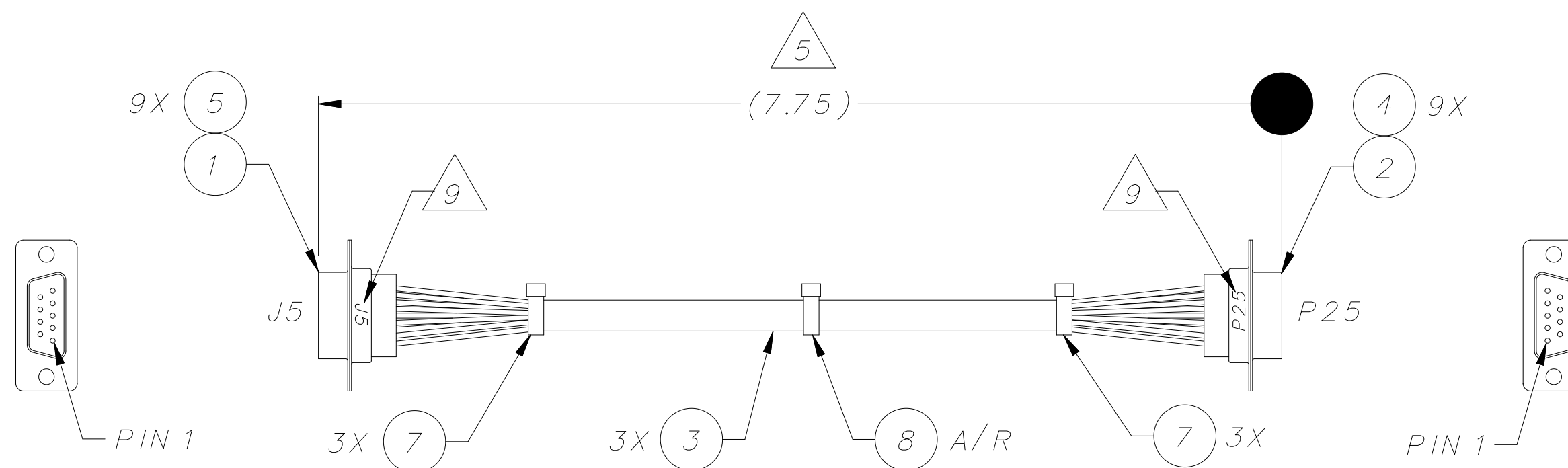


REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
A	36-755	INITIAL RELEASE	FJK	RFG	9/17/96
B	36-900	AS BUILD CONFIGURATION			



NOTES:

1. REFER TO MIT DRAWING 36-03021.02 FOR SCHEMATIC CONNECTION AND WIRE ASSIGNMENTS.
2. HANDLE ITEM WITH POWDER FREE, CONTAMINATION FREE GLOVES.
3. CLEAN ITEM IAW MIT SPECIFICATION 36-02027.
4. FABRICATE IAW NASA SPEC NHB5300.4(3G)
- △ 5. LENGTH TO BE VERIFIED DURING INSTALLATION AT NEXT HIGHER ASSEMBLY.
6. DO NOT INSTALL CONTACTS IN UNUSED POSITIONS.
7. PERFORM CONTACT RETENTION TEST ON ALL CONTACTS PER MSFC-STD-781. RECORD RESULTS IN A.W.O.
8. ELECTRICAL TESTS (CONTINUITY, DISCONTINUITY, IR, DWV) ARE TO BE PERFORMED IAW NHB5300.4(3G). RECORD RESULTS IN A.W.O.
- △ 9. LABEL AS SHOWN USING F/N 10.
10. BAG AND TAG WITH MIT DRAWING NUMBER AND LATEST REVISION.

NOTES (CONTINUED):

11. CLEAN AND VACUUM BAKE F/N 1, 2 AND 8 IAW MIT SPECIFICATION 36-02027 PRIOR TO ASSEMBLY.
12. VACUUM BAKE ASSEMBLY AT 100°C FOR 120 HOURS MINIMUM.

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES ? 1° 3 PLACE DECIMALS ? .005 2 PLACE DECIMALS ? .01	NAME	DATE	MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139	
			DRAWN M. LYONS	14AUG96	CABLE ASSEMBLY, DEA INTERNAL HIGH SPEED DATA, W15	
			CHECKED F. Kasparian	9/17/96		
		MATERIAL	APPROVER. Goeke	9/17/96		
		SEE DATABASE	RELEASED. Gage	9/17/96		
36-30200	ACIS				SIZE CAGE CODE	DWG. NO.
NEXT ASSEMBLY	USED ON	INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982	WEIGHT		C 80230	36-30209
APPLICATION					SCALE NONE	REV. B
						SHEET 1 OF 1