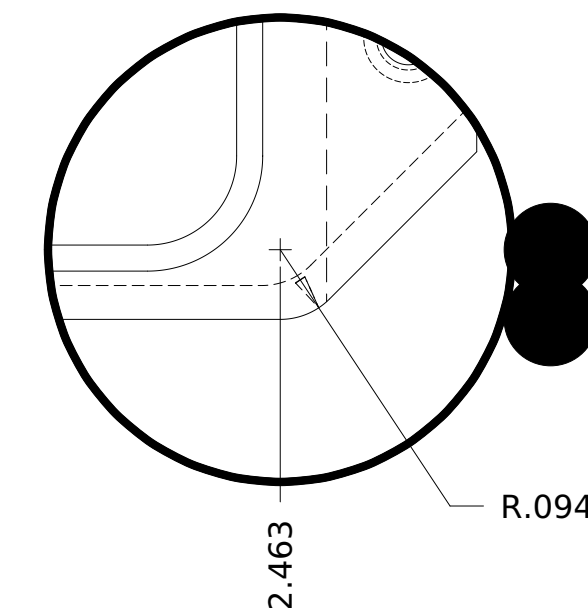
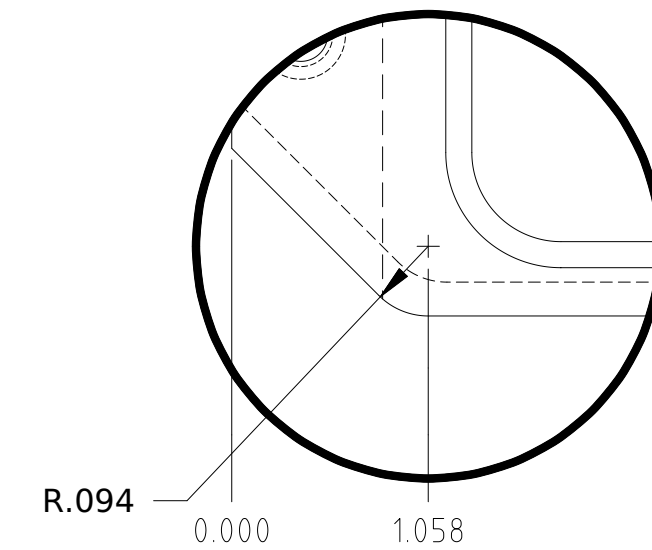
