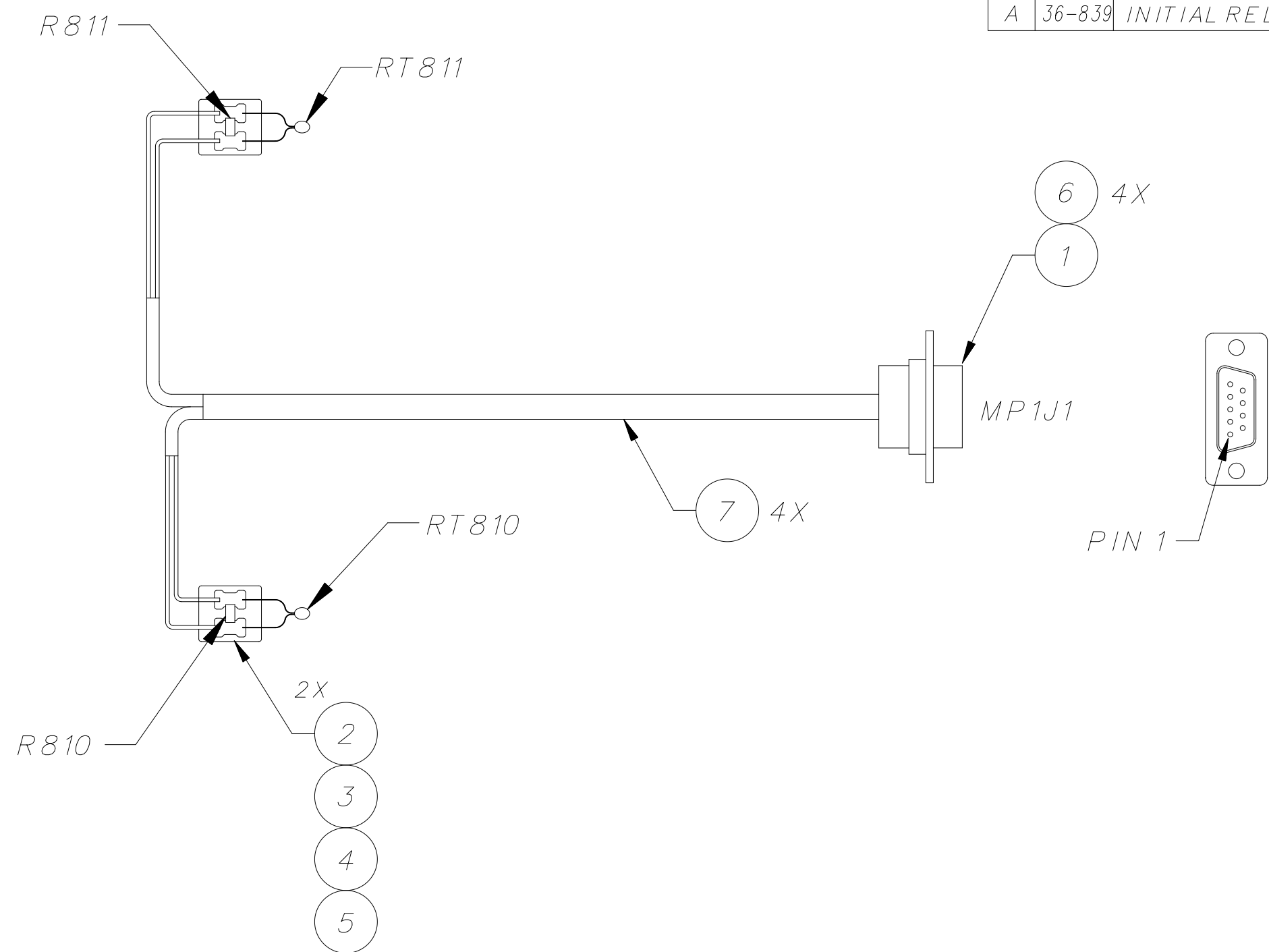


REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
A	36-839	INITIAL RELEASE			



NOTES:

- REFER TO MIT DRAWING 36-03020.01 FOR SCHEMATIC CONNECTION AND WIRE ASSIGNMENTS.
- HANDLE ITEM WITH POWDER FREE, CONTAMINATION FREE GLOVES.
- CLEAN ITEM IAW MIT SPECIFICATION 36-02027.
- FABRICATE IAW NASA SPEC NHB5300.4(3G)
- LENGTH TO BE DETERMINED DURING INSTALLATION AT NEXT HIGHER ASSEMBLY.
- DO NOT INSTALL CONTACTS IN UNUSED POSITIONS.
- PERFORM CONTACT RETENTION TEST ON ALL CONTACTS PER MSFC-STD-781. RECORD RESULTS IN A.W.O.
- ELECTRICAL TESTS (CONTINUITY, DISCONTINUITY) ARE TO BE PERFORMED IAW NHB5300.4(3G). RECORD RESULTS IN A.W.O.
- VACUUM BAKE ASSEMBLY AT 100°C FOR 48 HOURS MINIMUM.
- BAG AND TAG WITH MIT DRAWING NUMBER AND LATEST REVISION.

NOTES (CONTINUED):

- CLEAN AND VACUUM BAKE F/N 1 IAW MIT SPECIFICATION 36-02027 PRIOR TO ASSEMBLY.

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES ? 1° 3 PLACE DECIMALS ? .005 2 PLACE DECIMALS ? .01	NAME	DATE	<b>CSR</b> MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139
			DRAWN M.LYONS	14 JAN 97	
		MATERIAL SEE DATABASE	CHECKED		CABLE ASSEMBLY, SUPPORT STRUCTURE THERMISTOR, W 19
			APPROVED		
36-30100	ACIS		RELEASED		SIZE CAGE CODE
NEXT ASSEMBLY	USED ON	INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982	WEIGHT		80230
APPLICATION					DWG. NO. 36-30123
					SCALE NONE
					REV. A
					SHEET 1 OF 1