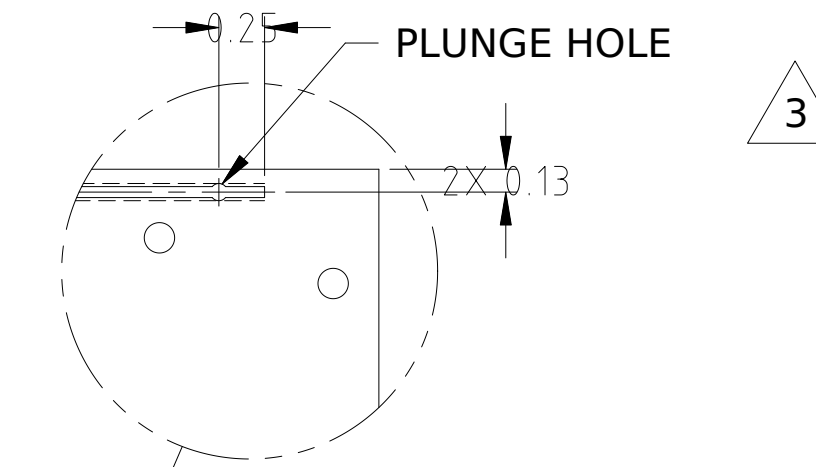
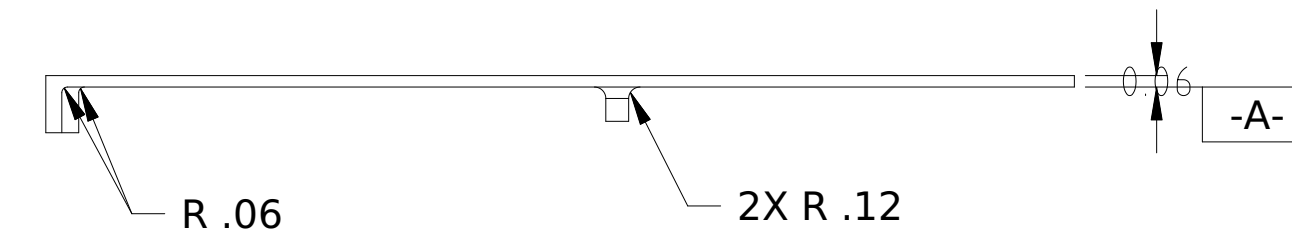
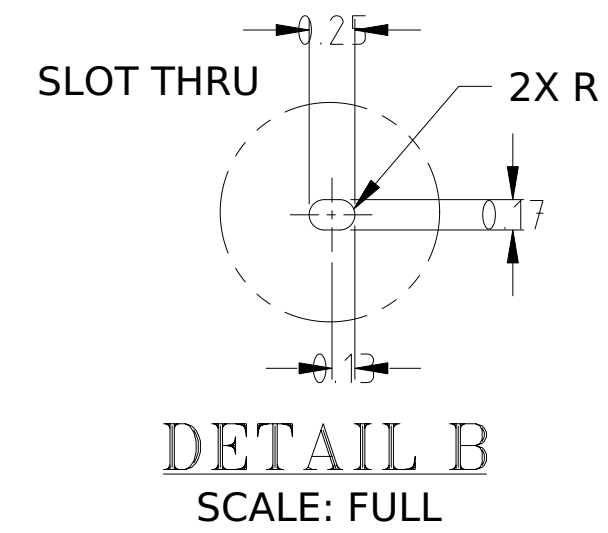
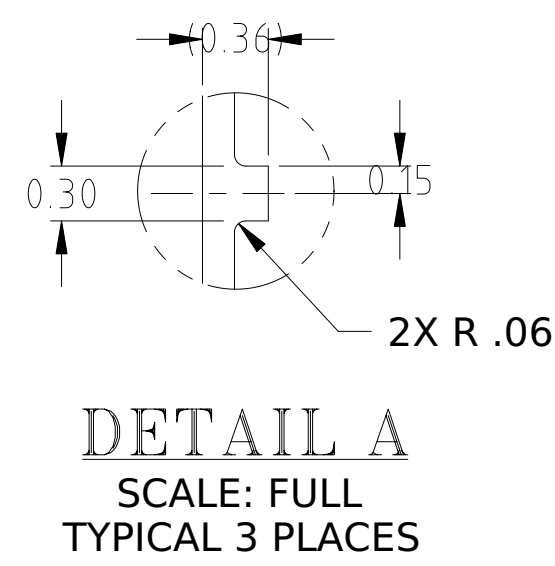
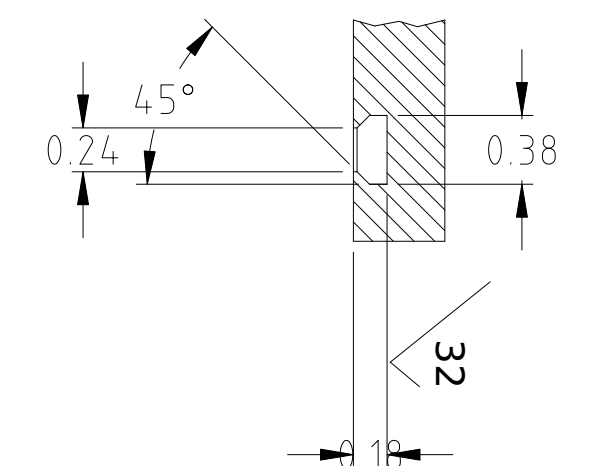
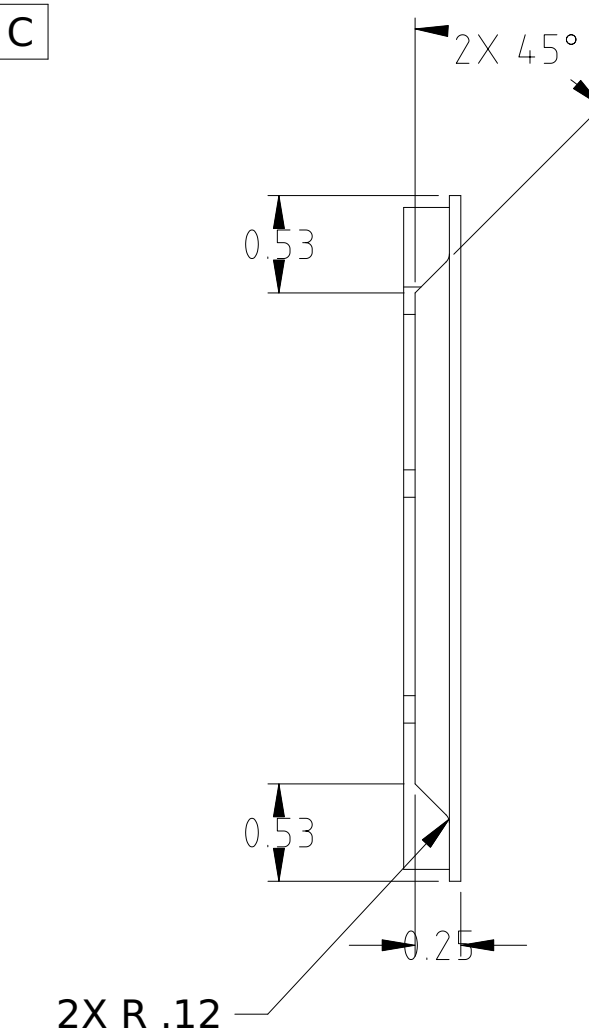
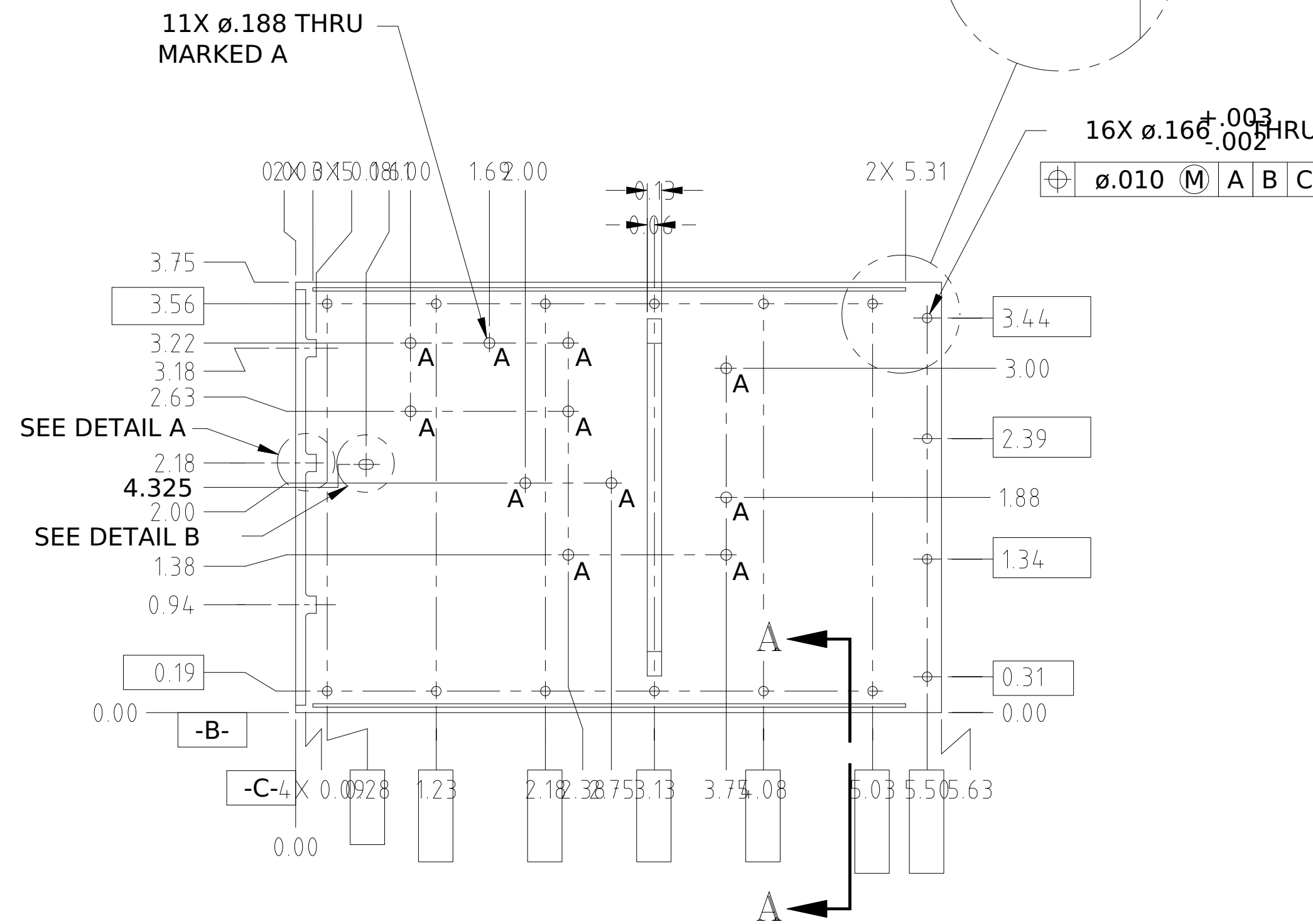
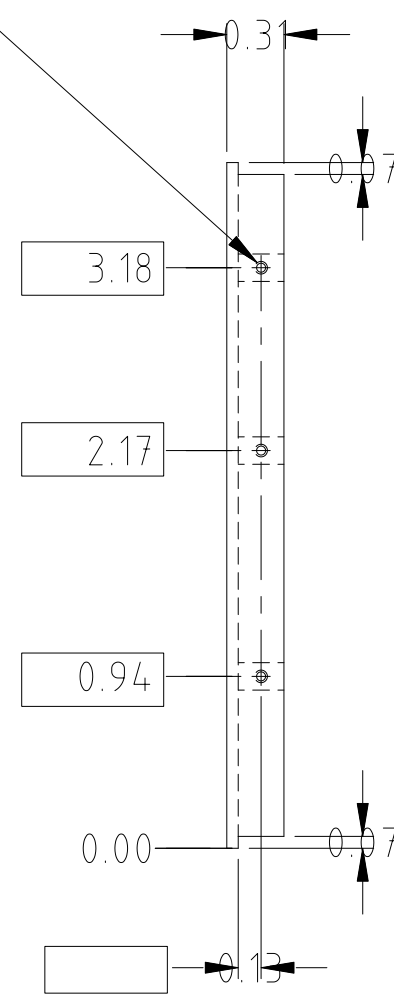
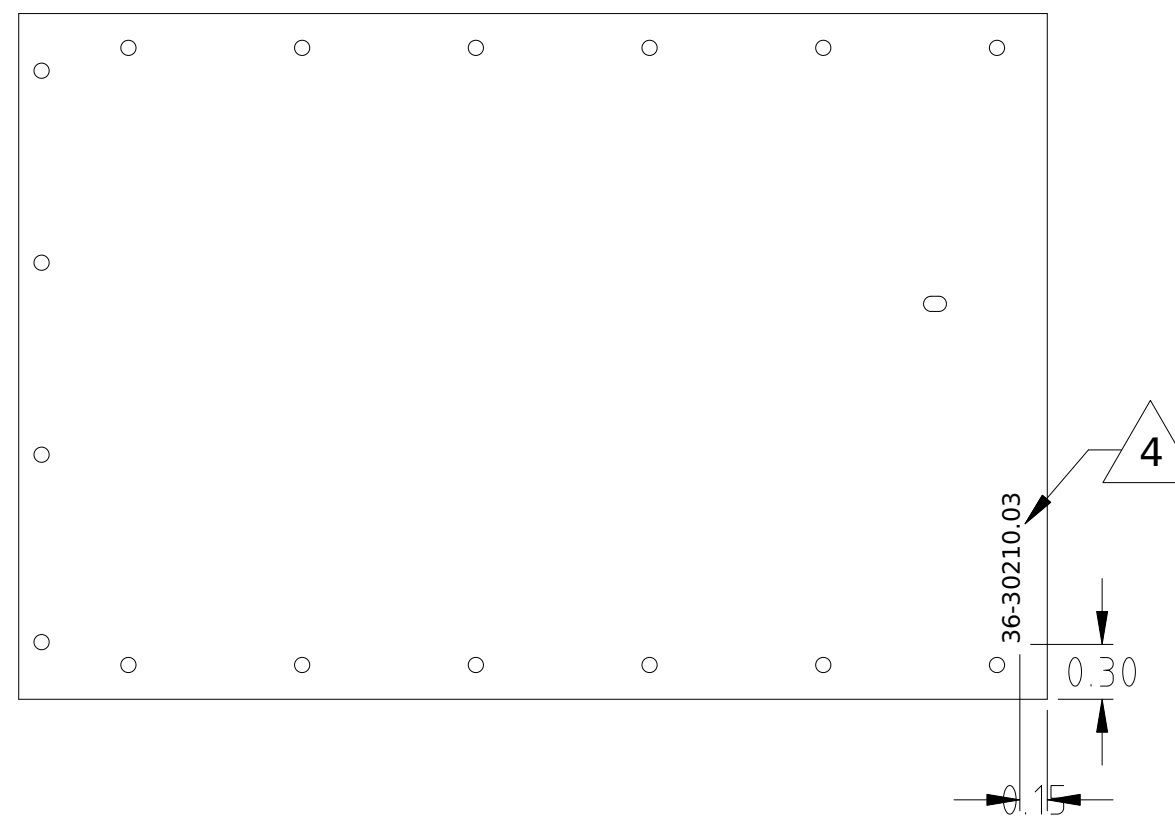


| REVISIONS | | | | CHECKED | APPROVED | DATE |
|-----------|---------|-----------------|--|---------|----------|------|
| REV. | ECO NO. | DESCRIPTION | | | | |
