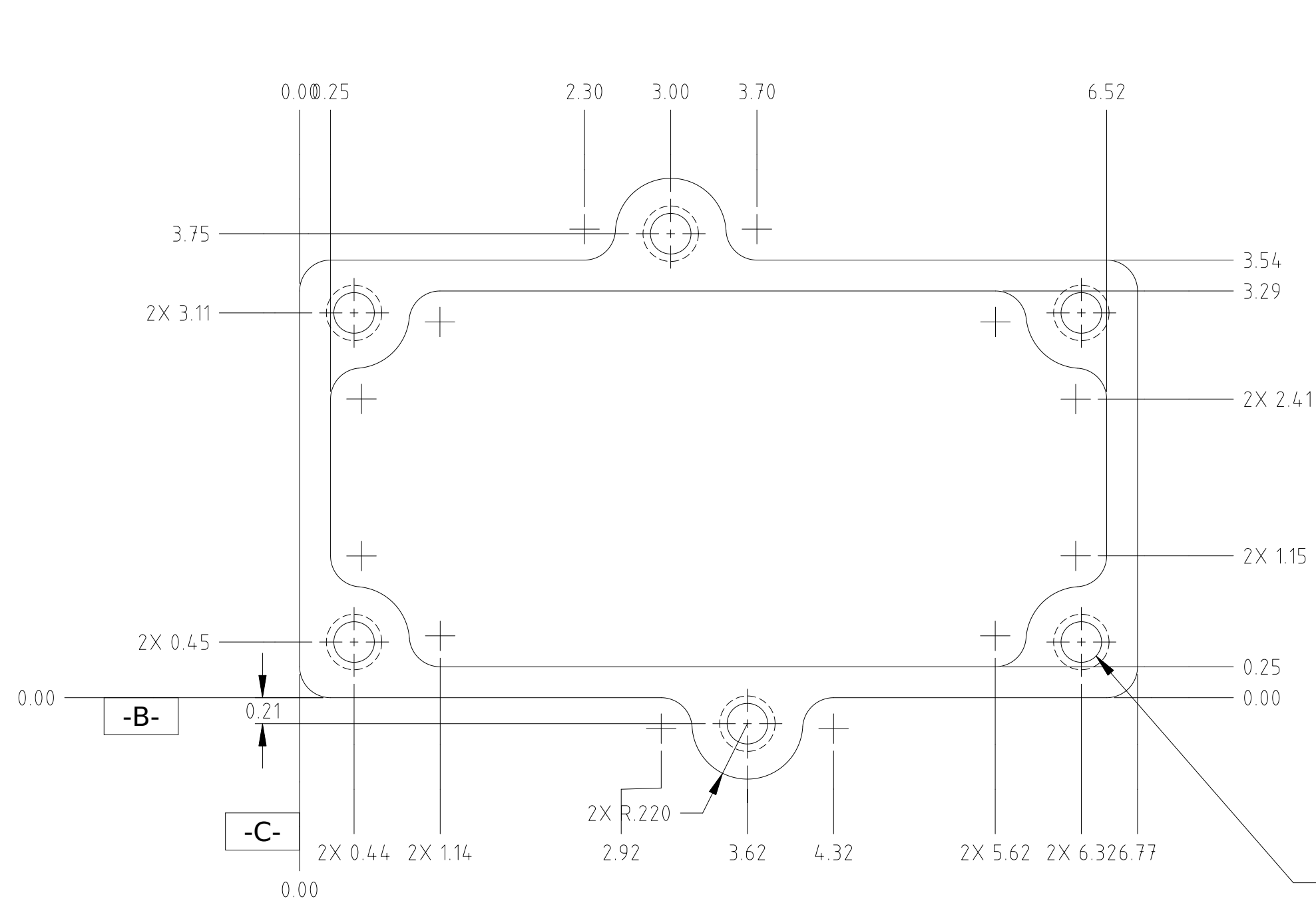


REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
A	36-469	INITIAL RELEASE	FJK	RFG	2/9/96
B	36-691	ADD 2X R .220			




6X  $\varnothing.120 \begin{matrix} +.003 \\ -.002 \end{matrix}$  THRU,  $\varnothing.155 \pm .015 \times 120^\circ \pm 5^\circ$ ,  
TAP THRU FOR #4-40 UNC HELICAL STI.  
INSTALL INSERT (FN 1) 3/4 - 1 1/2 PITCH BELOW  
SURFACE. INSTALL INSERT AFTER FINISH.

$\varnothing.010$  (M) A B C

**NOTES:**

1. REMOVE ALL BURRS AND SHARP EDGES R .010 MAX.
2. UNLESS OTHERWISE SPECIFIED ALL RADII R .12.
3. FINISH: CHEMICAL CONVERSION COAT ALL OVER PER MIL-C-5541, CLASS 3.
4. BAG AND TAG WITH MIT DRAWING NUMBER AND LATEST REVISION.

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES $\pm 1^\circ$ 3 PLACE DECIMALS $\pm .005$ 2 PLACE DECIMALS $\pm .01$		NAME DRAWN M.LYONS CHECKED F. Kasparian APPROVED R. F. Goeke RELEASED J. Repec		DATE 06FEB96 09FEB96 09FEB96 09FEB96		 MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139	
36-30300		MATERIAL ALUMINUM 6061-T6		WEIGHT		SIZE C 80230		DWG. NO. 36-20346	
36-20300		ACIS		INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982		SCALE 2:1		REV. B	
NEXT ASSEMBLY		USED ON		APPLICATION		SHEET 1 OF 1			