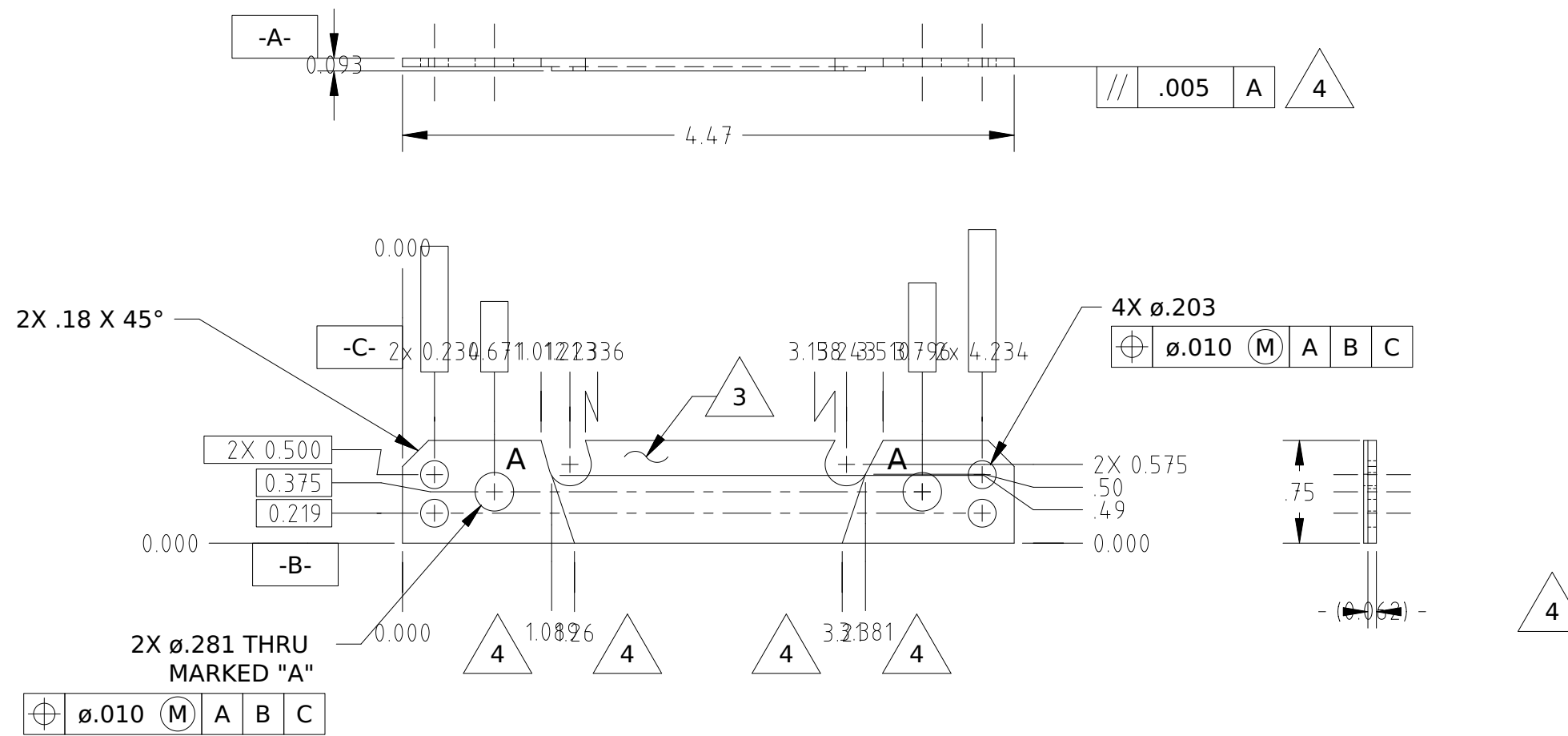


REVISIONS						
REV.	ECO NO.	DISCIPTION		CHECKED	APPROVED	DATE
A	36-310	INITIAL RELEASE	PCT	RFG	9/7/95	
B	36-483	REVISED PER ECO 36-483				



**NOTES:**

- MACHINED SURFACES 125  $\mu$ MAX.
- BREAK SHARP EDGES .01 RADIUS.
- VIBRO ETCH WITH PART AND SERIAL No. WITHIN SURFACE SHOWN.
- TO BE MACHINED AT ASSEMBLY. BEFORE ASSEMBLY .093 .
- CONVERSION COAT PER MIL-C-5541, CLASS 3.
- AFTER FINAL MACHINING, PART TO BE CLEAN TO LEVEL 350A PER MIL-STD-1246 AND DOUBLE BAGGED.

3. VIBRO ETCH WITH PART AND SERIAL No. WITHIN SURFACE SHOWN.

4. TO BE MACHINED AT ASSEMBLY. BEFORE ASSEMBLY .093 .

30100	ACIS
NEXT ASSEMBLY	USED ON
APPLICATION	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES  
TOLERANCE: ANGLES  $\pm 1^\circ$   
3 PLACE DECIMALS  $\pm .005$   
2 PLACE DECIMALS  $\pm .01$

MATERIAL  
**ALUMINUM 6061-T6**

NAME	DATE
DRAWN J. COOK	7/10/95
CHECKED P. C. TAPPAN	8/30/95
APPROVED R. F. GOEKE	9/7/95
RELEASED D. GAGE	9/8/95
WEIGHT	

MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139			
<b>FLEXURE SHIM</b>			
SIZE	FSCM NO.	DWG. NO.	REV.
<b>B</b>	<b>80230</b>	<b>36-30110</b>	<b>B</b>
SCALE	SHEET		
<b>1/1</b>	<b>1 OF 1</b>		