| A | 36-543 | INITIAL RELEASE | | | | |



3X ϕ .147 $\begin{matrix} +.003 \\ -0.002 \end{matrix}$ THRU, TAP THRU FOR #6-32 UNC HELICAL STI. DO NOT INSTALL INSERT.

ϕ .010 (M) C A B



- NOTES:**
- REMOVE BURRS AND SHARP EDGES R .010 MAXIMUM.
 - UNLESS OTHERWISE SPECIFIED ALL RADII R .12.
 - 3** SUGGESTED DOVETAIL GROOVE CUTTING TOOL: SPIRA P/N GC-1-04b. MANUFACTURER SUGGESTS MILLING .046 AND $\begin{matrix} +.002 \\ -0.000 \end{matrix}$ WITH $\begin{matrix} +.000 \\ -0.002 \end{matrix}$ STANDARD TOOL FIRST, THEN FINISH WITH DOVETAIL CUTTING TOOL.
SPIRA MANUFACTURING CORP.
12721 SATICOY STREET SOUTH, UNIT B
NORTH HOLLYWOOD, CA 91605
(818) 764-8222
 - 4** ENGRAVE OR METAL STAMP USING .19 HIGH CHARACTERS LOCATED APPROXIMATELY AS SHOWN, PRIOR TO FINISH.
 - FINISH: CHEMICAL CONVERSION COAT PER MIL-C-5541, CLASS 3.
 - HANDLE WITH CONTAMINATION FREE, POWDER FREE GLOVES DURING ALL POST-FINISH OPERATIONS.

| | | | | | | | |
|---------------------------|--|--|--|---------------------------------------|--|----------------------|--|
| NAME | | DATE | | MASSACHUSETTS INSTITUTE OF TECHNOLOGY | | | |
| DRAWN M.LYONS | | 24MAR06 | | CENTER FOR SPACE RESEARCH | | | |
| CHECKED | | | | CAMBRIDGE, MA 02139 | | | |
| APPROVED | | | | COVER, +X, DEA | | | |
| RELEASED | | | | | | | |
| MATERIAL ALUMINUM 6061-T6 | | SIZE D | | CAGE CODE 80230 | | DWG. NO. 36-30210.03 | |
| NEXT ASSEMBLY | | USED ON | | SCALE 1/2 | | REV. A | |
| APPLICATION | | INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982 | | SHEET 1 OF 1 | | | |