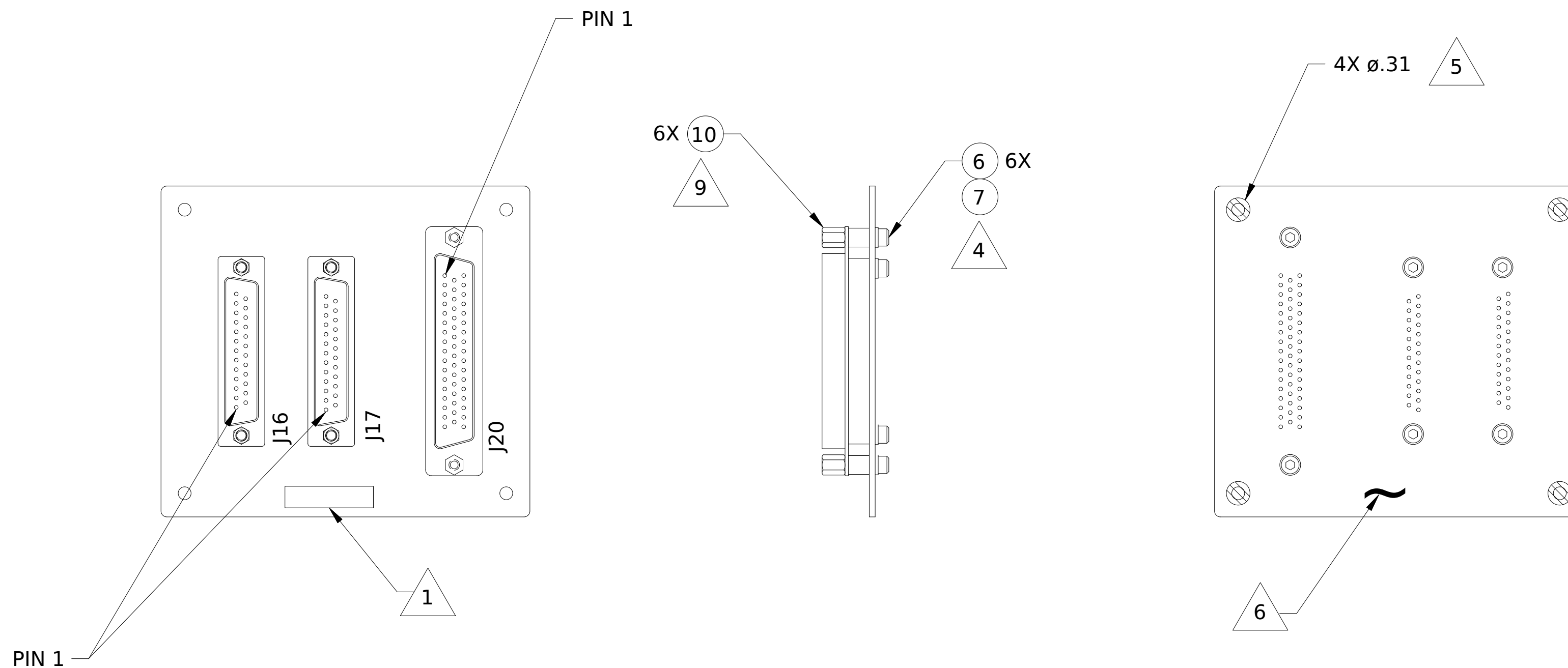


REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
A	36-614	INITIAL RELEASE	FJK	RFG	5/13/96
B	36-786	BACKSIDE MASKING			



NOTES:

1. LABEL ASSEMBLY SERIAL NUMBER IN LOCATION SHOWN PER A.W.O. USING F/N 9.
2. RECORD EPOXIES USED, MIX RATIO, EXPIRATION DATES, ETC.
3. SOLDERING TO BE IAW NASA SPECIFICATION NHB5300.4(3A-1).
4. TORQUE HARDWARE TO 4 IN-LB PRIOR TO SOLDERING. SPOTBOND WITH F/N 8. MIX RATIO: 4g 828V140/2g ALUMINA POWDER. DE-GAS BEFORE APPLYING.
5. MASK AS INDICATED.
6. CONFORMAL COAT USING F/N 5 IAW MIT SPECIATION 36-02026. SOLDER SIDE ONLY.
7. HANDLE WITH CONTAMINATION, POWDER FREE GLOVES AFTER CONFORMAL COATING.
8. CLEAN F/N'S 6 AND 7 IAW LL APS-202 PRIOR TO ASSEMBLY.
9. TORQUE HARDWARE TO 2 IN-LB PRIOR TO SOLDERING. SPOTBOND WITH F/N 8.

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES ± 1° 3 PLACE DECIMALS ± .005 2 PLACE DECIMALS ± .01	NAME	DATE	MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139			
			DRAWN Winter Design	30Apr96				
		MATERIAL SEE DATABASE	CHECKED F. Kasparian	5/13/96	ASSEMBLY, DPA POWER DISTRIBUTION			
			APPROVED R. Goeke	5/13/96				
			RELEASED J. Repec	5/13/96				
36-30300	ACIS	INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982	WEIGHT		SIZE	CAGE CODE	DWG. NO.	REV.
NEXT ASSEMBLY	USED ON		C	80230	36-30317	B		
APPLICATION			SCALE	1/1	SHEET		1 OF 1	