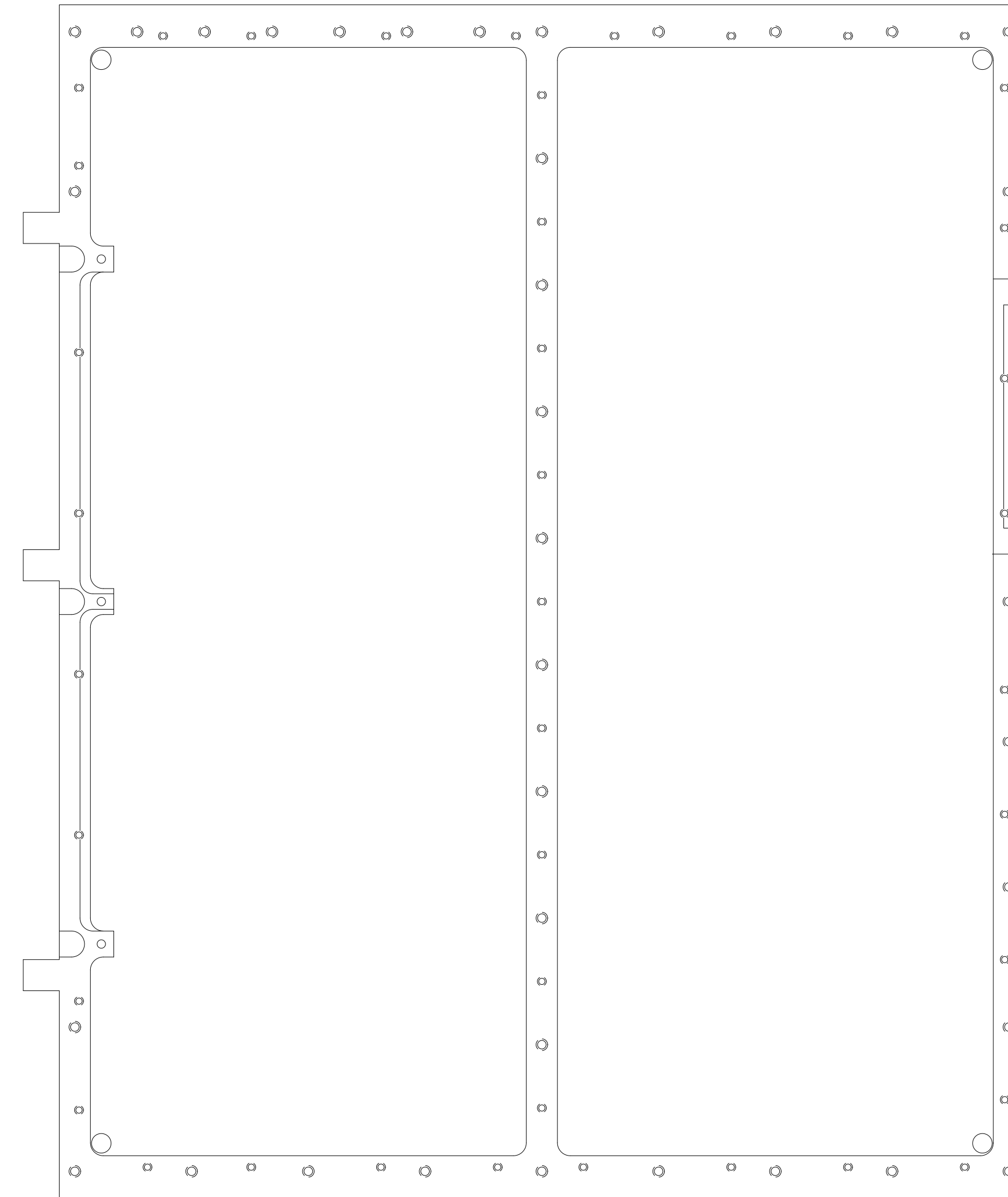
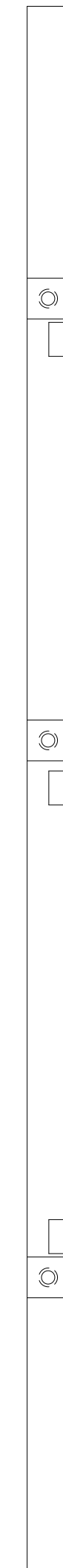
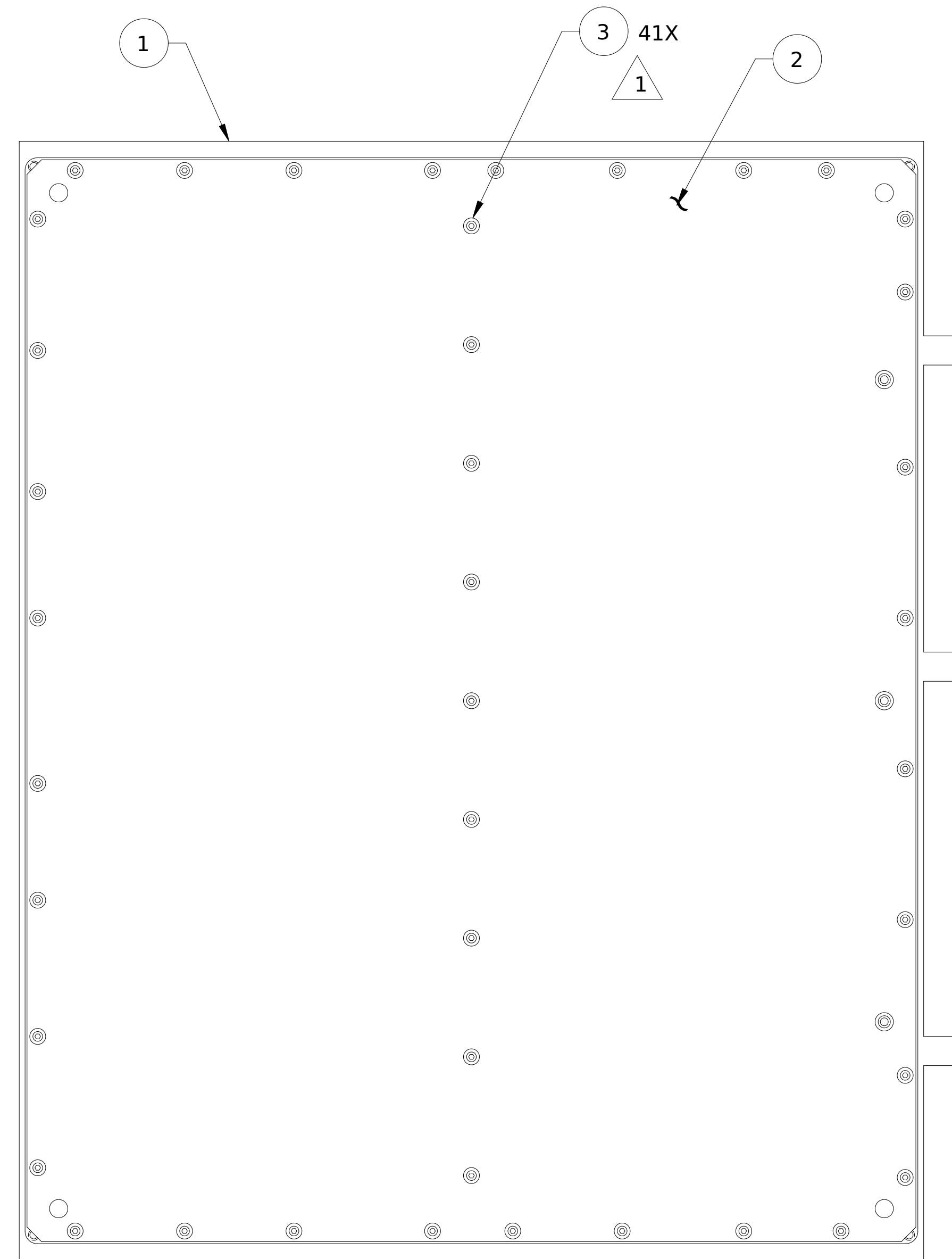


REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
A	36-629	INITIAL RELEASE	FJK	RFG	31MAY96
B	36-809	TORQUE WAS 44 IN-OZ			



NOTES:

- 1 TORQUE TO 16 IN-OZ. SPOTBOND WITH F/N 4.
- 2. HANDLE F/N 1 IAW MIT PROCEEDURE 36-02024.
- 3. CLEAN F/N'S 1,2,3,4 IAW MIT PROCEEDURE 36-02026 PRIOR TO ASSEMBLY.
- 4. HANDLE WITH POWDER FREE, CONTAMINATION FREE GLOVES DURING ALL OPERATIONS.
- 5. DOUBLE BAG FINISHED ASSEMBLY IAW MIT PROCEEDURE 36-01319.

36-30201	ACIS	SEE DATABASE
NEXT ASSEMBLY	USED ON	INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982
APPLICATION		

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCE: ANGLES ± 1°
3 PLACE DECIMALS ± .005
2 PLACE DECIMALS ± .01

NAME	DATE
DRAWN M. LYONS	14MAY96
CHECKED F. Kasparian	31MAY96
APPROVED R. Goeke	31MAY96
RELEASED J. Repec	31MAY96

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FRAME, PCB MOUNTING

SIZE D	CAGE CODE 80230	DWG. NO. 36-30201.04	REV. B
SCALE 1:1		SHEET 1 OF 1	