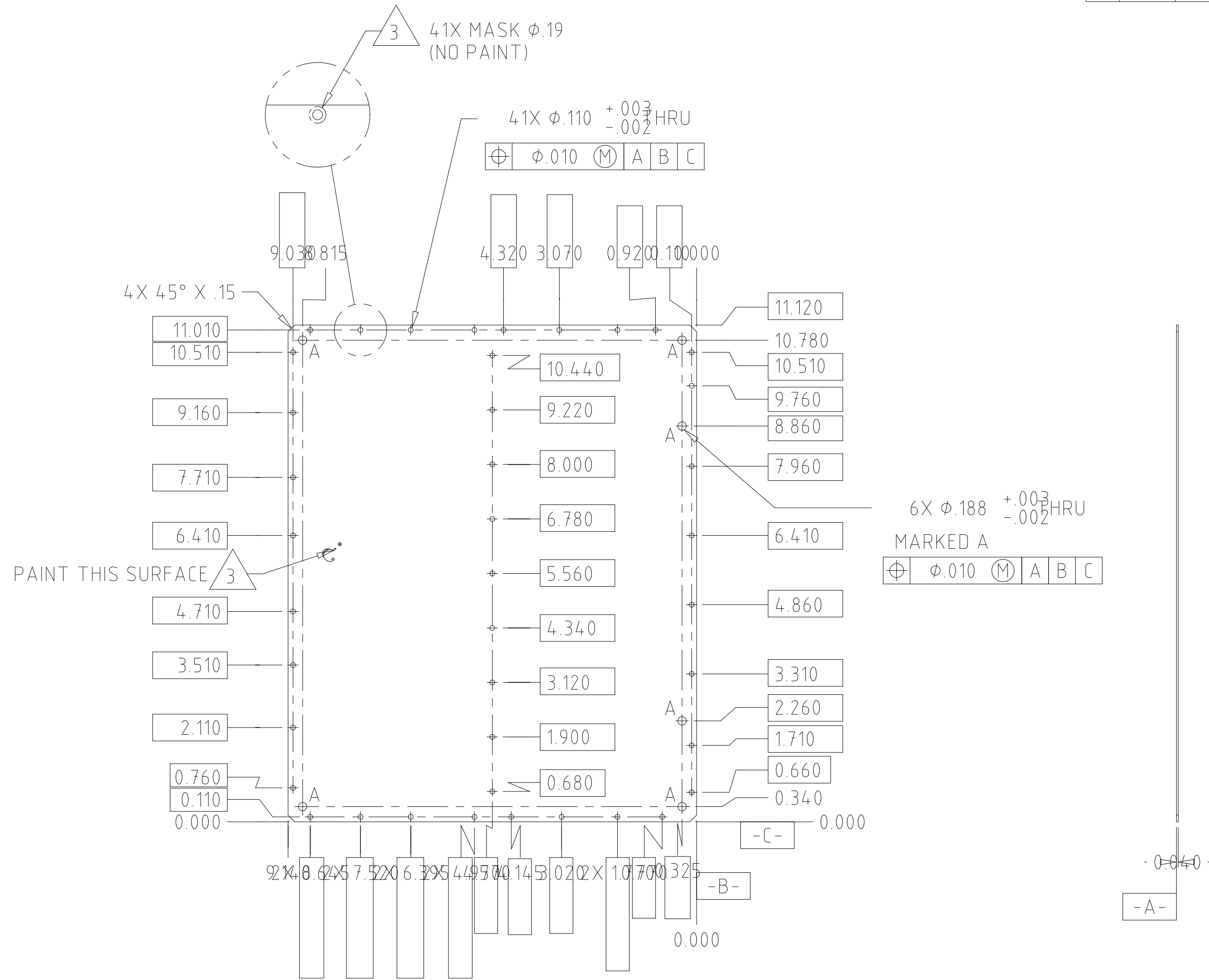


REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
A	36-377	INITIAL RELEASE			



NOTES:

1. MATERIAL: ALUMINUM SHEET, 6061-T6 PER QQ-A-250/11.
2. REMOVE ALL BURRS AND SHARP EDGES R .010 OR CHAMFER MAXIMUM.

3 FINISH: CHEMICAL CONVERSION COAT ALL OVER PER MIL-C-5541, CLASS 3. MASK AS SHOWN AND PAINT SURFACE INDICATED USING AEROGLAZE Z306, BLACK.

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES ± 1° 3 PLACE DECIMALS ± .005 2 PLACE DECIMALS ± .01	NAME	DATE	MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139				
			DRAWN	M.LYONS	01AUG95	SHIELD			
		MATERIAL	SEE NOTE 1	CHECKED					
36-20201.04	ACIS	INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982	APPROVED		C	80230	36-20201.0402	A	
NEXT ASSEMBLY	USED ON	APPLICATION	RELEASED		SCALE	1/2	SHEET	1 OF 1	