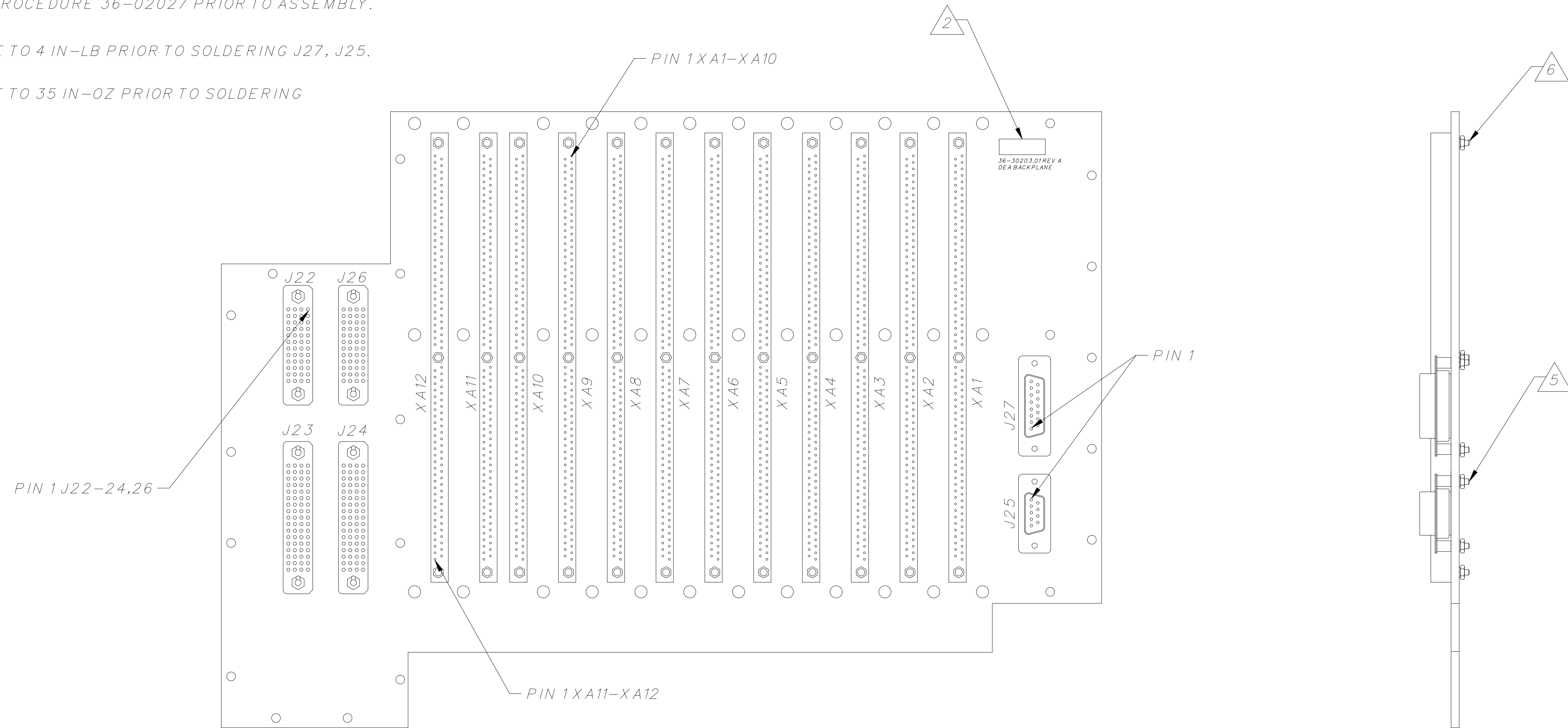


REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
A	36-728	INITIAL RELEASE	FJK	RFG	8/30/96
B	36-777	DELETE R1-14			

NOTES:

1. SOLDERING TO BE IAW NASA SPECIFICATION NHB5300.4(3A-1).
2. LABEL ASSEMBLY SERIAL NUMBER IN LOCATION SHOWN USING F/N 9.
3. INSTALL PARTS IN LOCATIONS SPECIFIED BY CONFIGURATION TRACEABILITY LIST.
4. CLEAN ALL HARDWARE IAW MIT PROCEDURE 36-02027 PRIOR TO ASSEMBLY.
5. TORQUE TEMPORARY HARDWARE TO 4 IN-LB PRIOR TO SOLDERING J27, J25.
6. TORQUE TEMPORARY HARDWARE TO 35 IN-OZ PRIOR TO SOLDERING J22-24, J26, XA1-XA12.



INTERPRET DIMENSION AND TOLERANCES IAW ANSI Y14.5M-1982		NAME	DATE	<b>CSR</b> MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLE'S 1° 3 PLACE DECIMALS ? .005 2 PLACE DECIMALS ? .01		DRAWN Applied CAD	13 Aug 96	
MATERIAL		CHECKED F. Kasparian	28 Aug 96	DE A BACKPLANE SANDERS SUBASSY
SEE DATABASE		APPROVED R. Goeke	30 Aug 96	
36-30200 ACIS		RELEASED Repec	30 Aug 96	SIZE CAGE CODE DWG. NO. REV. D 80230 36-30203.97 B
NEXT ASSEMBLY USED ON		WEIGHT		SCALE 1:1 SHEET 1 OF 1
APPLICATION				