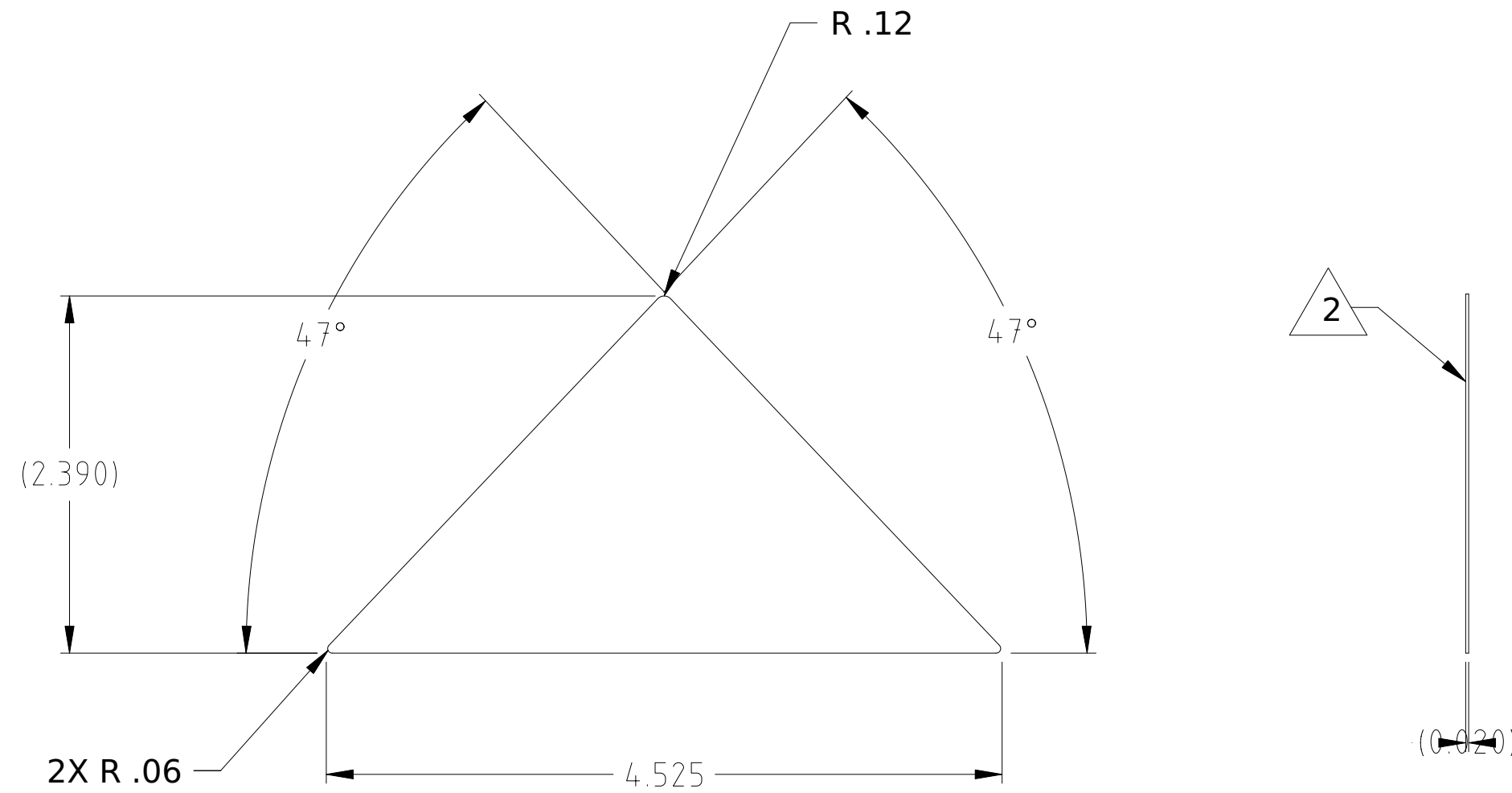


REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
A	36-672	INITIAL RELEASE	FJK	RFG	7/2/96
B	36-695	IMPROVE FIT ON PANEL			



NOTES:

1. REMOVE BURRS AND SHARP EDGES R .010 MAXIMUM.
2. PREPARE SURFACE INDICATED USING SCOTCH-BRITE PAD.
3. VAPOR DEGREASE AFTER MACHINING.
4. CLEAN WITH ETHANOL. BAKE OUT AT 150 C.

		<small>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES ± 1° 3 PLACE DECIMALS ± .005 2 PLACE DECIMALS ± .01</small>	NAME	DATE	MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139			
			DRAWN M.LYONS	19JUN96				
			CHECKED F. Kasparian	1Jul96	SHIELD, INNER			
			APPROVED R. Goeke	1Jul96				
		MATERIAL	RELEASED W. Mayer	2Jul96	SIZE	CAGE CODE	DWG. NO.	REV.
36-30210.04	ACIS	TANTALUM			C	80230	36-30210.0402	B
NEXT ASSEMBLY	USED ON	INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982	WEIGHT		SCALE	SHEET		
APPLICATION					1/2	1 OF 1		