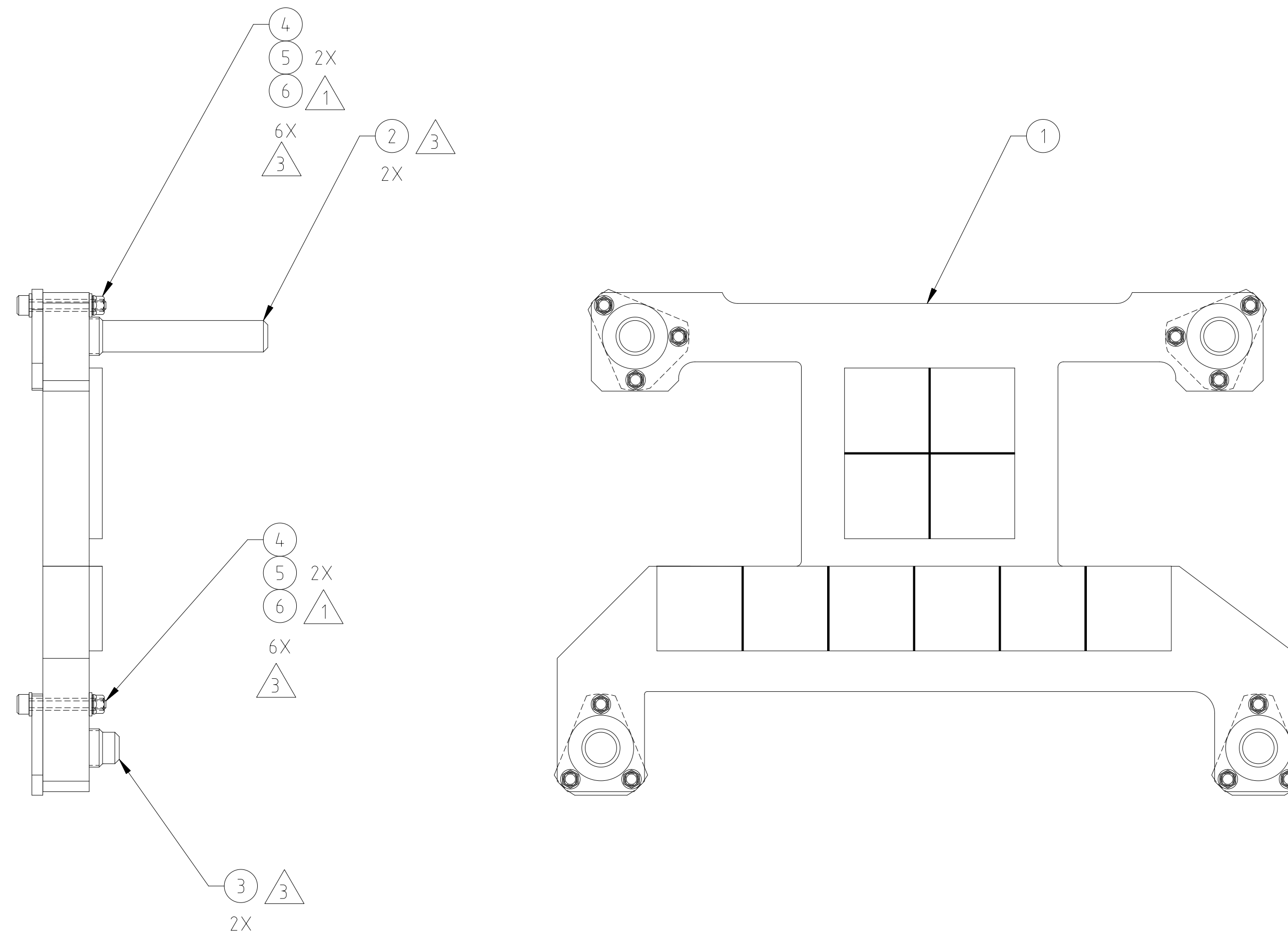


REVISIONS					
REV.	ECO NO.	DISCRPTION	CHECKED	APPROVED	DATE
A	36-305	INITIAL RELEASE	PCT	RFG	9/7/95
B	36-414	ADD NOTE 3			



NOTES:

1. TORQUE VALUES (ABOVE RUNNING TORQUE) FOR THREADED FASTENERS ARE AS FOLLOWS:  
#6 FASTENERS: 10±M1 IN-LB

2. INSTALL LINCOLN LAB SUPPLIED SHORTING PLUG ON FLEXPRINTS  
BEFORE REMOVING FROM SHIPPING FIXTURE.

3. FIND NO'S 2,3,4,5 AND 6 ARE TO BE CLEANED TO LEVEL 100A PER MIL-STD-1246 AND  
CERTIFIED TO MSFC-SPEC 1238, PRIOR TO ASSEMBLY.

36-10100	ACIS
NEXT ASSEMBLY	USED ON
APPLICATION	

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCE - ANGLES ± 1°  
3 PLACE DECIMALS ± .005  
2 PLACE DECIMALS ± .01

MATERIAL  
SEE  
DATA BASE

NAME	DATE
DRAWN H.C. WEST	6/28/95
CHECKED P.C. TAPPAN	8/29/95
APPROVED R.F. GOEKE	9/7/95
RELEASED D. GAGE	9/8/95

MASSACHUSETTS INSTITUTE OF TECHNOLOGY  
CENTER FOR SPACE RESEARCH  
CAMBRIDGE, MA 02139

FOCAL PLANE  
ASSEMBLY

SIZE D	FSCM NO. 80230	DWG NO. 36-10104	REV. B
SCALE 1/1	SHEET 1 OF 1		