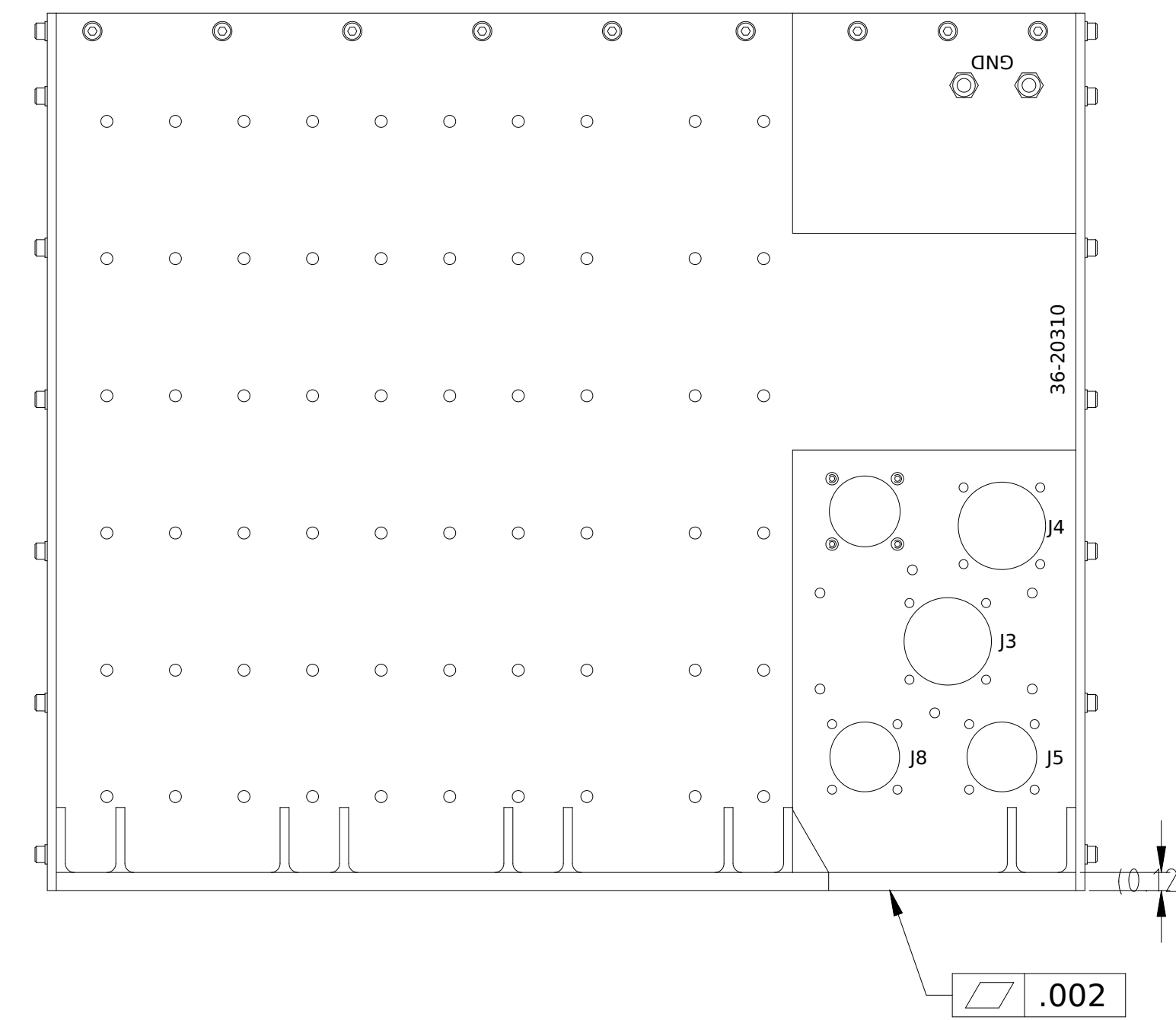
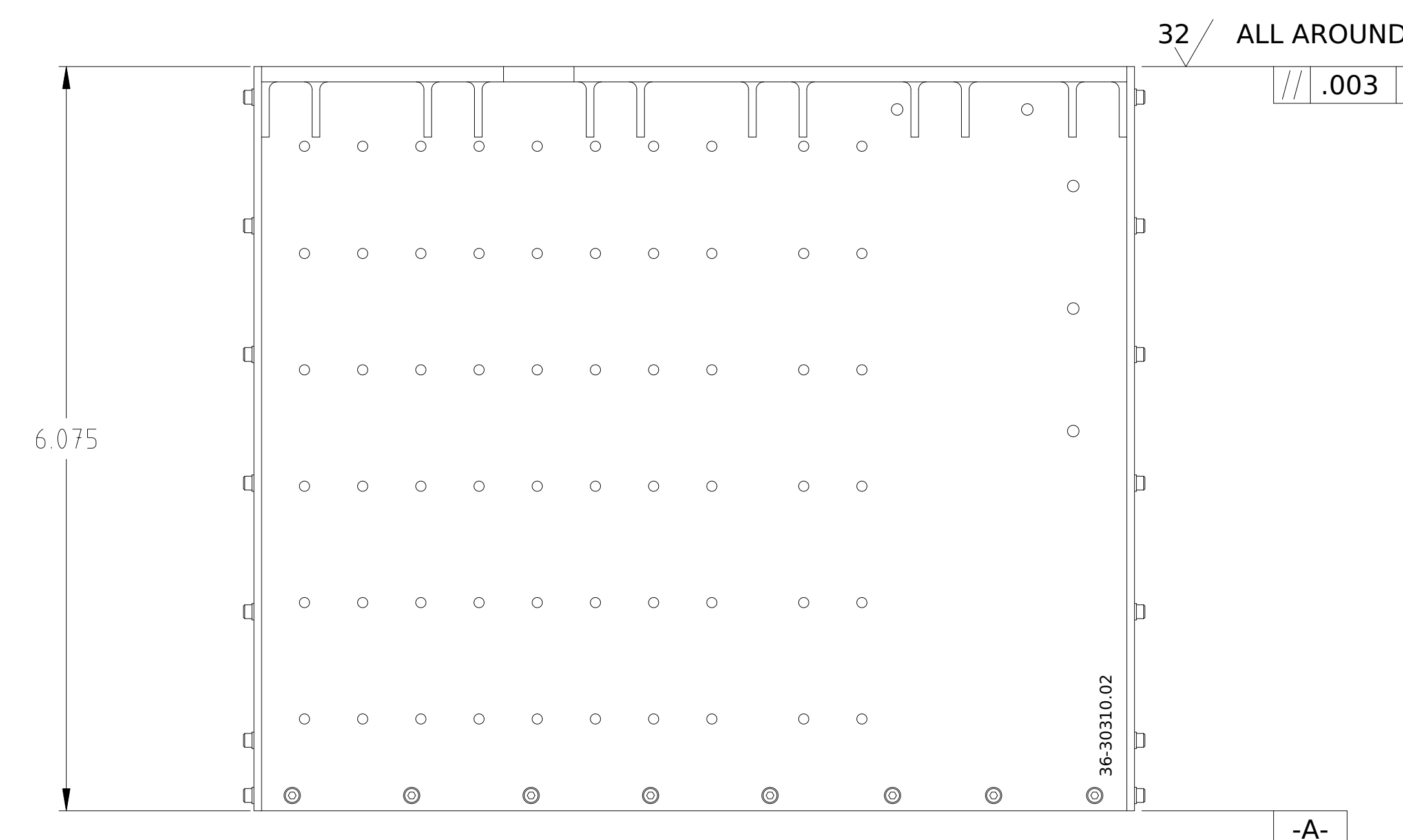
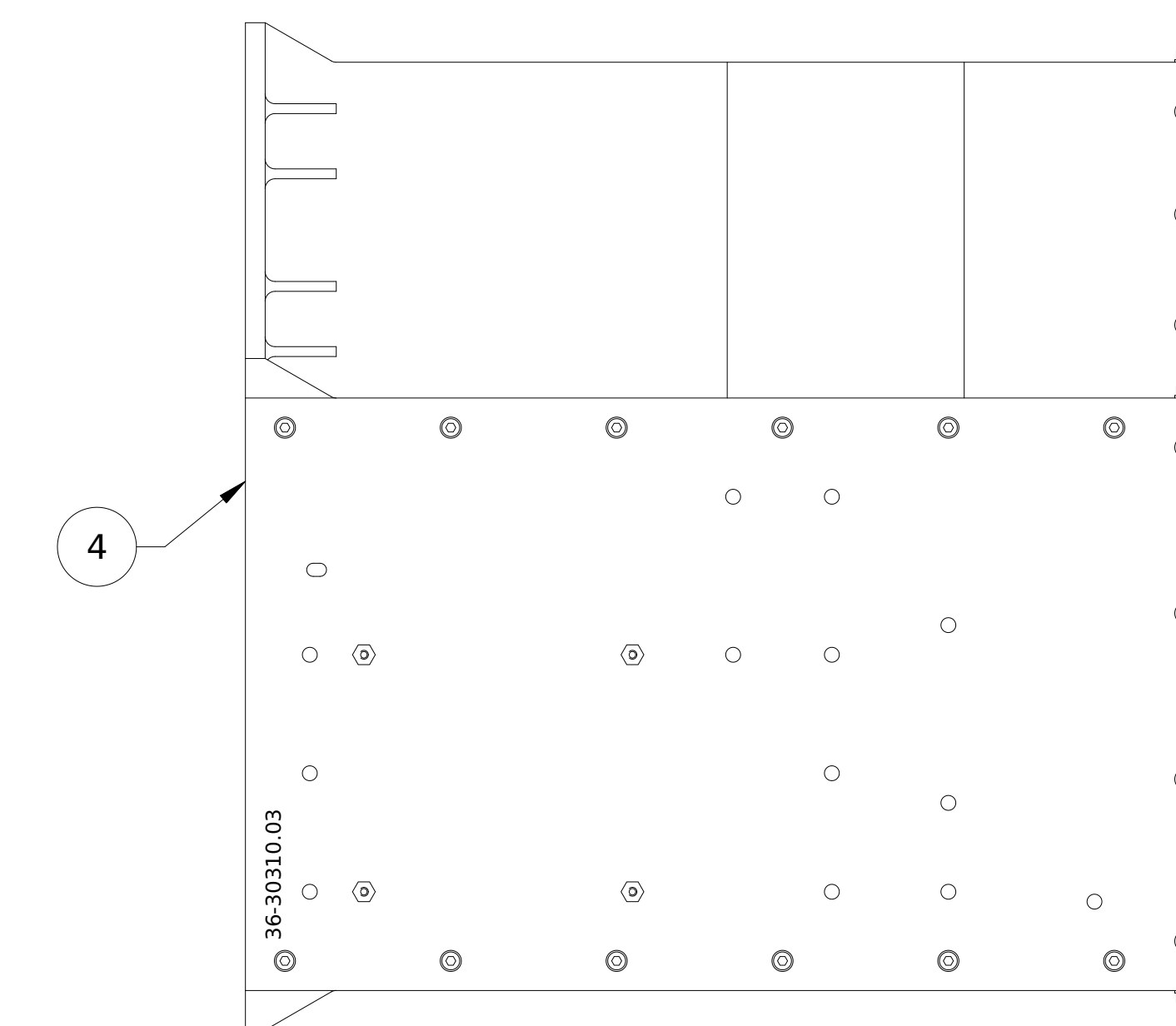
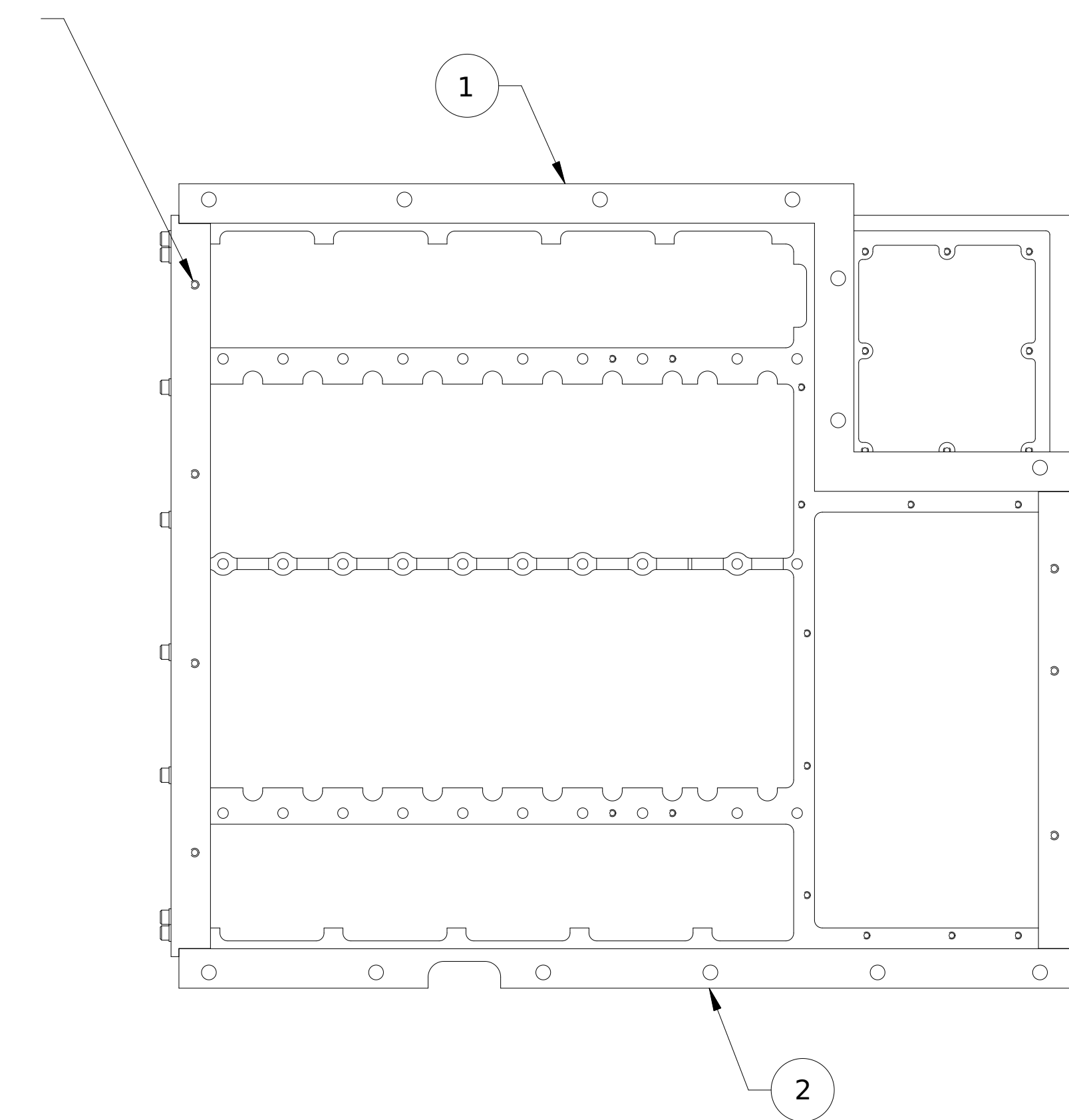
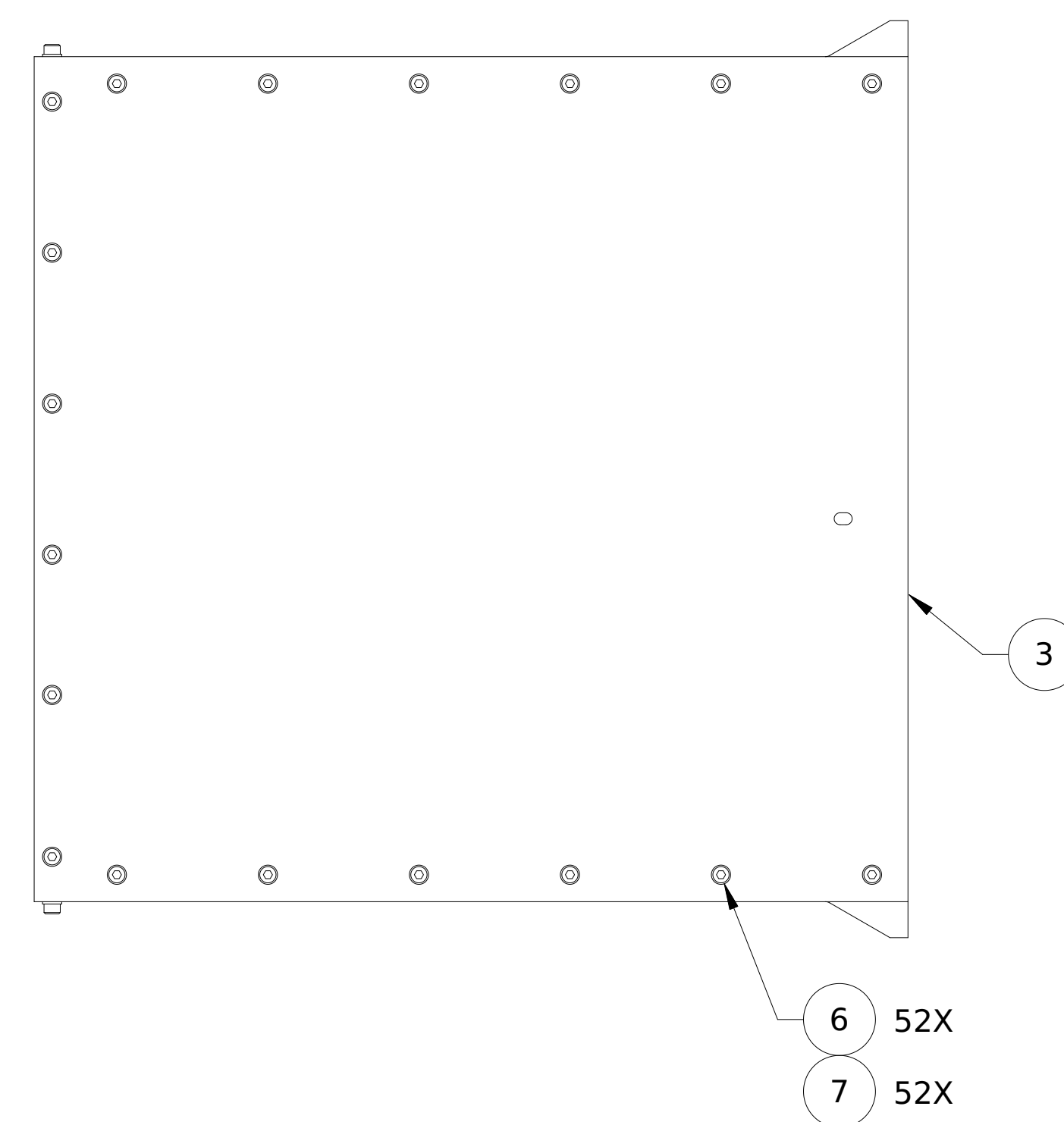
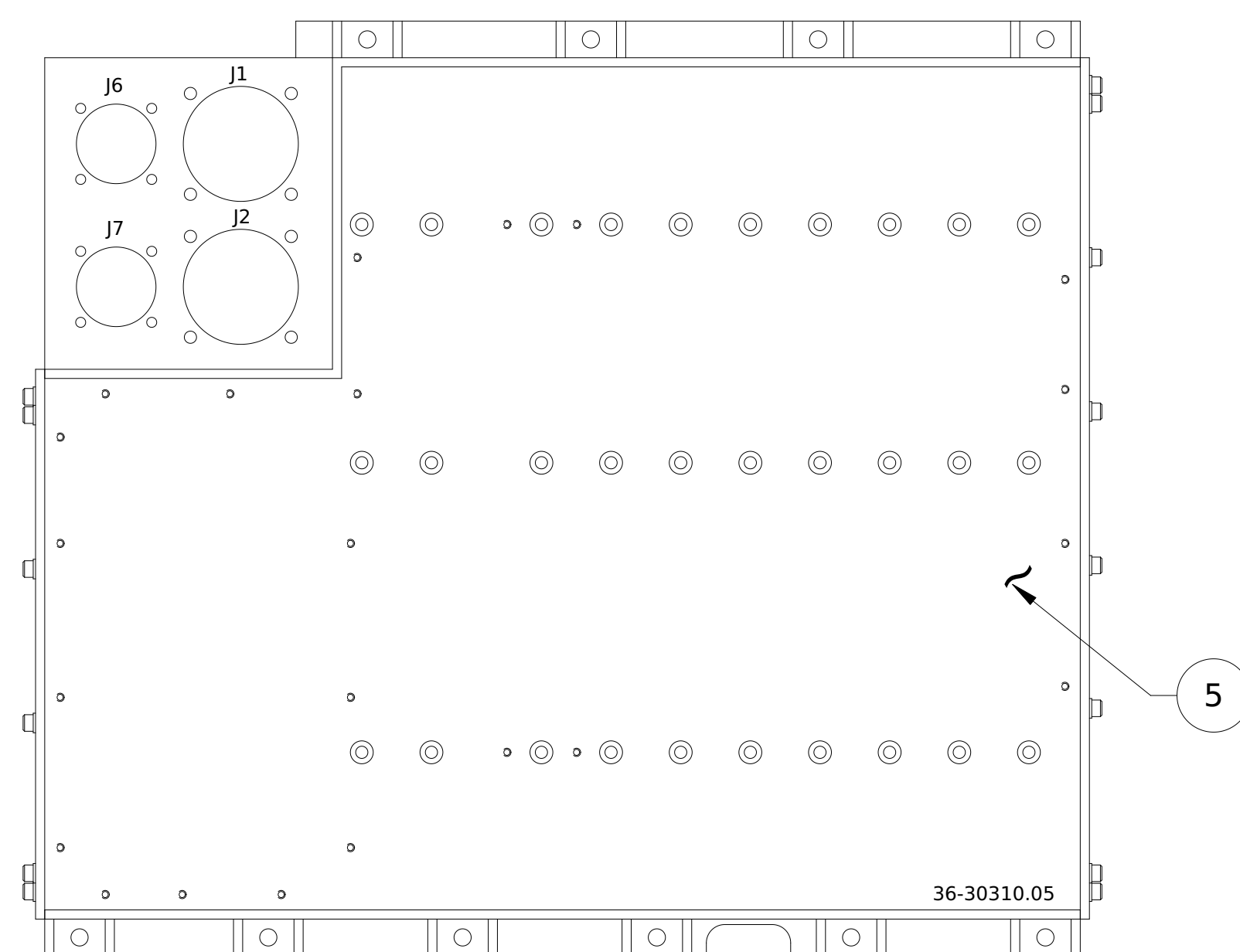


REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
A	36-620	INITIAL RELEASE	FJK	RFG	11JUN96
B	36-670	REMOVE EMI GASKET GROOVE			



7X $\varnothing.195 \pm .015$, INSTALL #6-32 UNC HELICAL STI (FN 8) 3/4 - 1 1/2 PITCH BELOW SURFACE



NOTES:

1. FINISH EXPOSED MACHINE SURFACES IAW MIL-C-5541, CLASS 3.
2. WEAR LIBERTY 677 HP GLOVES DURING ALL OPERATIONS EXCEPT MACHINING.
3. DO NOT TORQUE HARDWARE AT THIS LEVEL OF ASSEMBLY.
4. MASK INTERIOR AND EXTERIOR SURFACES FOR MACHINING USING KAPTON TAPE AND NMDFR1901PA-NN FILM.
5. CLEAN ALL TEMPORARY HARDWARE AND FN'S 1-7 IAW 36-02027.
6. FOR FINAL ASSEMBLY, HANDLE AND STORE IAW 36-02016.

NAME		DATE		MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139	
DRAWN	M. LYONS	06MAY96		APPROVED	R. Goeke
CHECKED	F. Kasparian	11JUN96		RELEASED	J. Repec
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ANGLES ± 1° 3 PLACE DECIMALS ± .005 2 PLACE DECIMALS ± .01					
MATERIAL		SEE DATABASE		SIZE	CAGE CODE
36-30300	ACIS			E	80230
NEXT ASSEMBLY		USED ON		DWG. NO.	36-30310
APPLICATION		INTERPRET DIMENSIONS AND TOLERANCES IAW ANS I Y 5.5M-1982		WEIGHT	
				SCALE	1/2
				SHEET	1 OF 1

DPA HOUSING ASSEMBLY

REV. B