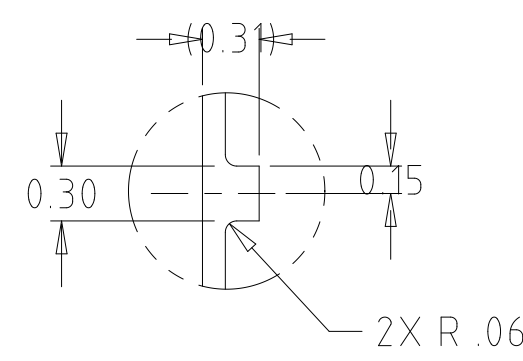
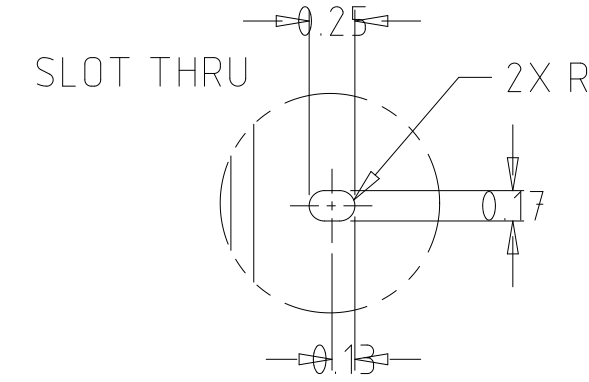


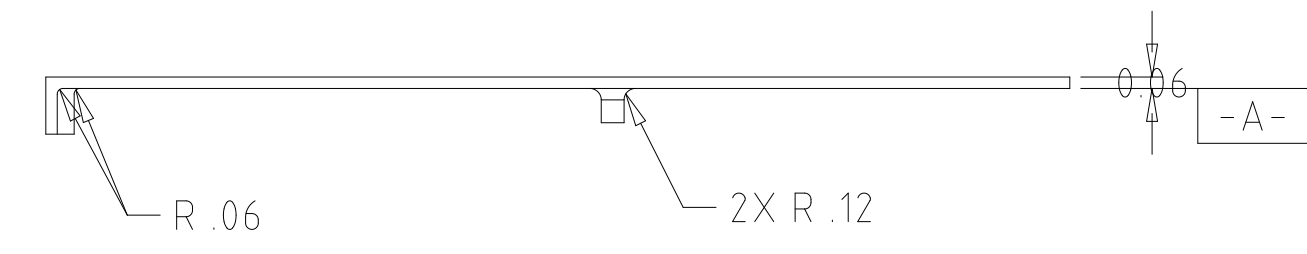
REVISIONS					
REV	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
A	36-383	INITIAL RELEASE			