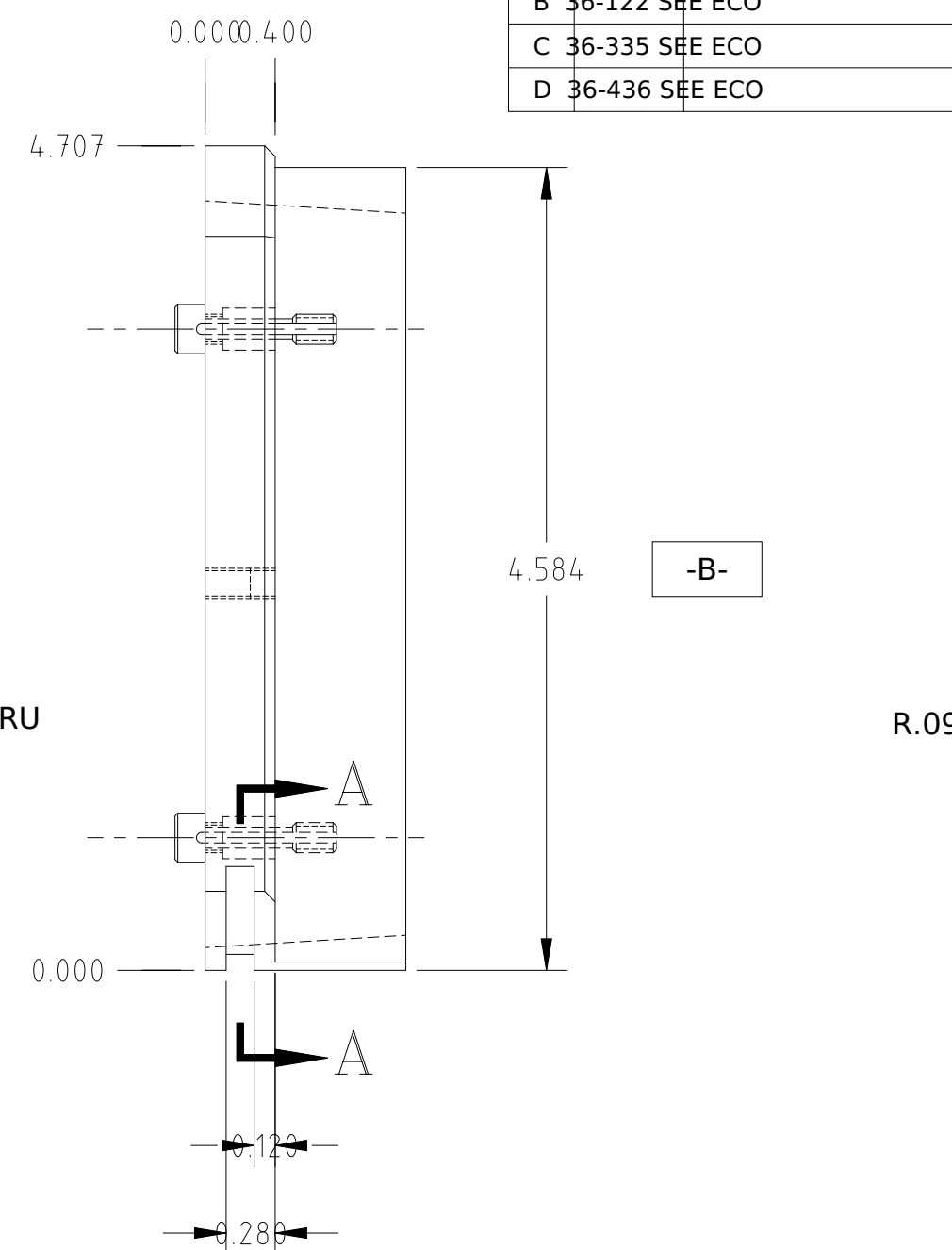
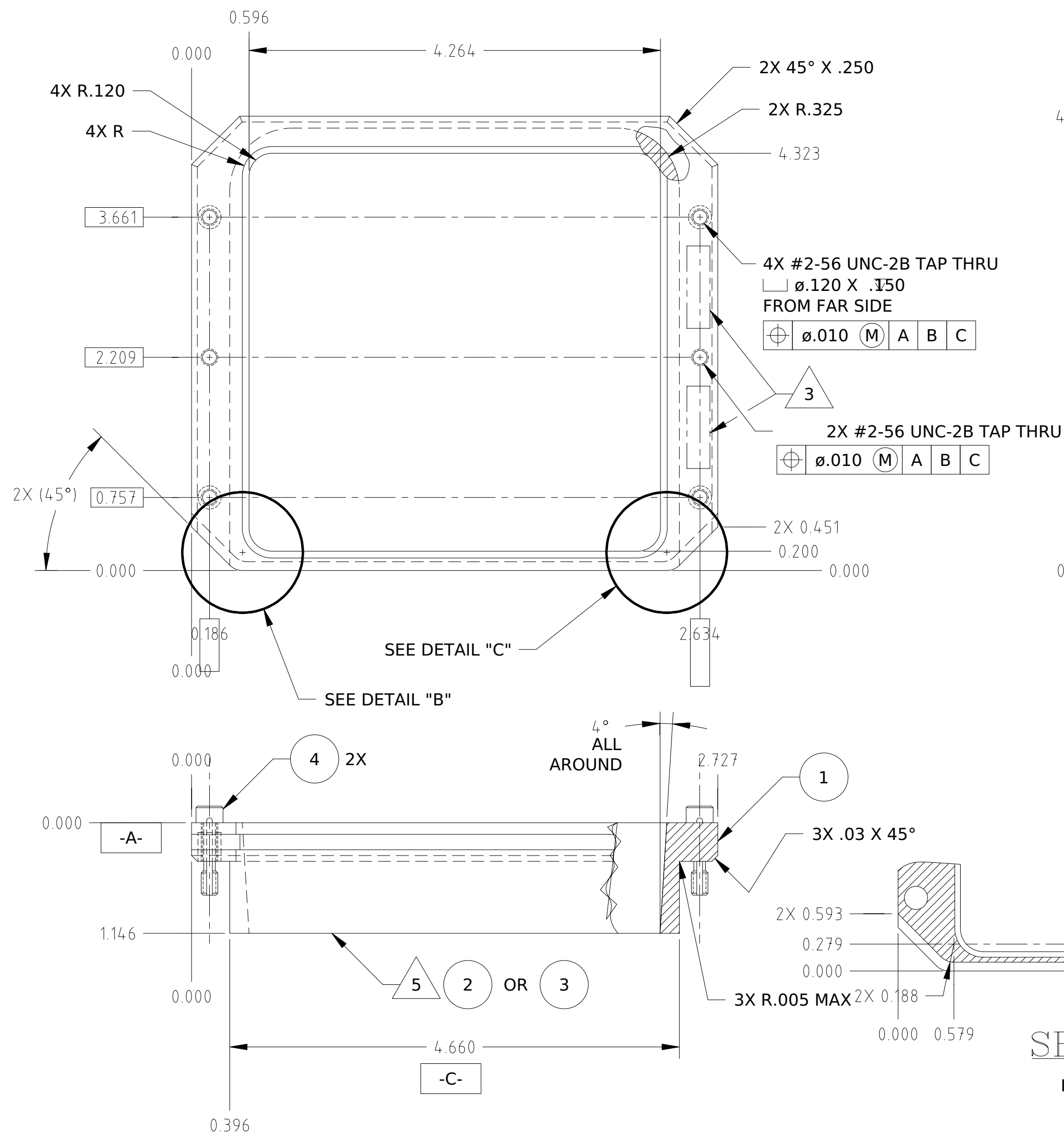


