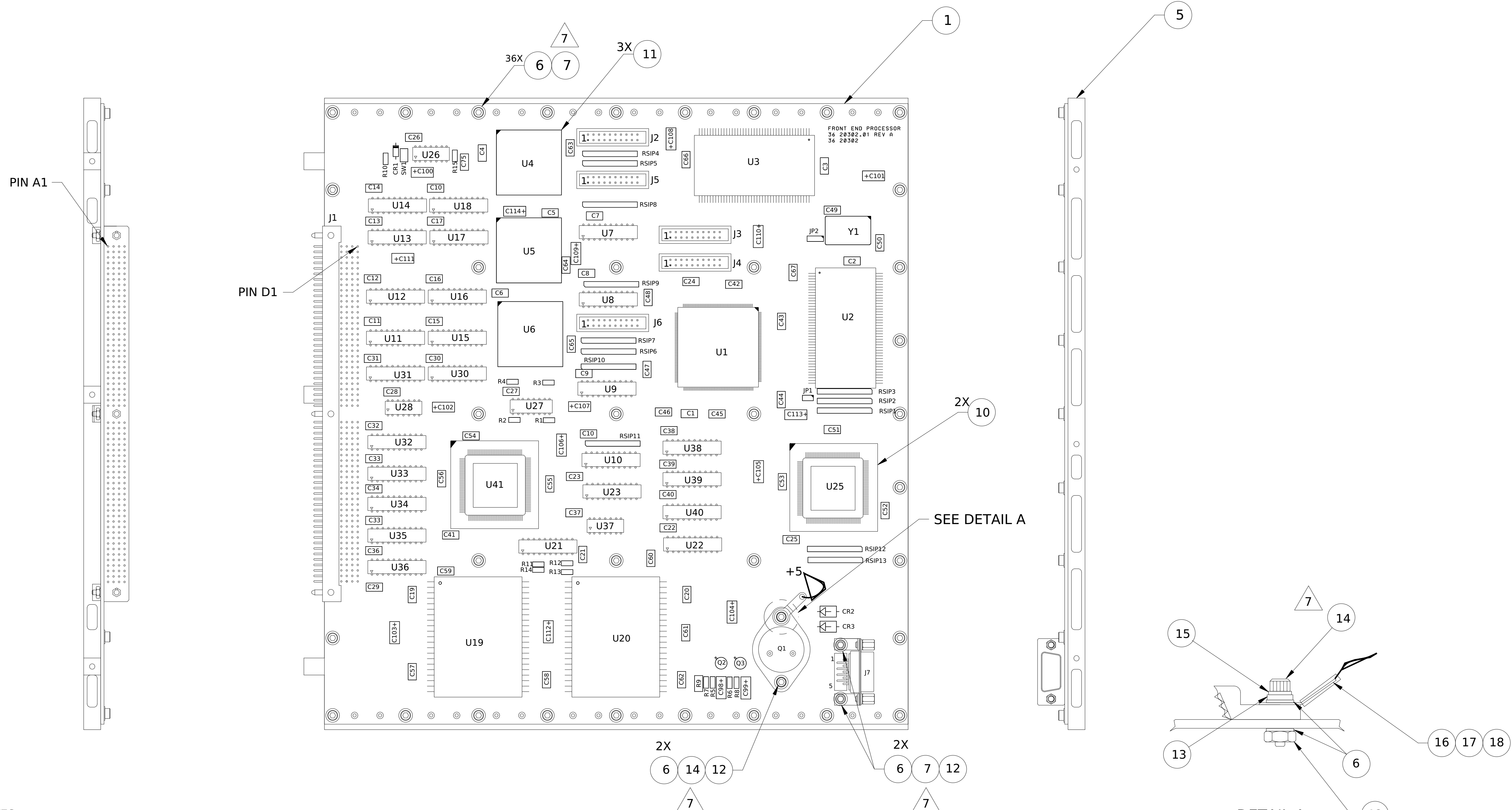


REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
A	36-279	PRELIMINARY RELEASE	FJK	RFG	16 Jun95
B	36-392	CLEAR RIDS			



NOTES:

1. ASSEMBLY SHALL BE IAW NASA SPECIFICATION NHB5300.4(3A-1)
2. LABEL ASSEMBLY SERIAL NUMBER IN LOCATION SHOWN PER A.W.O.
3. ASSEMBLE, INSPECT AND TEST PCB USING "HANDLING REQUIREMENTS FOR STATIC-SENSITIVE ELECTRONIC PARTS", MIT SPECIFICATION 99-01003.
4. WORKMANSHIP SHALL BE IAW MIT SPECIFICATION 99-02002.
5. TIN LEADS IAW NHB5300.4(3A-1).
6. DISCHARGE CAPACITORS PRIOR TO INSTALLATION ON PCB.
7. TORQUE HARDWARE AS FOLLOWS:
 - CONNECTOR 16 IN-OZ
 - #4-40 5 IN-LB
8. SPACE U4,5,6 .04-.06 OFF THE BOARD.

INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982		NAME		DATE	MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES ± 1° 3 PLACE DECIMALS ± .005 2 PLACE DECIMALS ± .01		DRAWN	Winter Design	22FEB95	CSR CIRCUIT CARD ASSY FRONT END PROCESSOR	
MATERIAL		CHECKED	F.Kasparian	15 Jun95		
SEE DATABASE		APPROVED	R.Goeke	16 Jun95		
ACIS		RELEASED	D.Gage	16 Jun95		
NEXT ASSEMBLY	USED ON	MATERIAL		SIZE	CAGE CODE	DWG. NO.
APPLICATION		SEE DATABASE		D	80230	36-20302
		WEIGHT		SCALE	REV.	
				1:1	B	
				SHEET		1 OF 1