**DETAIL A**  
SCALE: FULL  
TYPICAL 3 PLACES

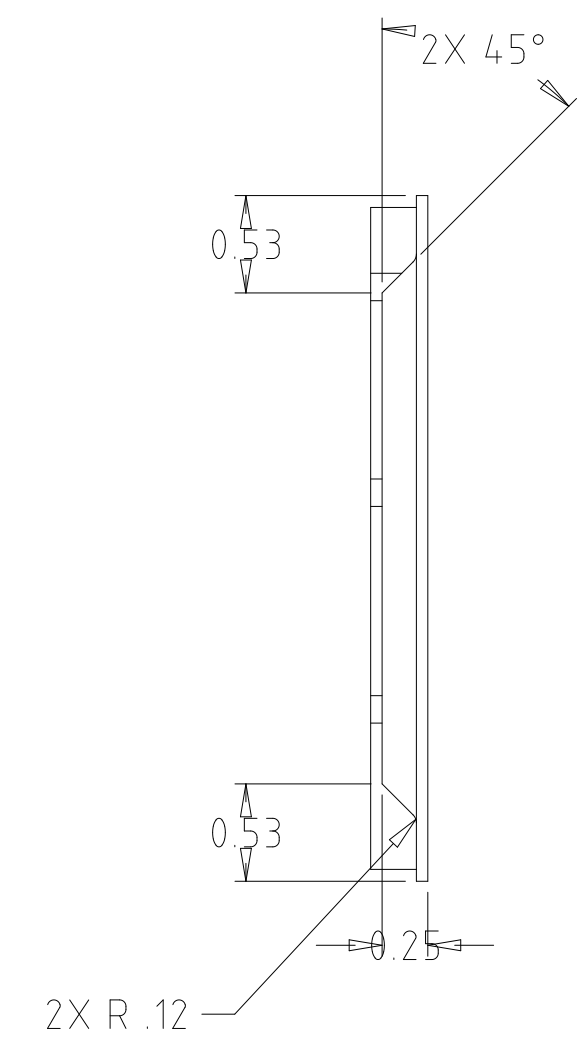
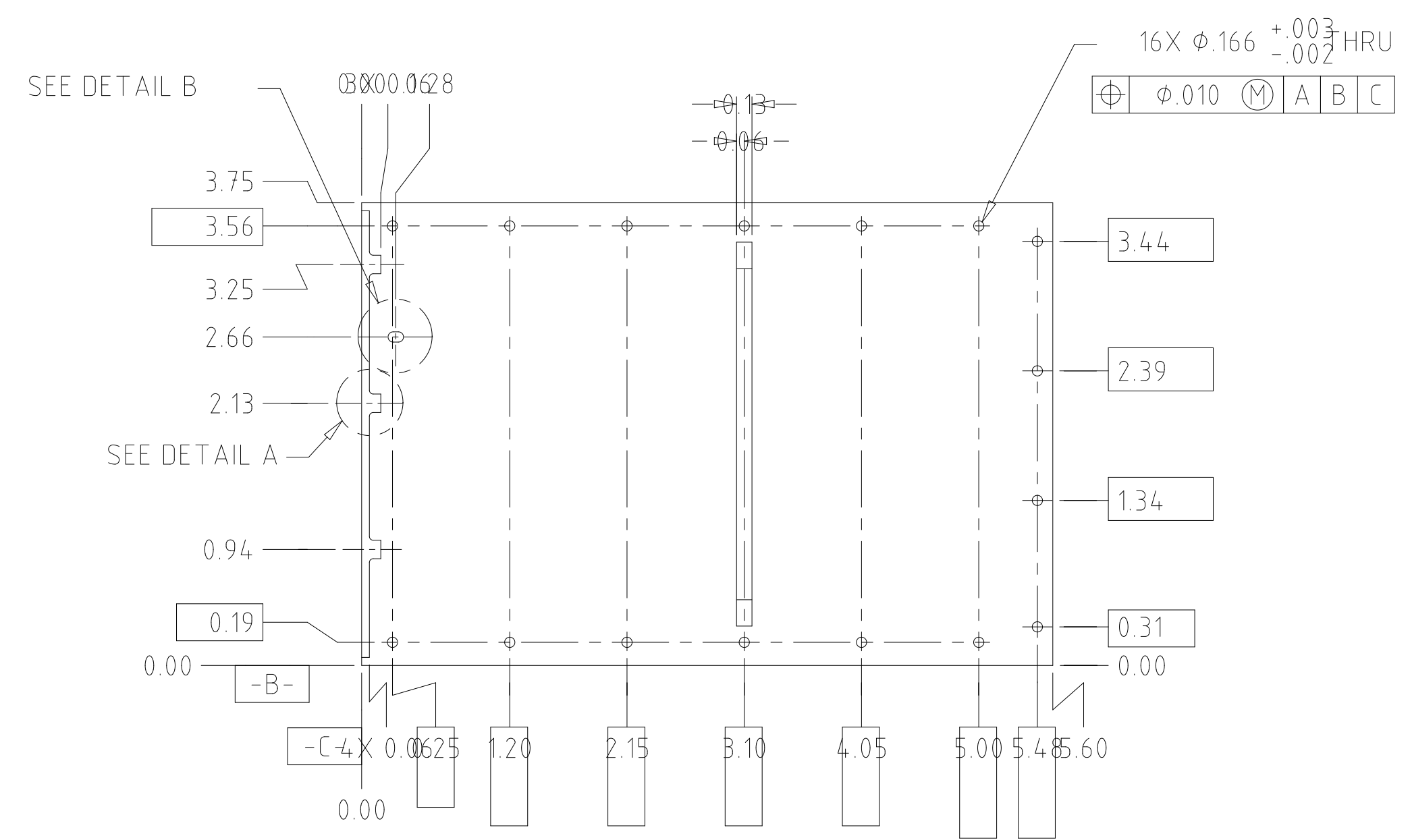
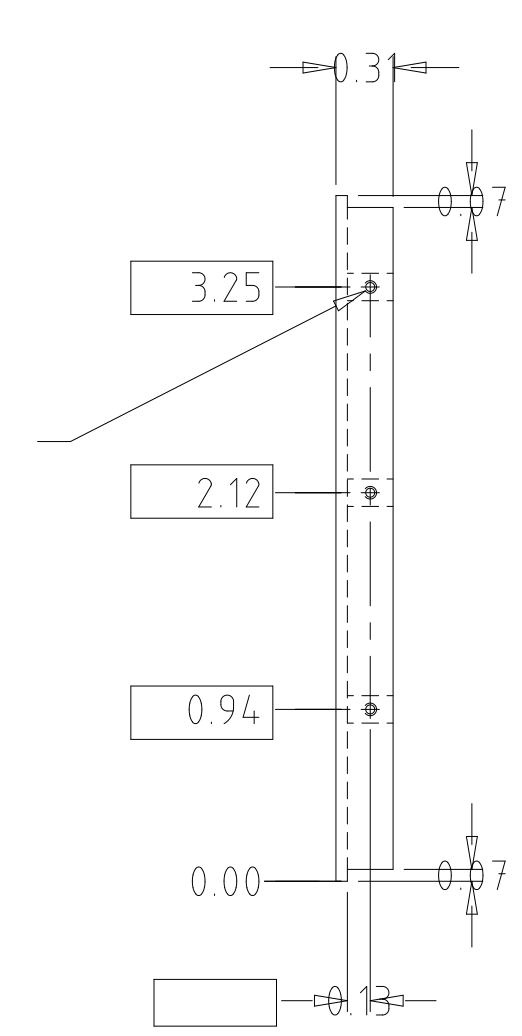


