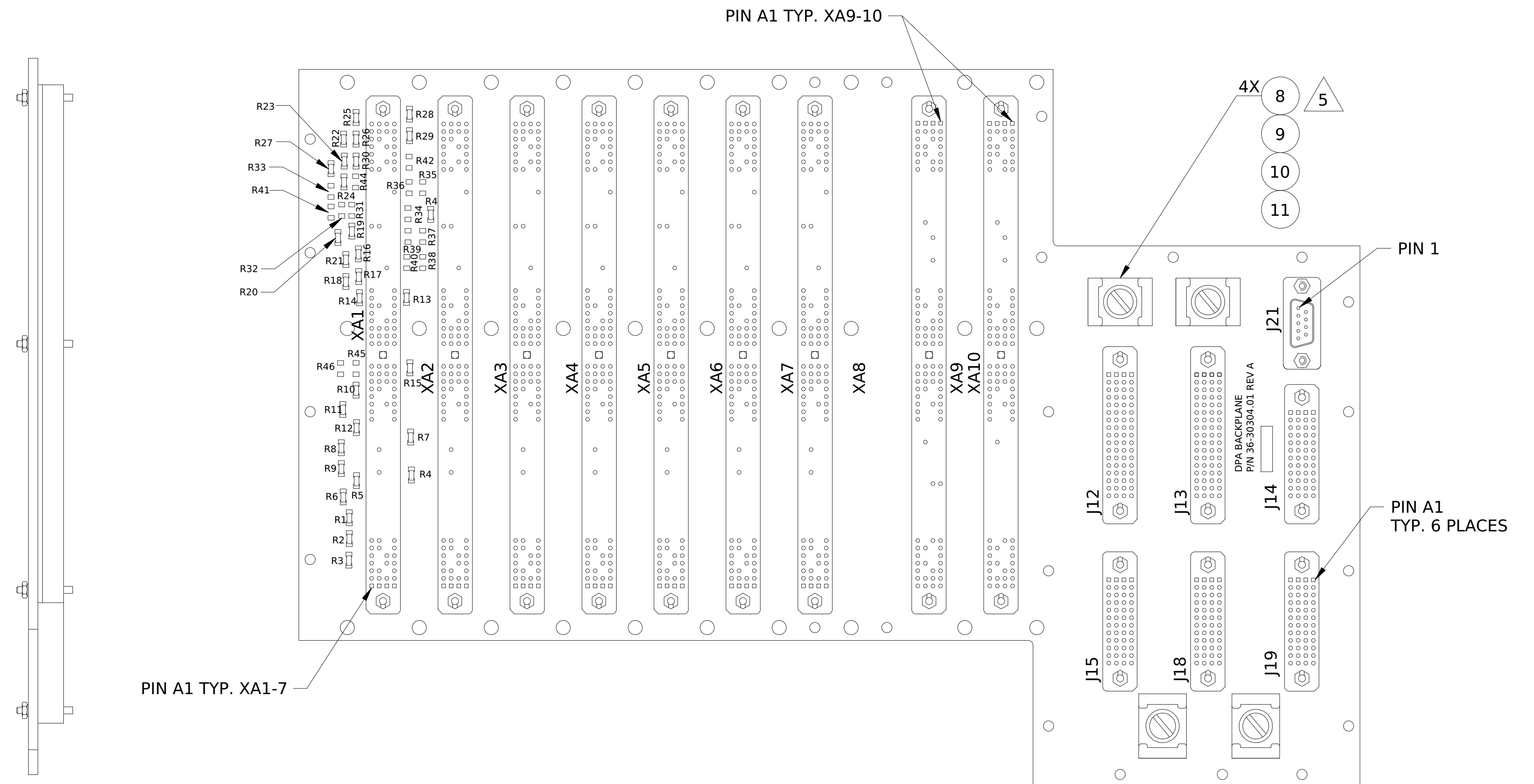


REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
A	36-583	INITIAL RELEASE	FJK	RFG	13 May 96
B	36-640	SEPARATE ASSEMBLY LEVELS	FJK	RFG	6/4/96
C	36-719	DO NOT INSTALL R31-46			



NOTES:

1. SOLDERING TO BE IAW NASA SPECIFICATION NHB5300.4(3A-1).
2. CLEAN ALL HARDWARE IAW MIT PROCEDURE 36-02027 PRIOR TO ASSEMBLY.
3. HANDLE ITEM WITH POWER FREE, CONTAMINATION FREE GLOVES.
4. RECORD EPOXIES USED, MIX RATIO, EXPIRATION DATES, ETC. ON "MATERIALS PROCESSING MIXING RECORD" SECTION OF A.W.O.
5. TORQUE HARDWARE TO 4 IN-LB. SPOTBOND WITH F/N 14.
6. DO NOT INSTALL R31-46.

INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982		NAME	DATE	MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139
		DRAWN Applied CAD	20 Mar 96	
		CHECKED F. Kasparian	13 May 96	
		APPROVED R. Goetze	13 May 96	
		RELEASED J. Repec	13 May 96	DPA BACKPLANE ASSY
36-30300	ACIS	MATERIAL SEE DATABASE		SIZE D
NEXT ASSEMBLY	USED ON			CAGE CODE 80230
APPLICATION				DWG. NO. 36-30304
				REV. C
		WEIGHT		SCALE 1:1
				SHEET 1 OF 1