

**NOTES:**

- SOLDERING SHALL BE PER NHB 5300.4(3A-1).
- WORKMANSHIP SHALL BE PER MIT 99-02002.

3. +/- .06 AND  $\pm 5^\circ$  FROM LOCATION SHOWN.

4. SPOT BOND AS SHOWN WITH FN 7

5. WIRE PER 36-03021.03.

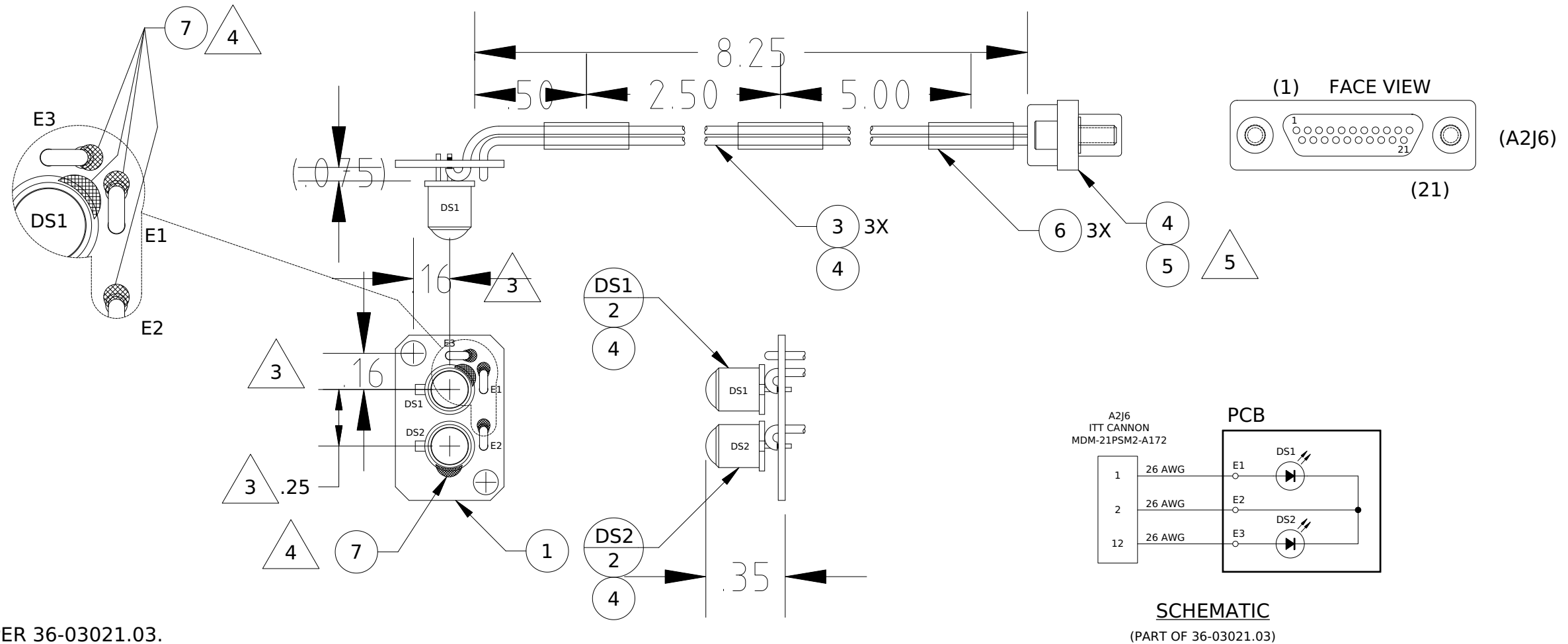
6. RESTRAIN WIRE WITH F/N 6.

7. CLEAN AND VACUUM CONDITION F/N 4 PER 36-02027.

8. AFTER ASSEMBLY, CLEAN PER 36-02027, AND VACUUM BAKE FOR 24 HOURS AT 100°C. DOUBLE BAG.

REVISIONS

REV.	ECO NO.	DISCRIPTION	CHECKED	APPROVED	DATE
A	36-148	INITIAL RELEASE	P.C.T.	R.F.G.	04/27/95
B	36-558	PER ECO 36-558	P.C.T.	R.F.G.	6/17/96
C	36-767	PER ECO 36-767	P.C.T.	RFG	1/2/97
D	36-791	PER ECO 36-791			



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES $\pm 1^\circ$ 3 PLACE DECIMALS $\pm .005$ 2 PLACE DECIMALS $\pm .01$	NAME	DATE	MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139				
			DRAWN	J.COOK	1/20/95	<b>LED PW ASSEMBLY</b>			
		CHECKED	P.C.TAPPAN	04/27/95					
		APPROVED	R.F.GOEKE	04/27/95					
		MATERIAL	RELEASED	D.GAGE	05/01/95	SIZE	FSCM NO.	DWG. NO.	REV.
36-10102	ACIS	SEE BILL OF MATERIALS	WEIGHT		B	80230	36-10102.02	D	
NEXT ASSEMBLY	USED ON				SCALE	2/1	SHEET	1 OF 1	
APPLICATION									