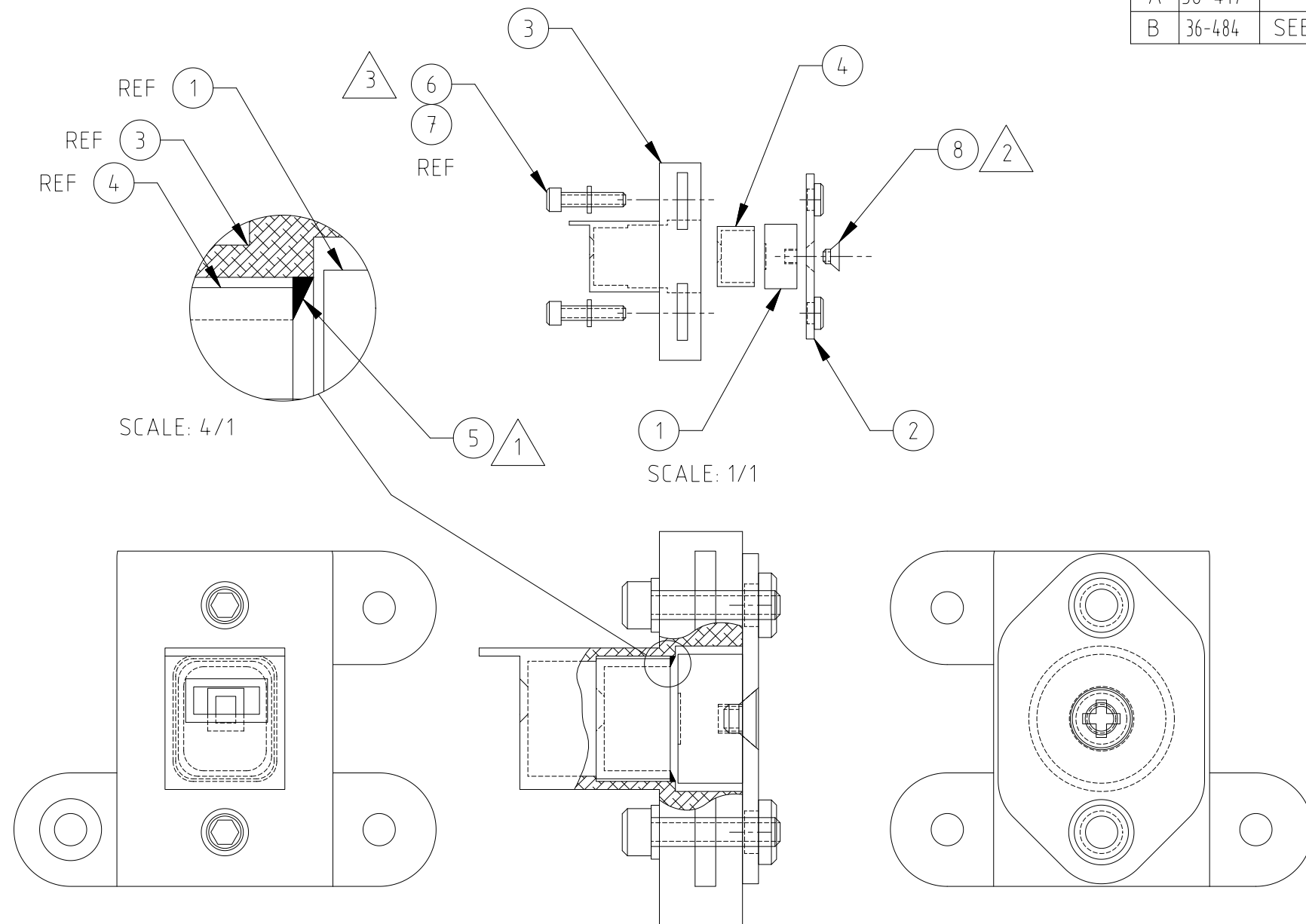


REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
A	36-417	INITIAL RELEASE			
B	36-484	SEE ECO 36-484			



- △ 1 SPOT BOND FN 4 TO FN 3 USING FN5.
- △ 2 TORQUE FN 8 TO 3 IN-LBS.
- △ 3 TORQUE FN 6 TO 5 IN-LBS.
- △ 4 FN 2,3,4,6 AND 7 ARE TO BE CLEANED TO LEVEL 100A PER MIL-STD-1246 PRIOR TO ASSEMBLY.
- △ 5 THE ASSEMBLY LESS F/N 1 SHALL BE DOUBLE BAGGED AND SENT FOR MSFC-SPEC-1238 CERTIFICATION.
- △ 6 FN 1 TO BE CLEANED TO LEVEL 100A BY MSFC.

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES ± 1° 3 PLACE DECIMALS ± .005 2 PLACE DECIMALS ± .01	NAME	DATE	MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139			
			DRAWN	H.C.WEST				
		MATERIAL SEE PARTS LIST	CHECKED		ACIS CONTAMINATION MONITOR ASSEMBLY			
			APPROVED					
36-10202	ACIS	INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982	RELEASED		SIZE	CAGE CODE	DWG. NO.	REV.
NEXT ASSEMBLY	USED ON		WEIGHT	B	80230	36-10202.02	B	
APPLICATION					SCALE	2/1	SHEET	1 OF 1