT NEXT HIGHER ASSEMBLY.
- DO NOT INSTALL CONTACTS IN UNUSED POSITIONS.
- PERFORM CONTACT RETENTION TEST ON ALL CONTACTS PER MSFC-STD-781. RECORD RESULTS IN A.W.O.
- ELECTRICAL TESTS (CONTINUITY, DISCONTINUITY, IR, DWV) ARE TO BE PERFORMED IAW NHB5300.4(3G). RECORD RESULTS IN A.W.O.
- LABEL AS SHOWN USING F/N 9.
- BAG AND TAG WITH MIT DRAWING NUMBER AND LATEST REVISION.

NOTES (CONTINUED):

- CLEAN AND VACUUM BAKE F/N 1 AND 8 IAW MIT SPECIFICATION 36-02027 PRIOR TO ASSEMBLY.
- VACUUM BAKE ASSEMBLY AT 100°C FOR 120 HOURS MINIMUM.

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES? 1° 3 PLACE DECIMALS? .005 2 PLACE DECIMALS? .01	NAME DRAWN M. LYONS CHECKED F. Kasparian APPROVED R. Goetze RELEASED D. Gage	DATE 14 AUG 96 9/18/96 9/19/96 9/19/96	MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139
36-30300	ACIS	MATERIAL SEE DATABASE	WEIGHT		CABLE ASSEMBLY, DPA INTERNAL THERMISTOR, W20
NEXT ASSEMBLY	USED ON	INTERPRET DIMENSIONS AND TOLERANCES IAW ANSII Y14.5M-1982			SIZE CAGE CODE C 80230
APPLICATION					DWG. NO. 36-30334 SCALE NONE
					REV. B SHEET 1 OF 1