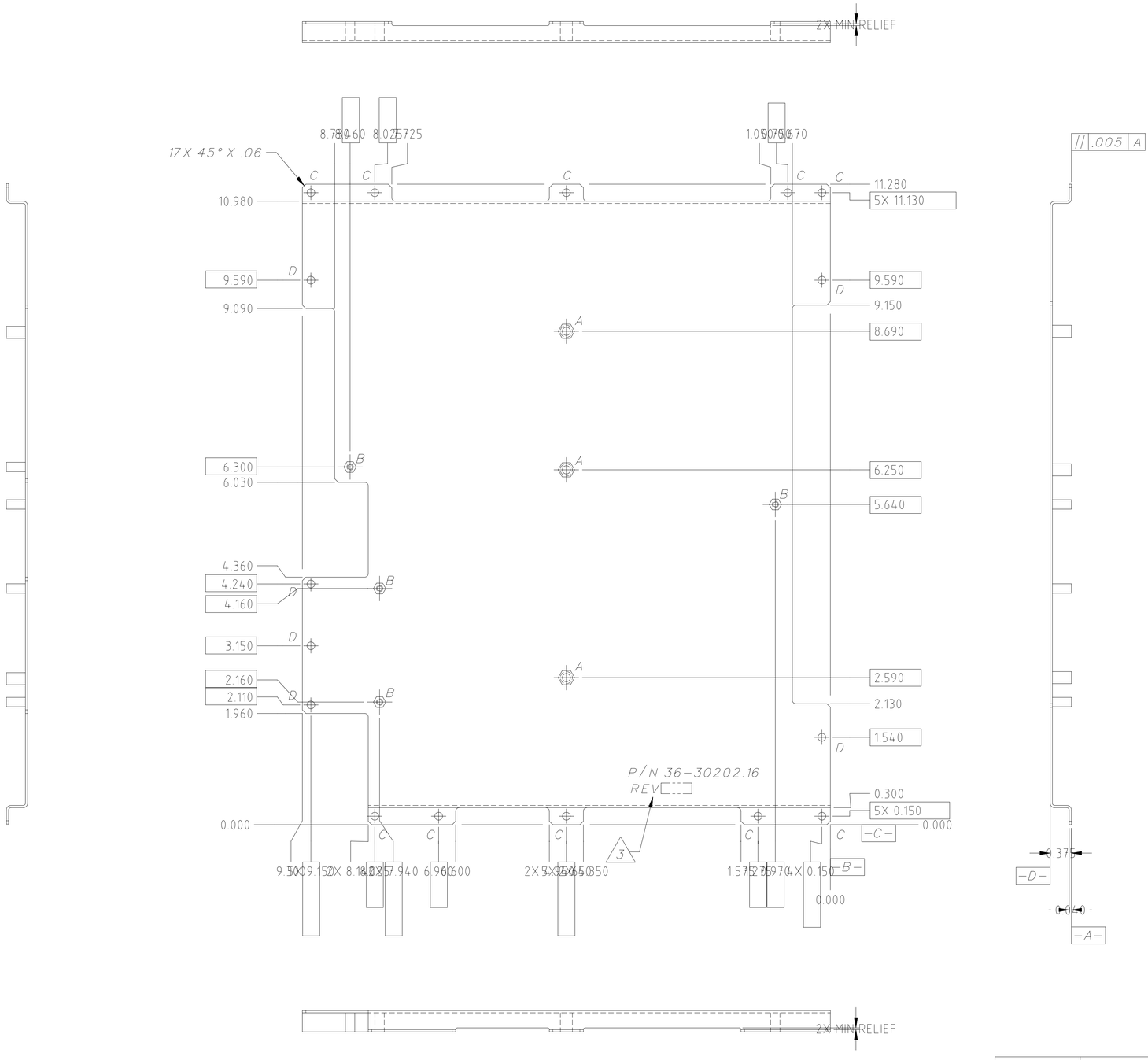
REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
A	36-351	INITIAL RELEASE			



HOLE CHART

HOLE	DESCRIPTION	QTY
A	?.213 +.003 -.000 THRU, INSTALL SELF-CLINCHING STANDOFF (FN 1) AS SHOWN ⌖ ?.010 Ⓜ A B C	3
B	?.166 +.003 -.000 THRU, INSTALL SELF-CLINCHING STANDOFF (FN 2) AS SHOWN ⌖ ?.010 Ⓜ A B C	4
C	?.136 +.003 -.002 THRU ⌖ ?.010 Ⓜ A B C	10
D	?.136 +.003 -.002 THRU ⌖ ?.010 Ⓜ D B C	6

NOTES:

1. REMOVE ALL BURRS AND SHARP EDGES R .010.
2. UNLESS OTHERWISE SPECIFIED ALL RADII R .06, BEND RADII R .03.
3. METAL STAMP PART NUMBER AND REVISION LETTER IN .16 HIGH CHARACTERS LOCATED APPROXIMATELY AS SHOWN.
4. FINISH: CHEMICAL CONVERSION COAT PER MIL-C-5541, CLASS 3.
5. HANDLE WITH CONTAMINATION FREE, POWDER FREE GLOVES DURING ALL POST-FINISH OPERATIONS.

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES ?.1° 3 PLACE DECIMALS ?.005 2 PLACE DECIMALS ?.01
		MATERIAL ALUMINUM 5052-H32
36-30202	ACIS	INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982
NEXT ASSEMBLY	USED ON	
APPLICATION		

NAME	DATE
DRAWN M.LYONS	06MAR96
CHECKED	
APPROVED	
RELEASED	
WEIGHT	

MASSACHUSETTS INSTITUTE OF TECHNOLOGY
CENTER FOR SPACE RESEARCH
CAMBRIDGE, MA 02139

SHIELD, HEATER CONTROL, DEA

SIZE	CAGE CODE	DWG. NO.	REV.
D	80230	36-30202.16	A

SCALE 1:1 SHEET 1 OF 1