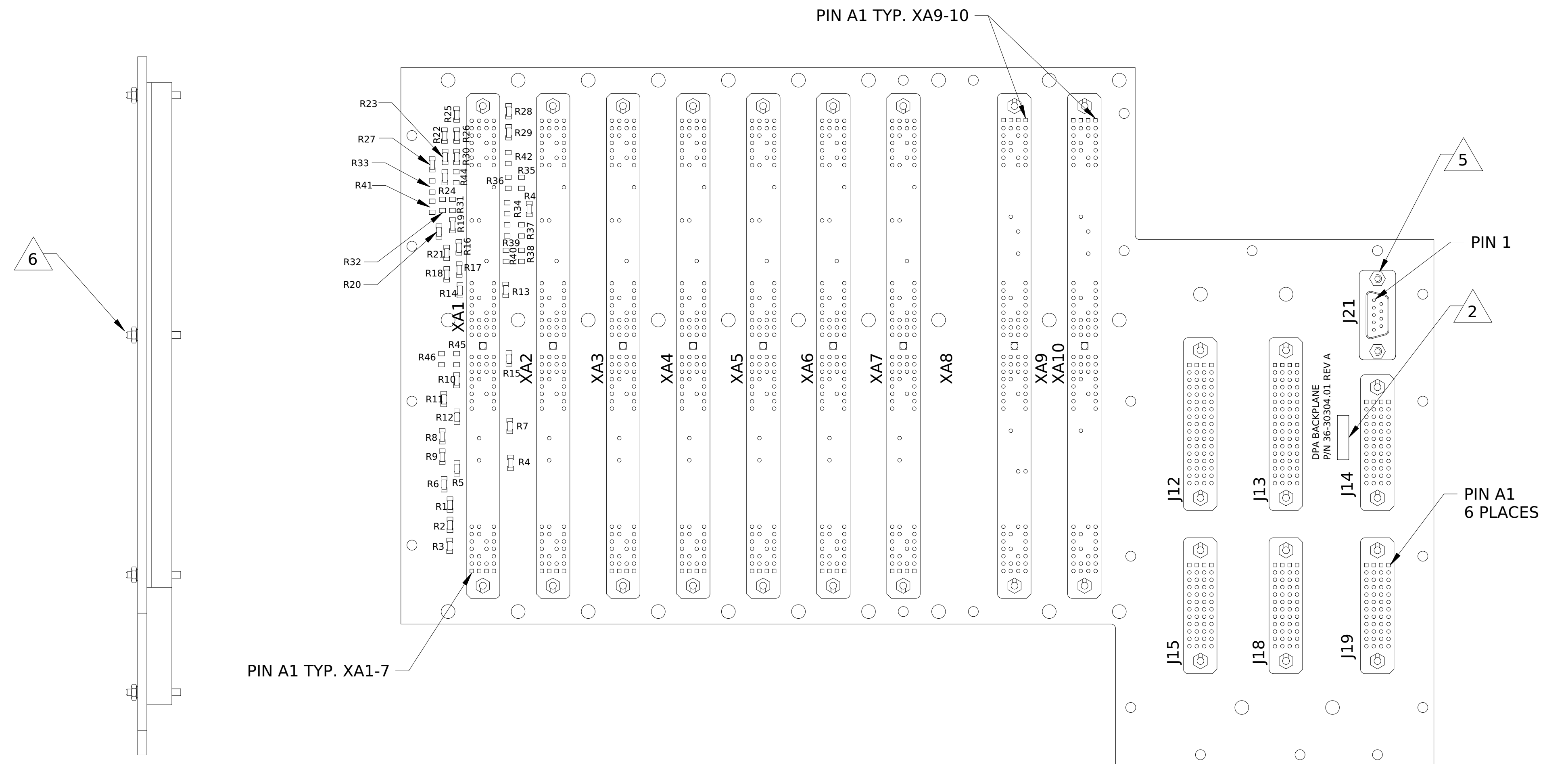


REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
A	36-640	INITIAL RELEASE	FJK	RFG	4 Jun 96
B	36-719	DO NOT INSTALL R31-46			



NOTES:

1. SOLDERING TO BE IAW NASA SPECIFICATION NHB5300.4(3A-1).
2. LABEL ASSEMBLY SERIAL NUMBER IN LOCATION SHOWN PER A.W.O. USING F/N 15.
3. INSTALL PARTS IN LOCATIONS SPECIFIED BY CONFIGURATION TRACEABILITY LIST (C.T.L.) SECTION OF A.W.O PACKAGE.
4. DO NOT INSTALL R31-46.
5. TORQUE TEMPORARY HARDWARE TO 4 IN-LB PRIOR TO SOLDERING.
6. TORQUE TEMPORARY HARDWARE TO 35 IN-OZ PRIOR TO SOLDERING.
7. CLEAN ALL HARDWARE IAW MIT PROCEDURE 36-02027 PRIOR TO ASSEMBLY.

INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982		NAME	DATE	MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE ANGLES ± 1° 3 PLACE DECIMALS ± .005 2 PLACE DECIMALS ± .01		DRAWN Applied CAD	20 Mar 96				
MATERIAL		CHECKED F. Kasparian	4 Jun 96				
SEE DATABASE		APPROVED R. Goeke	4 Jun 96				
		RELEASED J. Repec	4 Jun 96				
36-30300	ACIS			SIZE D	CAGE CODE 80230	DWG. NO. 36-30304.97	REV. B
NEXT ASSEMBLY	USED ON			SCALE 1:1			SHEET 1 OF 1
APPLICATION							