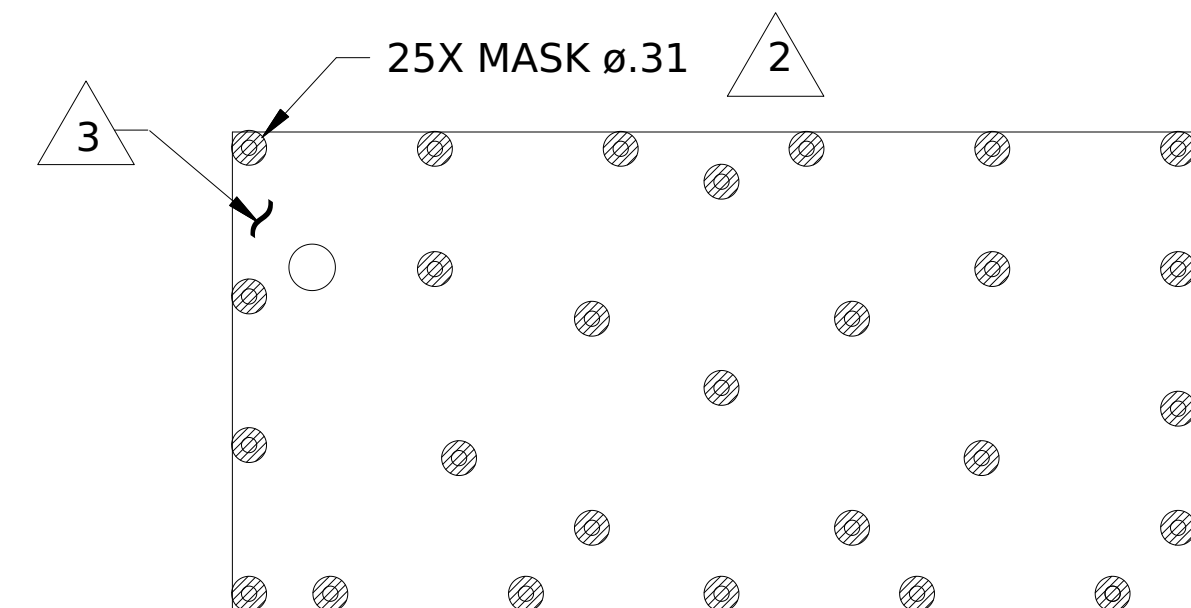
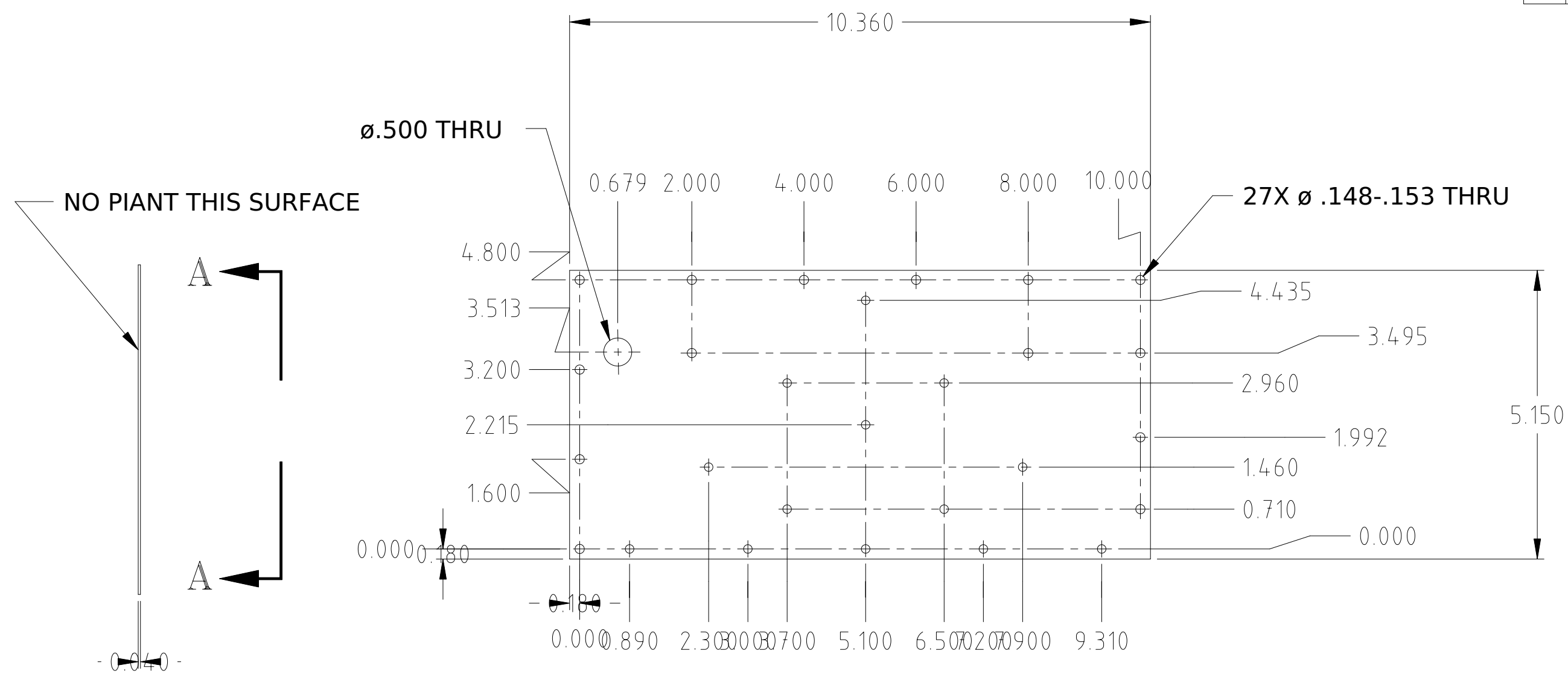


REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
A	36-752	INITIAL RELEASE	FJK	RFG	9/6/96
B	36-783	CLARIFY PAINTING NOTES			



NOTES:

1. REMOVE BURRS AND SHARP EDGES R .010 MAXIMUM.

2 MASK AS SHOWN PRIOR TO FINISH.

3 FINISH: PRIME AND PAINT INDICATED SURFACE, EDGES OPTIONAL, USING AEROGLAZE 9924 (PRIMER) AND AEROGLAZE Z306 BLACK (PAINT) IAW MIT SPECIFICATION 36-02028.

4. HANDLE WITH POWDER FREE CONTAMINATION FREE GLOVES AFTER FINISH.

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES ± 1° 3 PLACE DECIMALS ± .005 2 PLACE DECIMALS ± .01	NAME	DATE	MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139			
			DRAWN M.LYONS	19JUN96				
		MATERIAL TANTALUM	CHECKED F. Kasparian	9/6/96	SHIELD, OUTER, -X, DEA			
			APPROVED R. Goeke	9/6/96				
36-30200	ACIS	INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982	RELEASED J. Repec	9/6/96	SIZE	CAGE CODE	DWG. NO.	REV.
NEXT ASSEMBLY	USED ON		WEIGHT	C	80230	36-30264	B	
APPLICATION					SCALE	1/2	SHEET	1 OF 1