**DETAIL B**  
SCALE: FULL



3X  $\phi .147 \begin{matrix} +.003 \\ -.002 \end{matrix}$  THRU,  $\phi .195 \pm .015 \times 120^\circ \pm 5^\circ$ ,  
TAP THRU FOR No. 6-32 UNC HELICAL STI.  
INSTALL INSERT (FN 1) 3/4 - 1 1/2 PITCH  
BELOW SURFACE. INSTALL INSERT AFTER FINISH.

$\phi .010$  (M) C A B



NOTES:

1. REMOVE BURRS AND SHARP EDGES R .010 OR CHAMFER MAX.
2. UNLESS OTHERWISE SPECIFIED ALL RADII R .12.
3. FINISH: CHEMICAL CONVERSION COAT PER MIL-C-5541, CLASS 3.

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES ± 1° 3 PLACE DECIMALS ± .005 2 PLACE DECIMALS ± .01		NAME		DATE		MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139			
				DRAWN		M.LYONS		24MAY95		PANEL, +X	
				CHECKED							
				APPROVED							
				RELEASED							
36-20200		ACIS		MATERIAL		ALUMINUM		6061-T6		SIZE	
NEXT ASSEMBLY		USED ON		INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982		DWG NO.		36-20212		REV.	
APPLICATION						SCALE		1/2		SHEET 1 OF 1	