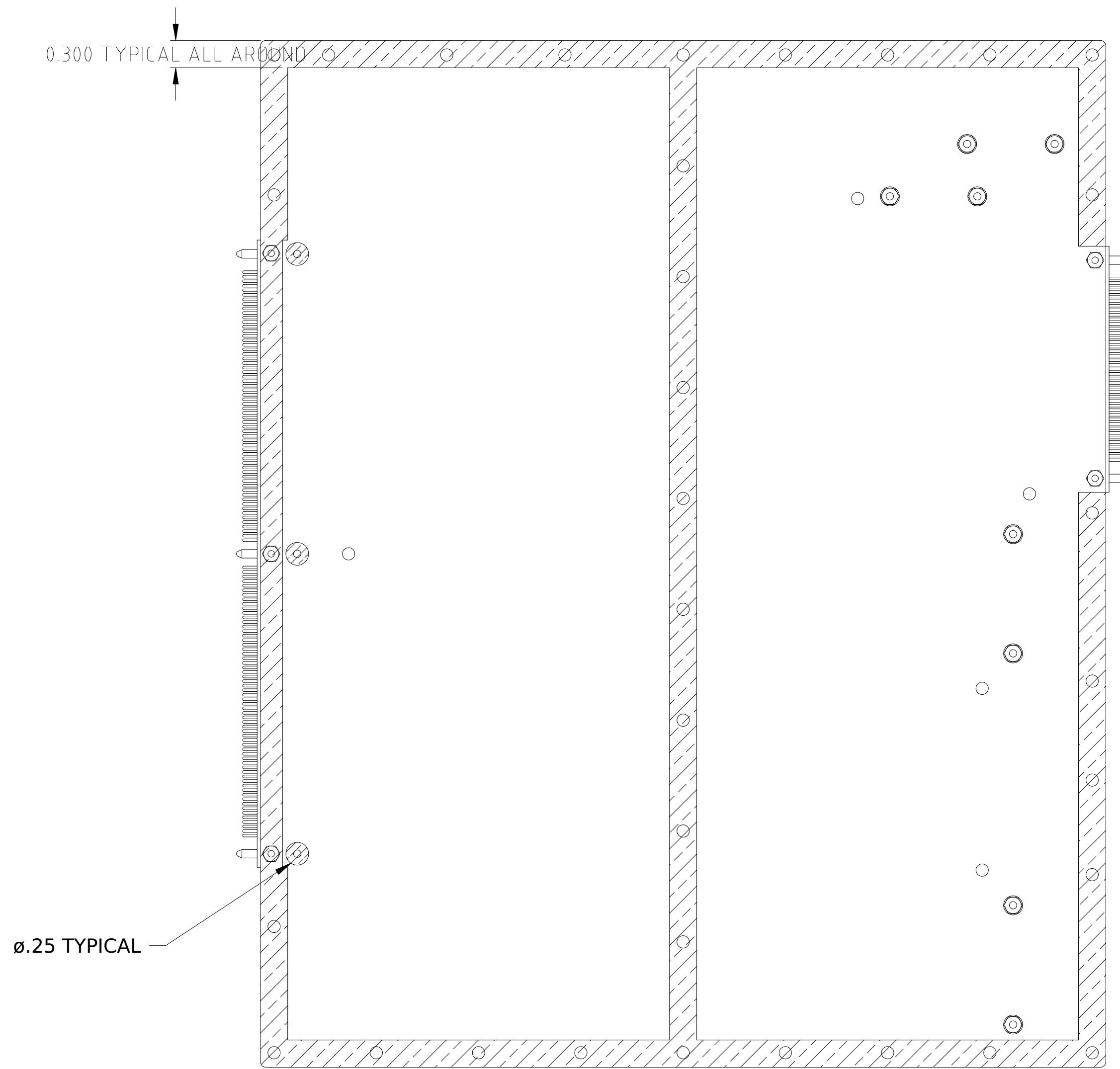
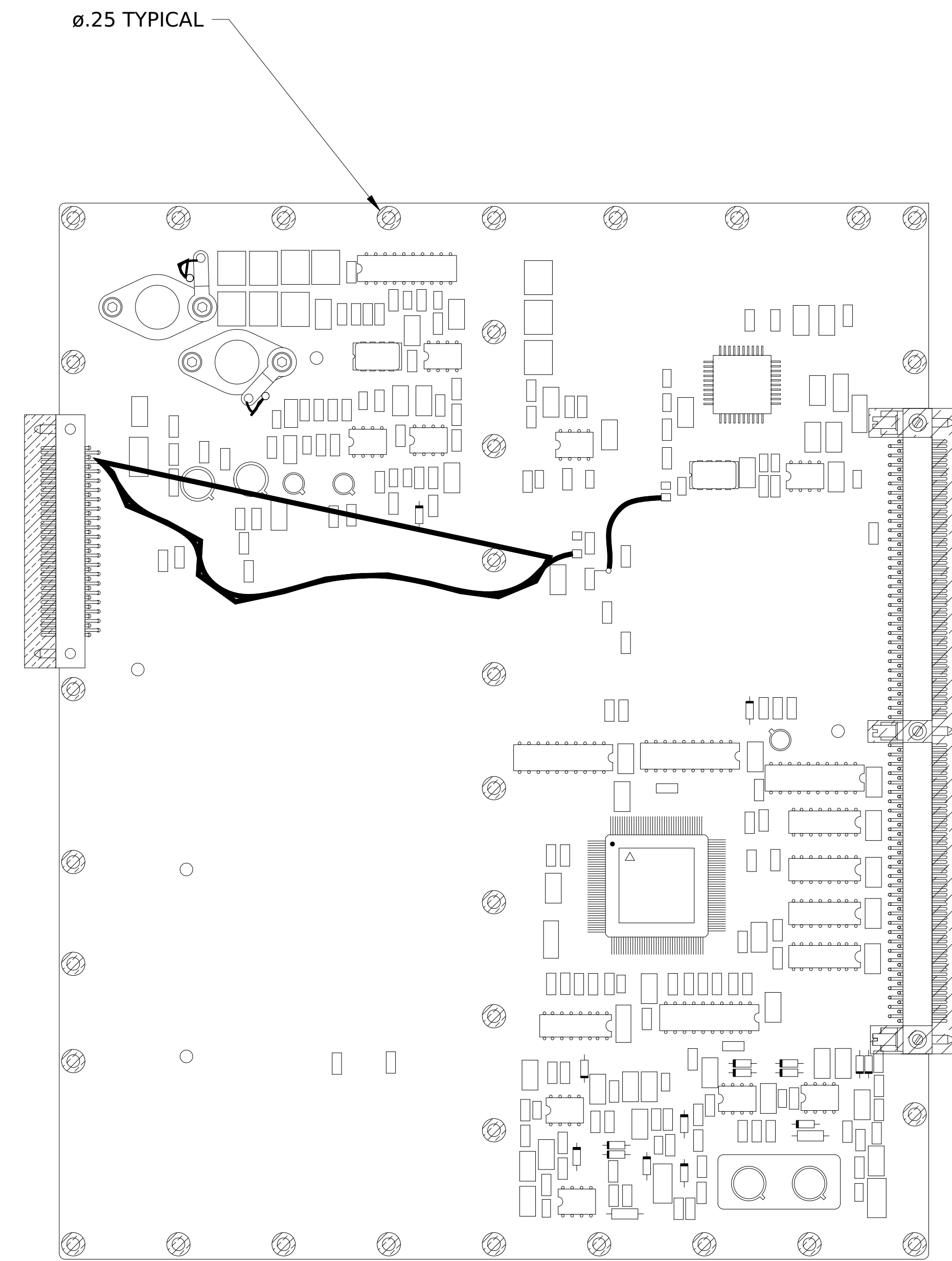


REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
A	36-684	INITIAL FLIGHT RELEASE	FJK	RFG	7/8/96
B	36-717	DESIGN UPDATE	FJK	RFG	8/9/96
C	36-739	DESIGN UPDATE			



SOLDER SIDE



COMPONENT SIDE

NOTES:

1. CONFORMAL COAT WITH F/N 23 IAW MIT PROCEDURE 36-02026.
2. MASK CONNECTORS AND MOUNTING HOLES AS INDICATED.
3. HANDLE WITH CONTAMINATION FREE, POWDER FREE GLOVES DURING ALL OPERATIONS.
4. CLEAN ALL HARDWARE IAW MIT PROCEDURE 36-02027 PRIOR TO ASSEMBLY.
5. INSTALL PROTECTIVE COVER, F/N 32, ON J1 DURING ALL NON-TESTING OPERATIONS.
6. INSTALL PROTECTIVE COVER, F/N 33, ON J2 DURING ALL NON-TESTING OPERATIONS.

INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982		NAME Applied CAD	DATE 14 MAY 96	MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES ± 1° 3 PLACE DECIMALS ± .005 2 PLACE DECIMALS ± .01		CHECKED F. Kasparian	8 Jul 96	
MATERIAL SEE DATABASE		APPROVED R. Goeke	8 Jul 96	
36-30262 ACIS		RELEASED D. Gage	8 Jul 96	
NEXT ASSEMBLY	USED ON	WEIGHT		SIZE D
APPLICATION		SCALE 1:1		CAGE CODE 80230
				DWG. NO. 36-30262.99
				REV. C
				SHEET 1 OF 1