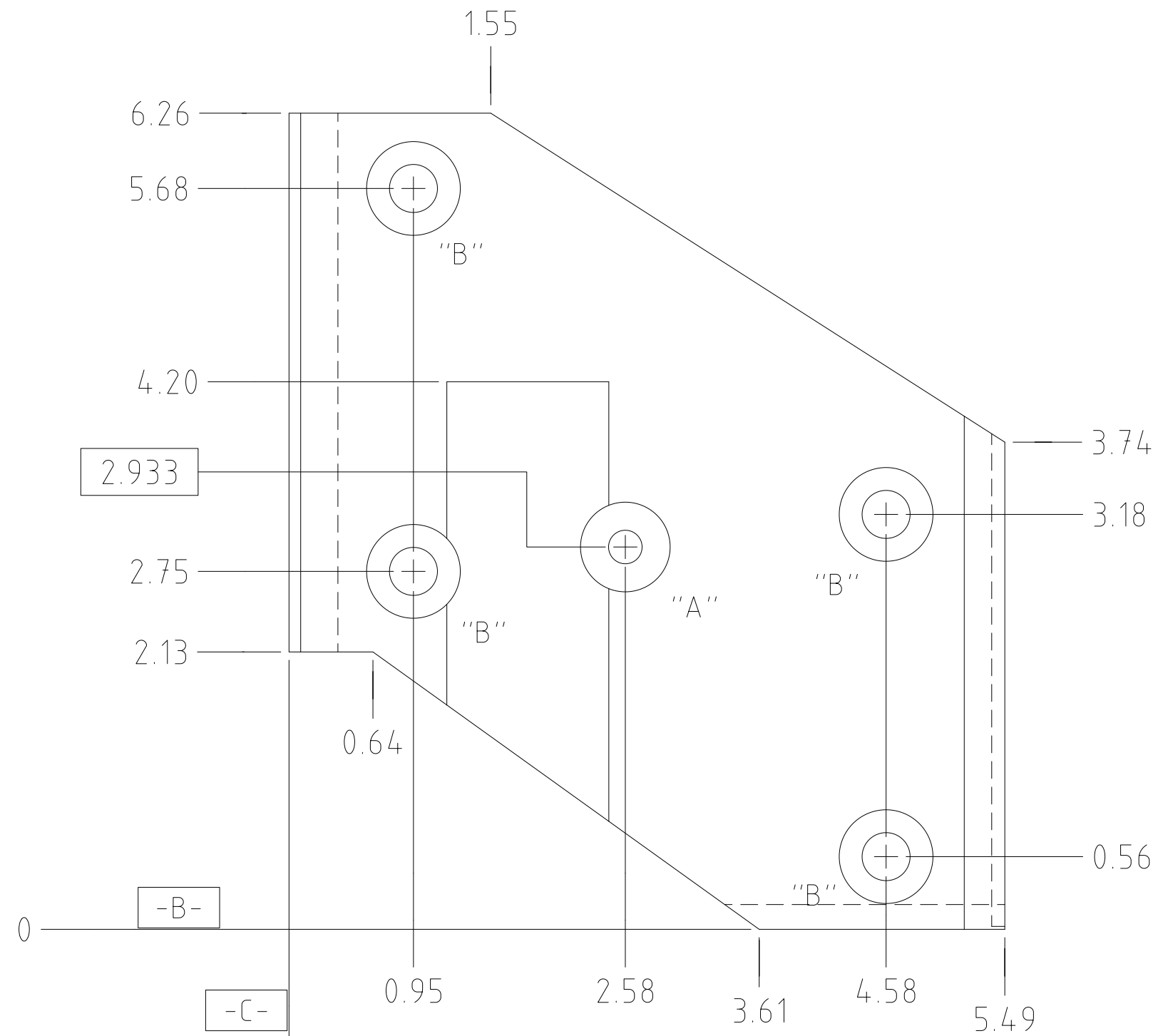
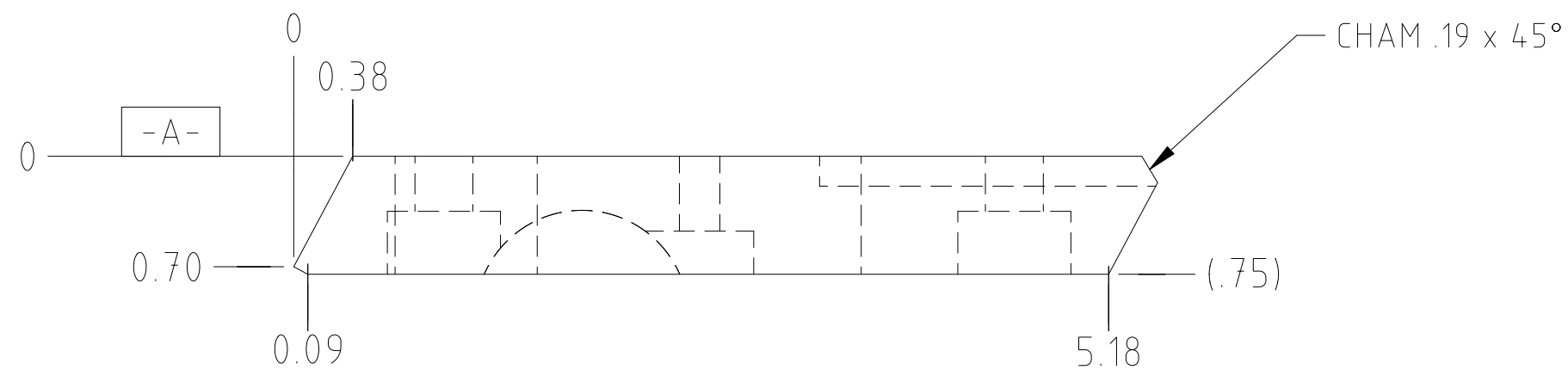
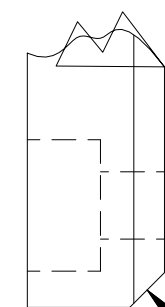


REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
A	36-529	INITIAL RELEASE	P.C.T.	R.F.G.	04/11/96
B	36-754	REVISED PER ECO 36-754			

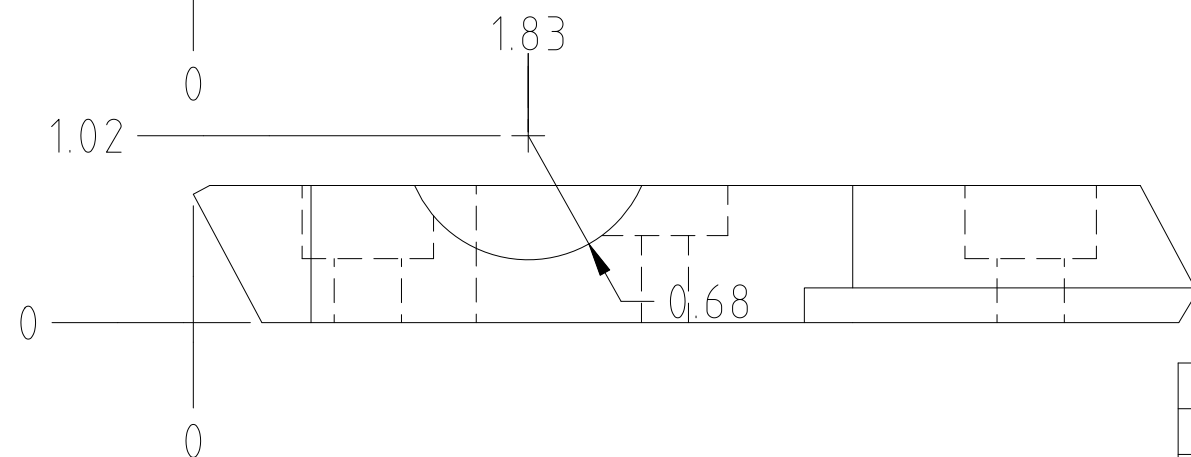


HOLE CHART		
HOLE	DESCRIPTION	QTY
A	Φ.257 THRU, LΦ.688 X .274∇ COUNTERBORE FROM NEAR SIDE ⊕ Φ.010 (M) A B C	1
B	Φ.368 THRU, LΦ.719 X .400∇ COUNTERBORE FROM NEAR SIDE ⊕ Φ.010 (M) A B C	4

NOTES:
1. MATERIAL: .75 THICK HIGH DENSITY POLYETHYLENE



CHAM .19 x 45°



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES ± 1° 3 PLACE DECIMALS ± .005 2 PLACE DECIMALS ± .01	NAME	DATE	MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139 SHIELD-8			
			DRAWN H.C.WEST	3/6/96				
			CHECKED P.C.TAPPAN	04/11/96				
			APPROVED R.F.GOEKE	04/11/96				
36-10203	ACIS	MATERIAL	RELEASED J.REPAC	04/12/96	SIZE	CAGE CODE	DWG. NO.	REV.
NEXT ASSEMBLY	USED ON	SEE NOTE 1	WEIGHT		C	80230	36-10203.08	B
APPLICATION		INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982			SCALE	SHEET		1 OF 1
					1/1	1 OF 1		