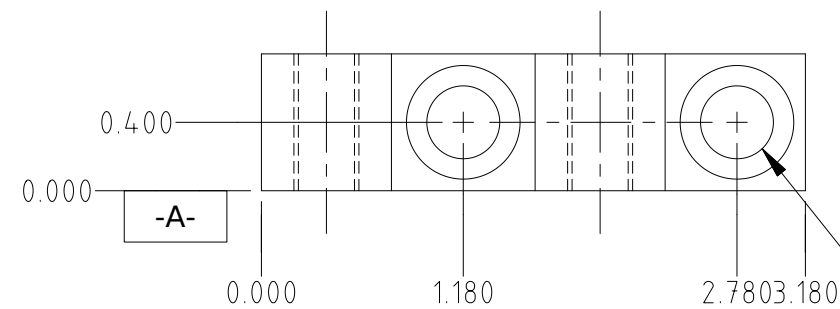
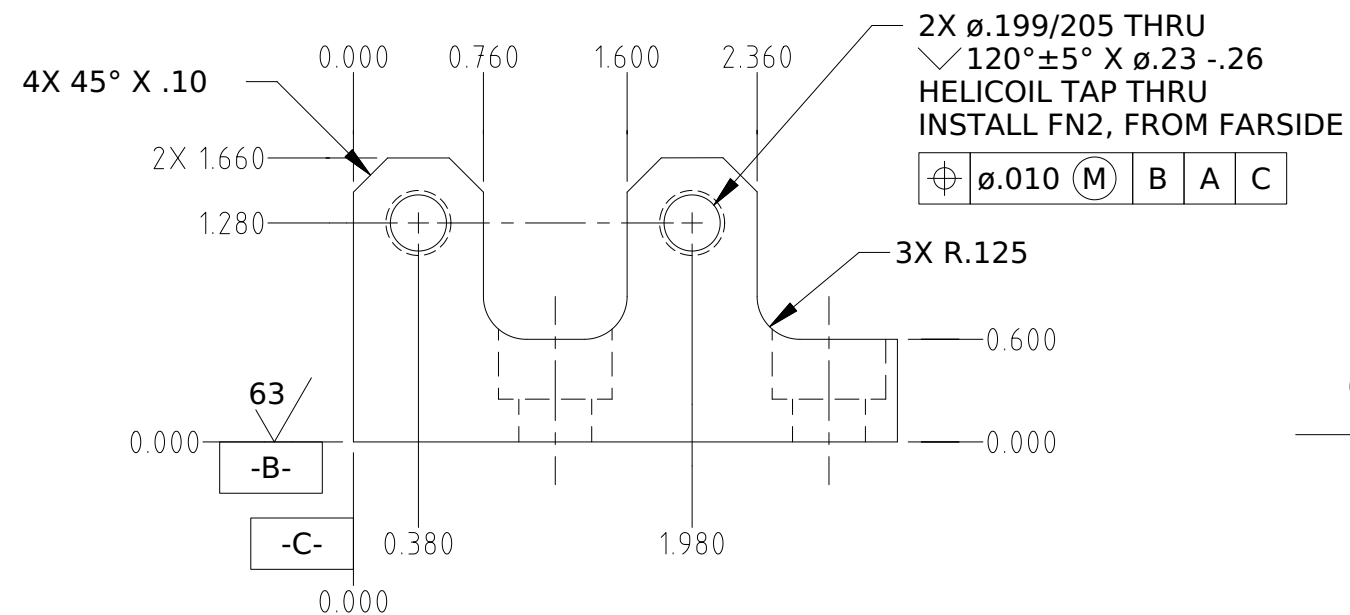


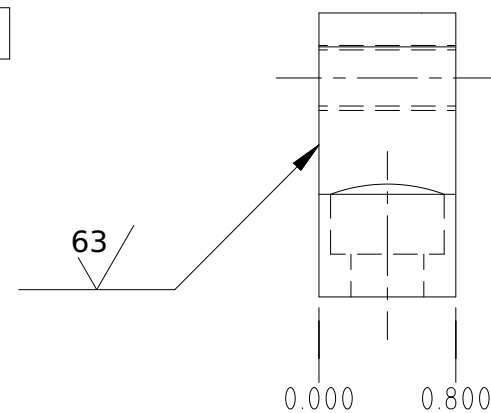
REVISIONS					
REV.	ECO NO.	DISCRIPTION	CHECKED	APPROVED	DATE
A	36-453	INITIAL RELEASE			



2X $\varnothing.213 \begin{smallmatrix} +.004 \\ -.002 \end{smallmatrix}$ THRU
 $\varnothing.344 \times .18$
 $\varnothing.010 \text{ (M) B A C}$



2X $\varnothing.199/205$ THRU
 $\sphericalangle 120^\circ \pm 5^\circ \times \varnothing.23 \text{ } -.26$
 HELICOIL TAP THRU
 INSTALL FN2, FROM FAR SIDE
 $\varnothing.010 \text{ (M) B A C}$



NOTES:

1. DEBURR AND BREAK SHARP EDGES, .01 MAX.
2. MACHINED SURFACES 125 MAX EXCEPT AS NOTED.
3. CONVERSION COAT PER MIL-C-5541, CLASS 3.

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES $\pm 1^\circ$ 3 PLACE DECIMALS $\pm .005$ 2 PLACE DECIMALS $\pm .01$	NAME	DATE	MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139				
			DRAWN	J. COOK	12/28/95	SUPPORT BRACKET LOWER +Y SIDE			
		MATERIAL	6061-T6 ALUMINUM	CHECKED					
36-30100	ACIS			APPROVED		B	80230	36-30115	A
NEXT ASSEMBLY	USED ON			RELEASED		SCALE	2/1	SHEET	1 OF 1
APPLICATION				WEIGHT					