REVISIONS					
REV.	ECO NO.	DISCRIPTION	CHECKED	APPROVED	DATE
B	36-122	SEE ECO	PCT	RFG	2/6/95
C	36-335	SEE ECO	PCT	RFG	10/23/95
D	36-436	SEE ECO			



NOTES:

1. MACHINED SURFACES 125 MAX. EXCEPT AS NOTED.
2. BREAK SHARP EDGES .01 RADIUS.
3. VIBRO ETCH PART, REV. AND SERIAL NUMBER WHERE INDICATED.
4. ELECTROLESS NICKEL PLATE PER MIL-C-26074, REV. D, CLASS 1 FOLLOWED BY GOLD PLATE PER MIL-G-45024 TYPE III, CLASS 3, GRADE A.
5. FIND NO's 1 AND 4 ARE TO BE PRECISION CLEANED TO LEVEL 100A PER MIL-STD-1246, AT LMA, PRIOR TO APPLICATION OF FIND NO. 2.

6. STORAGE CONTAINER 36-60202 IS TO BE PRECISION CLEANED TO LEVEL 100A PER MIL-STD-1246 PRIOR TO INSTALLATION OF ASSEMBLY 36-10116 FOR SHIPMENT TO MIT.

36-10100		ACIS	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES ± 1° 3 PLACE DECIMALS ± .005 2 PLACE DECIMALS ± .01	NAME J. COOK	DATE 8/29/94	MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139			
NEXT ASSEMBLY		USED ON	MATERIAL 1 ALUMINUM 6061-T6 PER QQ-A-250/11	CHECKED P.C. TAPPAN	1/23/95	IMAGER OBF ASSEMBLY			
APPLICATION				APPROVED R.F. GOEKE	2/6/95				SIZE C
				RELEASED K. TIBBETTS	2/6/95	SCALE 2/1		SHEET 1 OF 1	