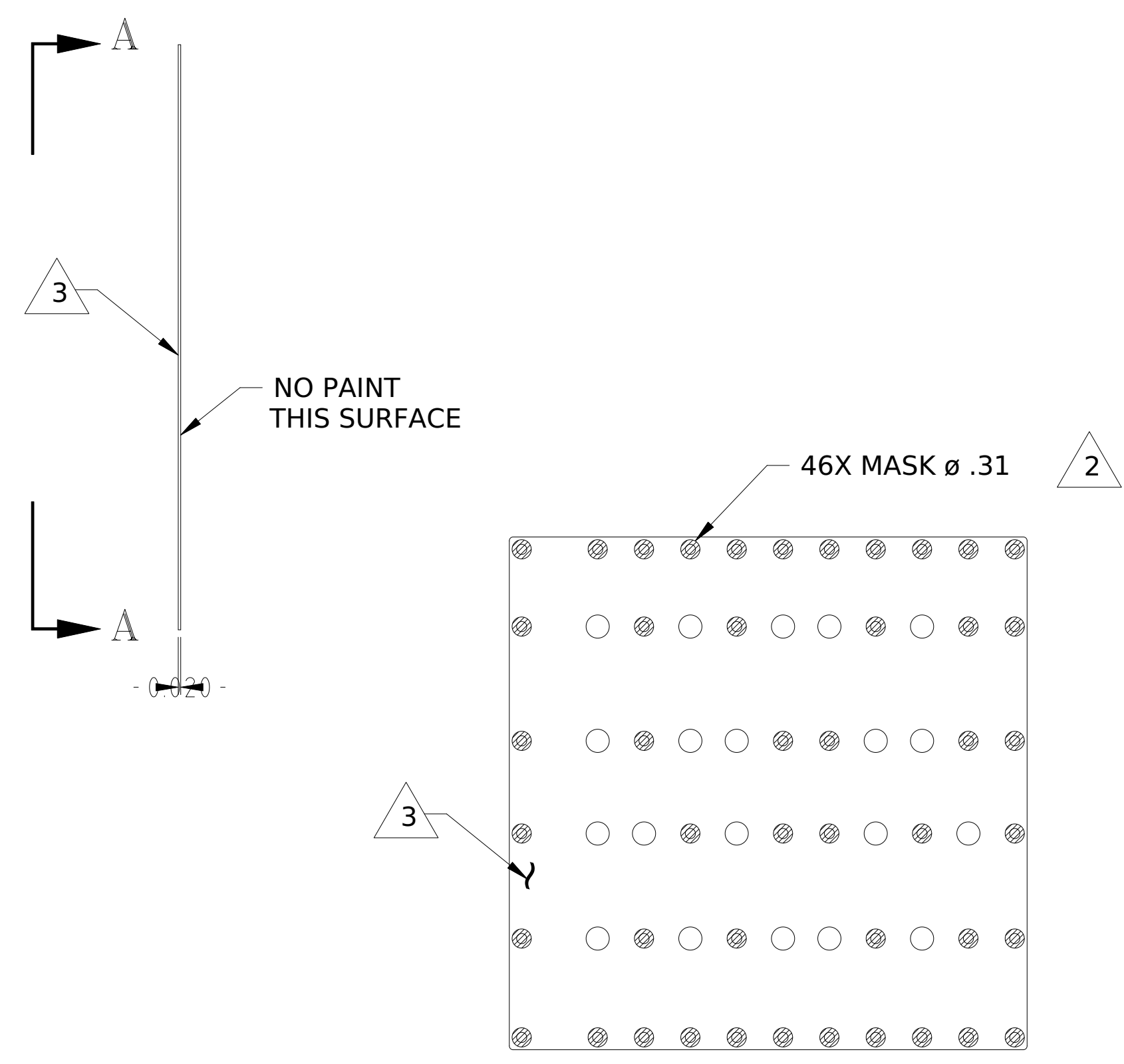
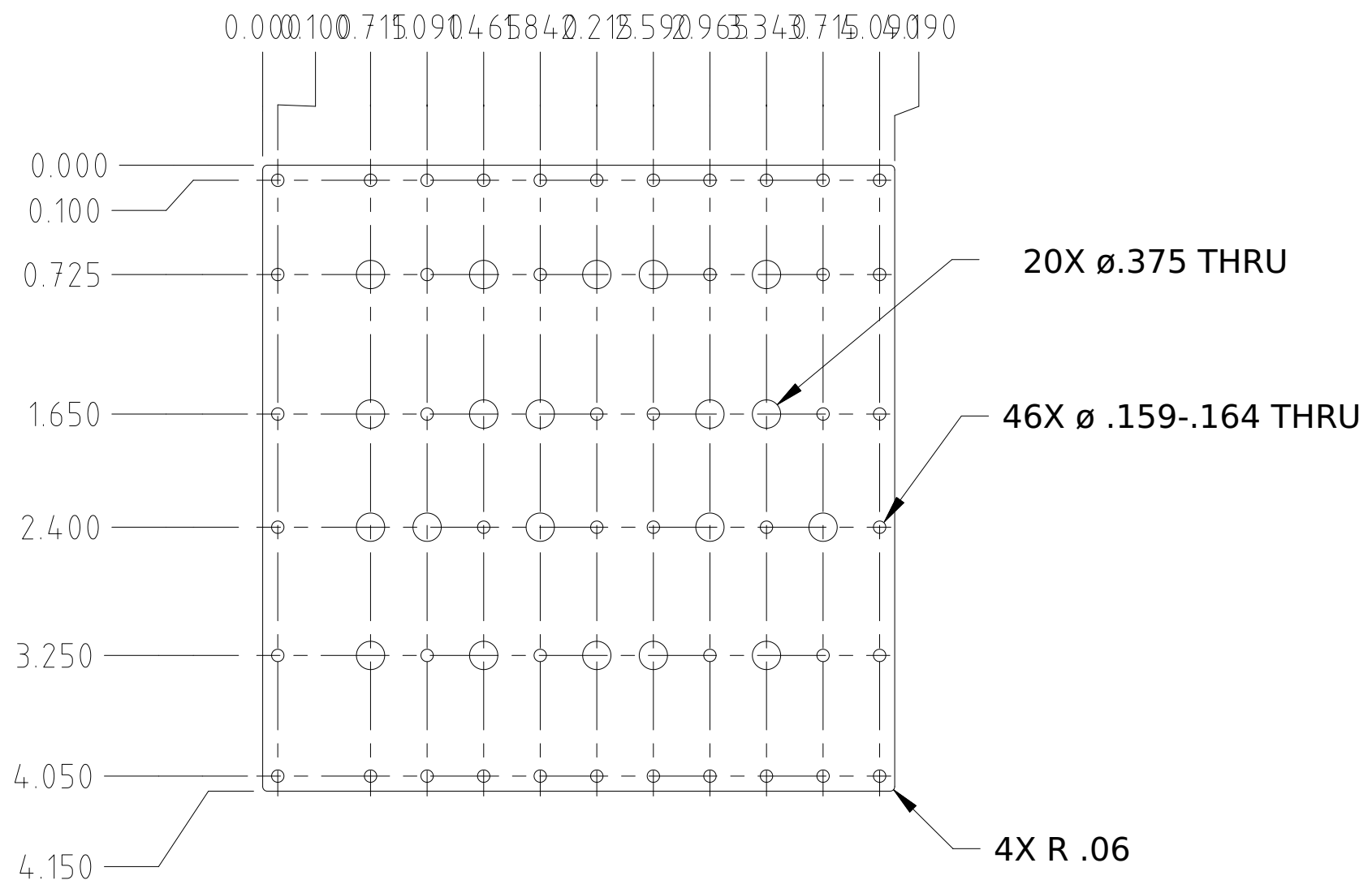


REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
A	36-752	INITIAL RELEASE			



NOTES:

1. REMOVE BURRS AND SHARP EDGES R .010 MAXIMUM.
- 2 MASK AS SHOWN PRIOR TO FINISH.
- 3 FINISH: PRIME AND PAINT SURFACE INDICATED, EDGES OPTIONAL, USING AEROGLAZE 9924 (PRIMER) AND AEROGLAZE Z306 BLACK (PAINT) IAW MIT SPECIFICATION 36-02028.
4. HANDLE WITH POWDER FREE CONTAMINATION FREE GLOVES AFTER FINISH.

VIEW A-A
PAINT AND MASKING INFORMATION

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES ± 1° 3 PLACE DECIMALS ± .005 2 PLACE DECIMALS ± .01	NAME	DATE	MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139			
			DRAWN	M.LYONS	19JUN96	SHIELD, +Z, DEA		
		MATERIAL	TANTALUM	CHECKED	SIZE			
36-30200	ACIS	INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982	APPROVED	RELEASED	C	80230	36-30265	A
NEXT ASSEMBLY	USED ON	APPLICATION	WEIGHT	SCALE 1/2		SHEET 1 OF 1		